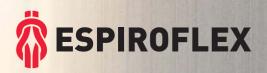
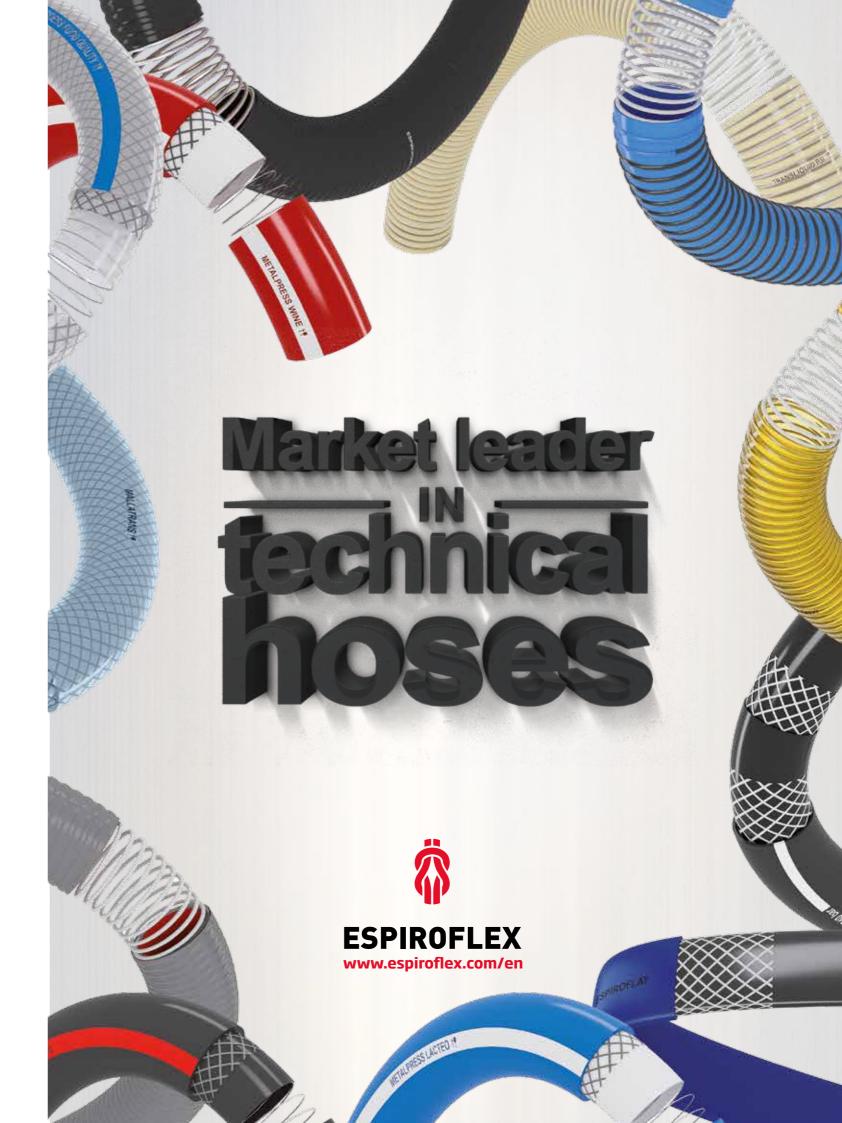
MARKET LEADER ON TECHNICAL HOSES

TECHNICAL CATALOGUE







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25 years of Espiroflex: a history of constant growth

This year **2020, Espiroflex** is celebrating its **25th anniversary**. Since it began in 1995, the company's main goal has always been continuous growth. Today, a quarter of a century later, the company can look back proudly on the constant progress it has seen across every level. **Over the course of the last** 25 years, Espiroflex has evolved from a small, Spanish company into an established world leader.

For this reason, we would like to thank everyone who has been involved with **Espiroflex** and who has formed a part of its successful history. Suppliers, distributors and representatives have played a key role in developing this great project. Without them, we wouldn't have been able to achieve our objectives.

Of course, we must single out our employees and customers for special praise. Espiroflex's employees constitute the foundations of our philosophy and the best example of our company values: commitment, loyalty and selfless. The most significant example of this is the ongoing continuity of a large number of employees who started working here 25 years ago. Similarly, the entire work force's sacrifice, working tirelessly 24/7 during the recent Covid-19 crisis, has once again showcased their commitment and the crucial value they provide.

In addition, our relationships with our customers - based on trust, respect and loyalty - have led to us maintaining a solid relationship with each and every one of them for more than two decades. Each year, we welcome numerous new customers who comply with these values with a view to also developing a long-standing relationship.

From all of us here at **Espiroflex**, thank you for being a part of this great family and for having helped us establish our position as a world leader in the technical hose industry.

As a result, we are fully committed to you all, which is evidenced through our primary aim for the coming years: to continue growing while remaining true to the same values.

Here's to many more years of Espiroflex!





Espiroflex timeline

From the outset, **Espiroflex** has focused on sustained, strong and constant growth. Always based on self-funding, the aim of this growth is continuous overall improvement of the service provided.



6

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES



Leader on technical hoses

A world leader in the manufacture of technical and flexible hoses. More than 5,000 product references in the largest technical catalogue on the market. Specialists in the development of technical solutions for demanding sectors, such as the **industrial**, agriculture, food, wine, swimming pool, sanitary and chemical industries, among many others.

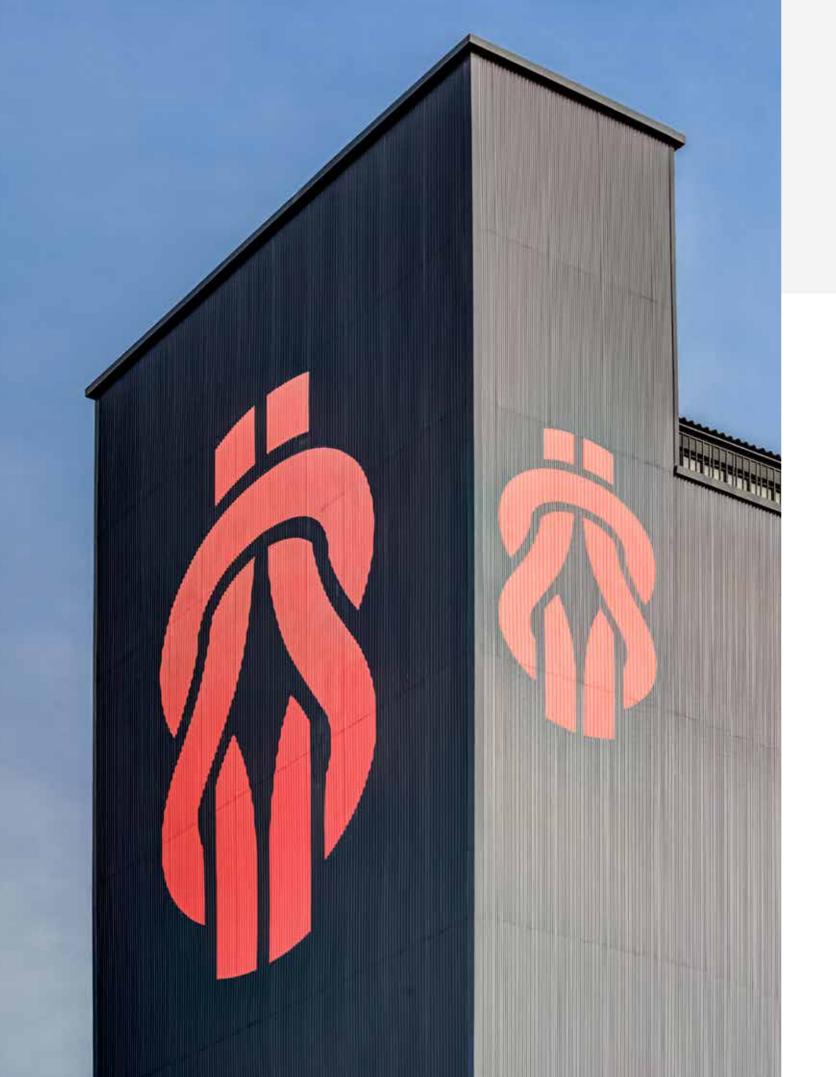




The only European manufacturer with a raw material production plant supplying its entire production.



Manufacturing 24 hours a day, 365 days a year.



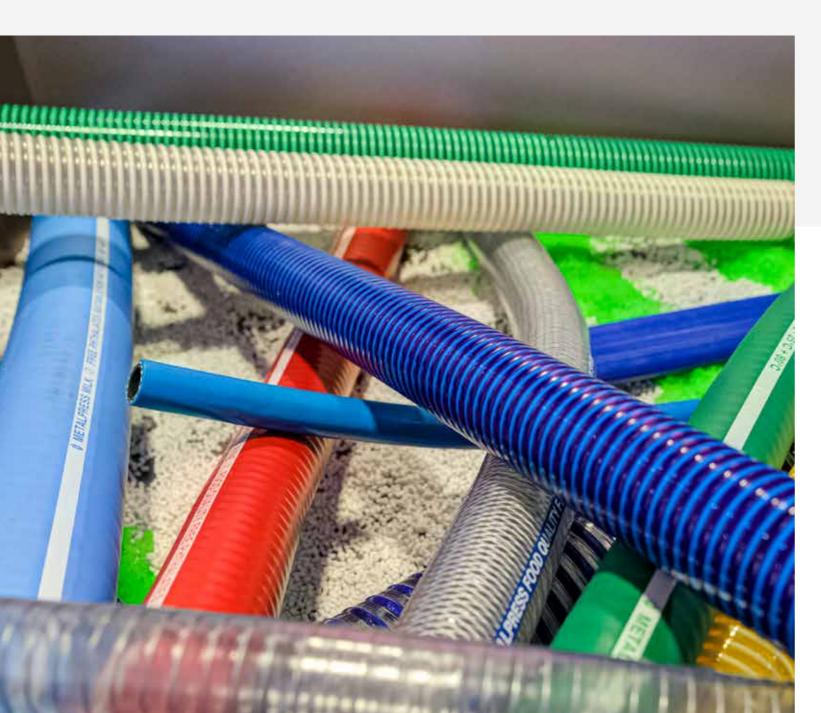




Storage capacity for 5,500 pallets, 3 million metres of hoses in stock, guaranteeing an immediate response to the market.



Present in over 50 countries, distribution across the 5 continents.



Specialisation and the latest technology

More than 40 million metres manufactured annually using 8 different production technologies, distributed across more than 45 production lines in total.







R&D Department in constant development.

11

Manufacture of over 3 million metres per month.



Espiroflex in numbers

6,00

FOR RAW MATERIALS



Over 70,000m² at the service of the market

Production plants strategically located in Spain and the Czech Republic, and our own companies in Germany and France to supply European markets with an immediate response.

Our own raw material production plant

This allows us to generate our own materials, exercise full control over their quality, and constantly research and develop new product compositions with continuous improvement and development (our hallmarks) in mind.



MANUFACTURE OF FLEXIBLE HOSE ESPIROFLEX.



NARBONNE



NETTETAL



(UTRECHT)



(BADR CITY)



HEAD OFFICE

COSTA RICA
CROATIA
CZECH REPUBLIC
DENMARK
EGYPT
SPAIN
UNITED STATES
ESTONIA
FRANCE
GEORGIA
GERMANY
UNITED KINGDOM

greece Hungary Iceland A RICA ATIA CH REPUBLIC INDIA IRELAND ISRAEL ITALY ED STATES JORDAN KAZAKHSTAN LATVIA LITHUANIA MALTA

Morocco Mauritania Mauritius MEXICO MONACO NETHERLANDS NEW ZEALAND NORWAY PAKISTAN POLAND PORTUGAL

ROMANIA RUSSIA SERBIA SLOVAKIA SOLVENIA SPAIN SWEDEN SWITZERLAND

TUNISIA TURKEY UKRAINE

Leader in global distribution

25 years after it was founded, **Espiroflex** has established itself as a world leader in all markets. Its constant growth is based on product innovation and logistic strategy that permit an efficient service **committed** to the markets.



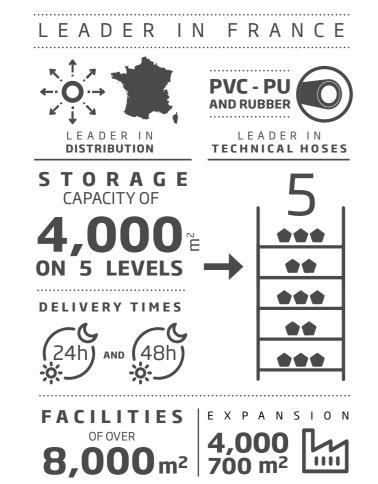


(PACOV)

15

Espiroflex France Soditecc (Narbonne)

The rapid commercial progression experienced by **Espiroflex** in the French market resulted in the creation of our subsidiary **Soditecc**.



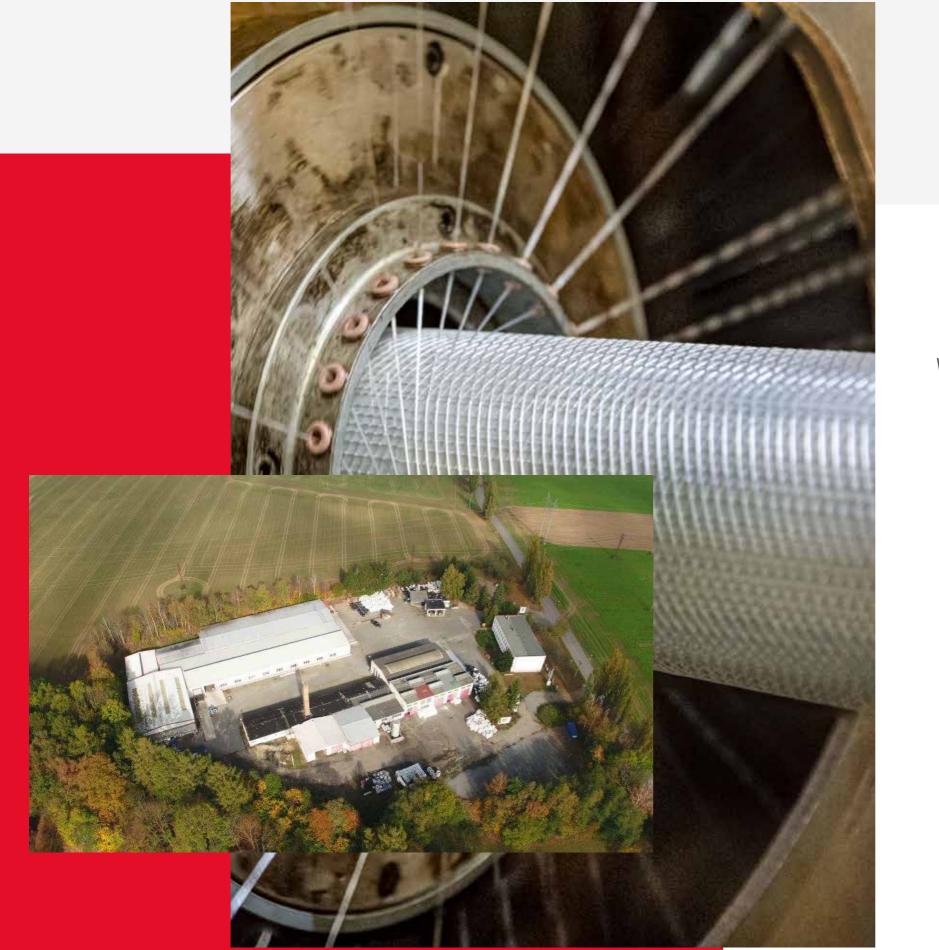






The excellent network connections and geographical proximity

between our head office and this subsidiary allow for a **continual distribution service** that reduces lead times, offering optimal service.



With more than 15 years of experience, the **Espiroflex Czech** plant has become one of the group's leading subsidiaries.



S T O R A G E CAPACITY OF 1,0 **EUROPALLETS**

MILLION

METRES MANUFACTURED ANNUALLY

2 production

Consolidating a resilient client base across much of Europe Its excellent geographical location and already extensive experience in the industry make this company synonymous with a guarantee for customers.

Espiroflex Czech (Pacov)



19

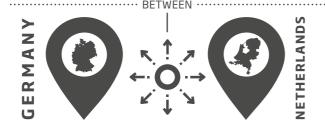


Espiroflex Deutschland (Nettetal)

Located in a strategic town in terms of logistics, it offers optimal service to every part of Central Europe.



STRATEGIC LOCATION



STORAGE

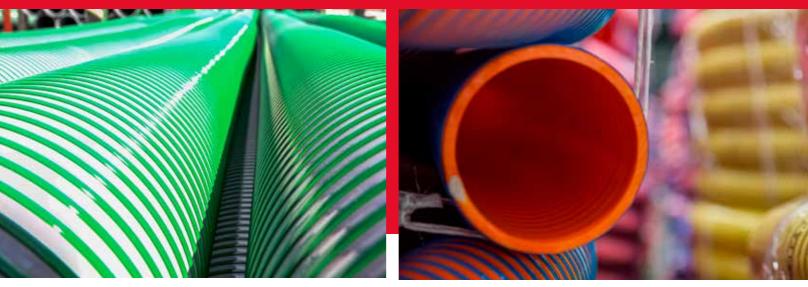






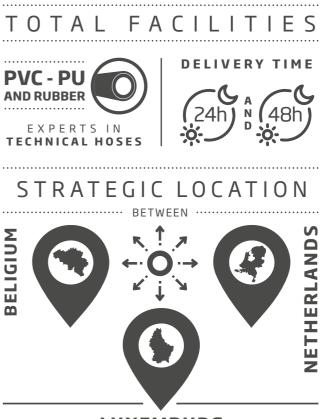
Its storage capacity and an expert sales team allow it to adapt to the needs of our customers in this area.



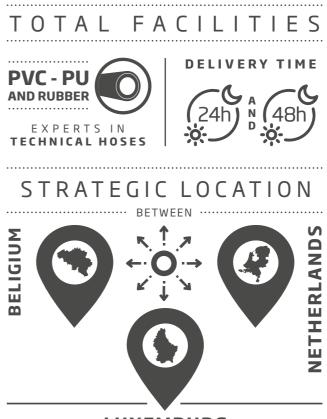




Espiroflex keeps committed to international expansion and establi-shes a new subsidiary with the aim of providing immediate service to the powerful market in the Netherlands.







LUXEMBURG

Without a doubt, Espiroflex Benelux was born with a clear sales proposition: provide customers with a thorough service from product recommendation to absolute dedication in after-sales service.



23

S



Espiroflex Egypt (Badr City)

With the aim of continuing to strengthen logistics networks with all our customers around the World, Espiroflex has created a distribution network in Egypt from which it supplies to all Arab countries





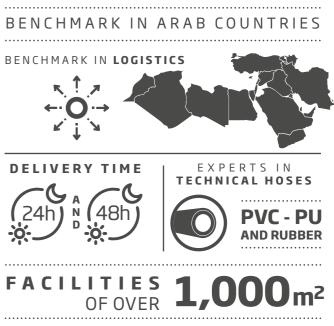






Egypt is an strategic point from a logistics perspective

since it allows a better service to both North Africans counties as well as all those from the Arabian Peninsula. Constant growing and demand in the recent years by all our Arab partners urged Espiroflex to open a new international subsidiary. Espiroflex Egypt means the first subsidiary out of Europe reaching a total of 6 worldwide



ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Philosophy

Since it was founded, the company's **mission** has been to offer the market constant innovation of a **product with superior** quality in a bid to develop the industry and provide it with new solutions, thus enabling it to move forward as a whole in technical terms.

> To achieve this, Espiroflex has a clear vision: vertical integration of the entire process. From engineering developments and material formulation to final production of hoses, via manufacture of our own raw materials.

> Espiroflex, which was originally a family-run company, has always based its success on unwavering, distinctive values that demand commitment, loyalty and selflessness at all times, both internally and from its business partners.

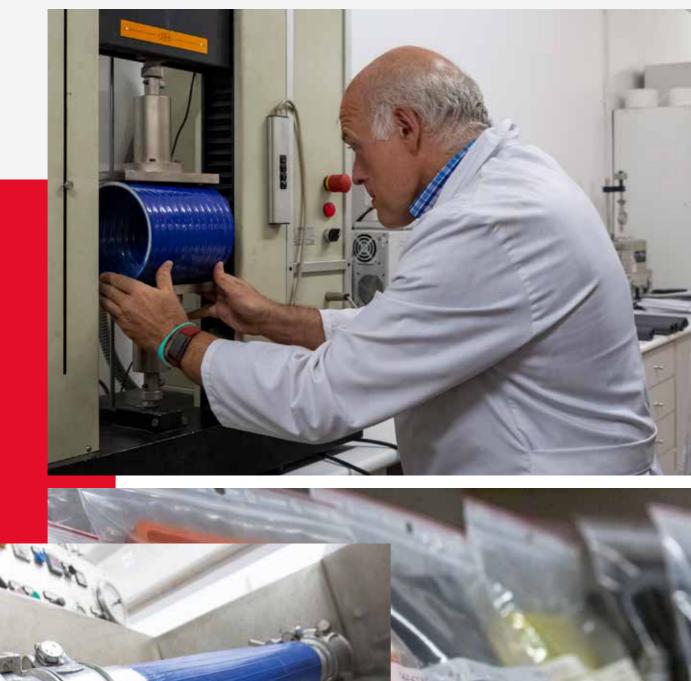
QUALITY

VERTICAL INTEGRATION

LEADING-EDGE

27

ESPIROFLEX. MANUFACT





Quality and innovation are our aims

As a result of the company's philosophy, based on constant innovation of a product with superior quality, Espiroflex's main investments are made in relation to its R&D and Quality Control departments.

Espiroflex **extensively monitors** each and **every one of the products it makes**, and it also performs a subsequent analysis and it stores samples for each batch. This internal process is key to monitoring every product that leaves our facilities, as well as with regard to the **multiple certifications** awarded to our products globally, which amount to the highest form of **guarantees for our customers**.





RoHS Compliant

28











Digitalisation

The customer service paradigm has been digitalised in leaps and bounds in recent years, and **Espiroflex** has sought to be a leader in this transformation in our industry, both internally and in our relationships with customers.

Internally, digitalisation processes in terms of production have amounted to a great development for ongoing product improvements, for which reason we are able to offer new solutions to the market that, up until now, didn't exist.

There have also been new aspects externally. Since **2020**, all customers are able to fully develop sales management tasks through our online platform. The most notable online services are **stock visibility**, in addition to **order placing and tracking**.

Party in the number of the sea business in the sea of t





Corporate Social Responsibility

Due to the main difficulties **Covid-19** has posed for the world, **Espiroflex** has decided to focus all of its corporate social responsibility on the fight against this global pandemic.

> Espiroflex has adapted its production to focus on providing material to basic need industries, and the medical sector in particular. The **manufacture of medical hoses for ventilators** has been especially relevant as they are a key factor in this battle against the health crisis.

Espiroflex's recent collaboration with the automobile manufacturer, SEAT, has been particularly notable. This humanitarian project saw Espiroflex freely provide all the production tools necessary to manufacture 1500 ventilators each week.





Industrial Agricultural

Liquids Pages 36 - 119

Air Pages 120 - 153

Pressure Pages 154 - 185 INDUSTRIAL - AGRICULTURAL

Liquids

42 Transliquid® S



40



48 Transliquid® Antiestático



52 Suction Kit



54 Lisflex®

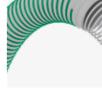




60 Transfort[®] Superelastic













66 Espirotiger®



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.

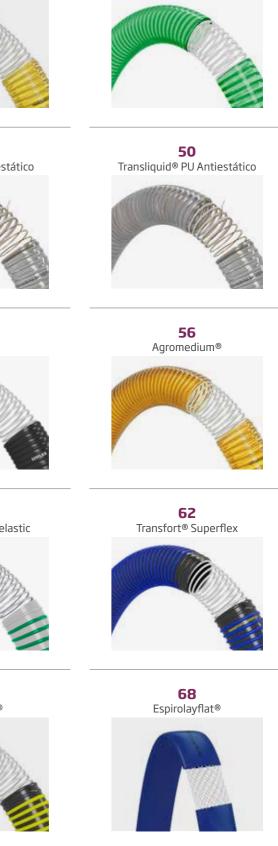












44 Transliquid[®] Superelastic

37 CONTENTS **76** Waterflat® M



70

Waterflat® S

82 Transvin[®] Phthalates Free



88 Transmetal® Phthalates Free



94 Transmetal[®] PU Olive Oil







78 Waterflat® H



84 Transvin[®] Phthalates Free Sliding



90 Transmetal[®] NT Phthalates Free



96 Espirofood® PU



74 Waterflat® L



80 Sodigom®



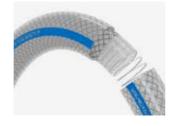
86 Transmetal[®] Protect



92 Transmetal® PU



98 Metalpress[®] Food



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.



Metalpress[®] Oil



106 Metalpress[®] Chemical



112 Espirofuel®

114 Espirofuel[®] Antiestático





118 Espiroseeder®



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.

38



102

108

104 Metalpress® Wine



Metalpress[®] Superelastic



116

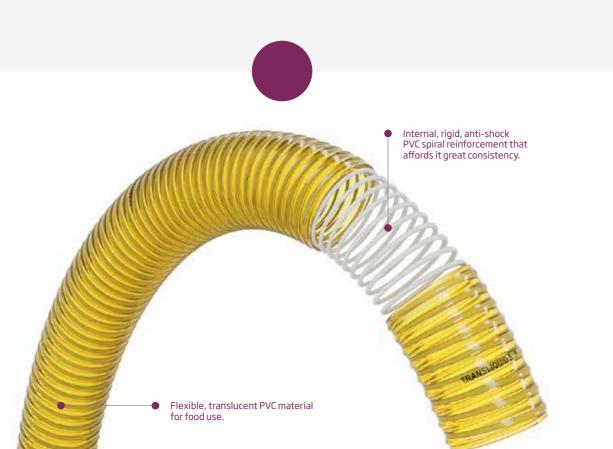
110 Fishflex®





Transliquid[®]

Pumping and suction hose for liquid-food products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





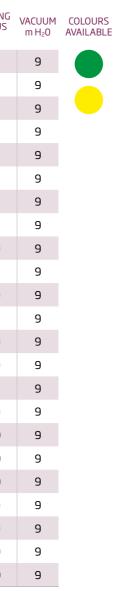
Applications

- Transport of fluids in industrial facilities.
- Pumping and suction in agricultural machinery and irrigation.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.
- Installation in bilge pumps and similar uses for the suction of liquids in general.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	BENDING RADIUS mm
15	⁵ /8″	З	180	7	21	60
20	3/4″	3.3	285	7	21	80
25	1″	3.5	360	7	21	100
32	1″ ¹/4	3.5	435	5	15	128
35	1″ ³/8	3.5	495	5	15	140
38	1″ ¹/z	3.8	520	5	15	152
40	1″ ⁵ /8	4	540	5	15	160
45	1″³/4	4	630	5	15	180
51	2″	4	765	5	15	200
55	2″ ¹/8	4	810	5	15	220
60	2″ ¹/ ₃₂	4.5	900	4	12	240
63	2″ ¹/₂	4.5	990	4	12	260
70	2″ ³ /4	4.5	1125	4	12	280
76	З"	4.5	1260	4	12	300
80	3″ ¹/8	5	1440	4	12	320
90	3″ ¹/₂	5	1665	З	9	360
102	4″	5.5	1980	З	9	400
110	4″ ⁵ /16	6	2250	З	9	440
120	4″ ³ /4	6.5	2500	З	9	480
127	5″	6.5	2700	З	9	500
140	5″ ¹/2	7	3600	З	9	560
152	6″	7	3870	3	9	600
203	8″	8.5	6270	2.5	7.5	800

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.





TRANSLIQUID®

Transliquid[®] S

Pumping and suction light hose for liquid food products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.



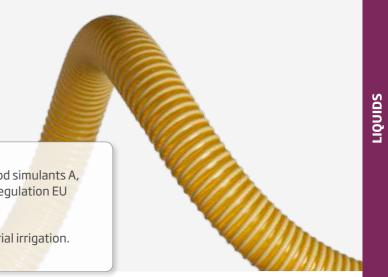


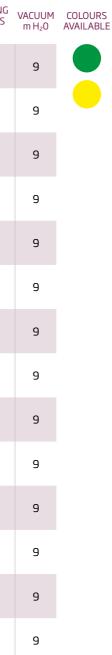
Applications

- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.
- Pumping and suction in agricultural and industrial irrigation.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	BENDINC RADIUS mm
15	⁵ /8″	З	140	5	15	45
20	3/4″	З	220	5	15	60
25	1″	З	280	5	15	75
30	1″ ¹/8	З	315	5	15	90
32	1″ 1/4	З	335	5	15	96
35	1″ ³/8	3.2	410	5	15	105
38	1″ ¹/z	3.2	440	5	15	120
40	1″ ⁵ /8	3.2	470	4	12	120
45	1″ ³/4	3.5	570	4	12	135
51	2″	3.5	680	4	12	150
55	2″ ¹/8	3.8	730	4	12	165
60	2″ ¹/ ₃₂	3.8	810	3	9	180
63	2″ ¹/₂	3.8	875	З	9	195
70	2″ ³/4	3.8	940	З	9	210

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



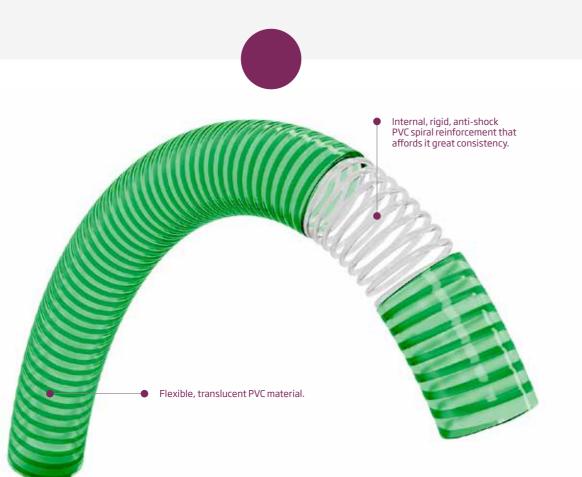


Transliquid[®] **Superelastic**

Pumping and suction hose for liquids. Designed especially for low temperatures.

Applications

Pumping and suction in agricultural machinery and irrigation.



Features

- For agricultural and industrial use.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -25°C and 60°C.







INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
19	3/4″	3.3	290	6	18
25	1″	3.5	395	6	18
32	1″ 1/4	3.5	489	5	15
38	1″ ¹/2	3.5	630	4	12
40	1″ 5/8	3.5	660	4	12
45	1″ ³/4	3.5	738	4	12
51	2″	4.0	810	4	12
60	2″ ¹/ ₃₂	4.3	960	4	12
76	3"	4.5	1575	4	12

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

BENDING RADIUS mm	VACUUM mH ₂ 0
60	9
75	9
95	9
120	9
120	9
135	9
150	9
180	9
225	9

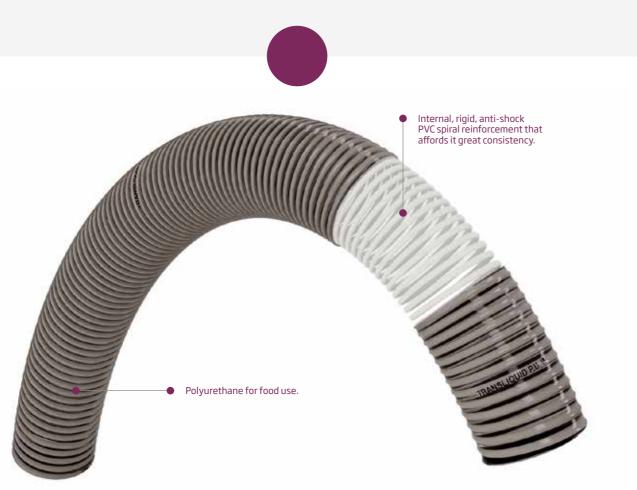
45 TRANSLIQUID® SUPERELASTIC

Transliquid® PU

Polyurethane hose with a PVC spiral for pumping and suction of highly abrasive liquids (rebar, mud, sand, etc.).

Applications

Pumping and suction of highly abrasive liquids (rebar, mud, sand, seeds, etc.).



Features

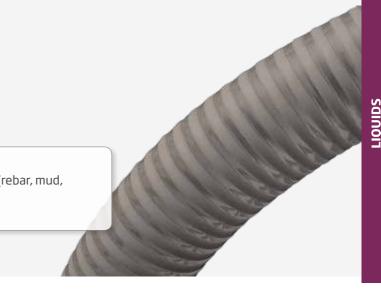
- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PU's resistance chart and very good resistance to hydrolysis.
- Recommended temperature for use between -20°C and 80°C.





INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	2.6	205	5	15
25	1″	2.6	235	5	15
30	1″ ¹/8	З	360	5	15
32	1″ 1/4	З	384	5	15
38	1″ ¹/₂	3.2	418	5	15
40	1″ 5/8	3.2	470	5	15
45	1″ ³/4	3.5	550	5	15
51	2″	3.7	600	5	15
55	2″ ¹/8	3.8	660	5	15
60	2″ ¹/ ₃₂	4	800	5	15
63	2″ ¹/₂	4.2	815	4	12
70	2″ ³/4	4.4	1000	4	12
76	З″	4.6	1100	4	12
80	3″ ¹/8	4.7	1200	4	12
90	3″ ¹/₂	5	1400	4	12
102	4″	5	1600	З	9
110	4″ ⁵ /16	5	1850	З	9
127	5″	6	2090	З	9
152	6"	6.7	3400	З	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



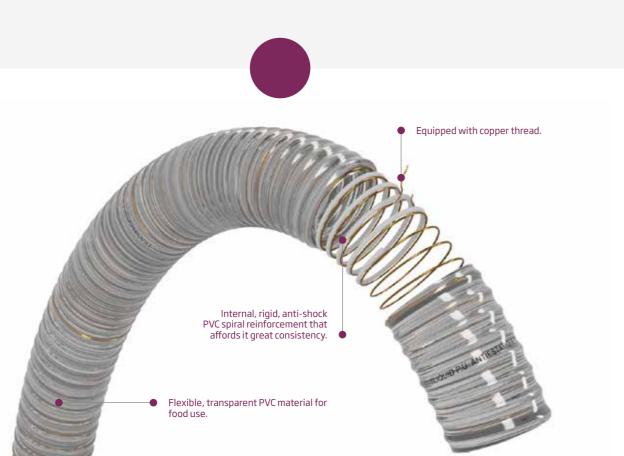
BENDING RADIUS bar	VACUUM mH ₂ 0
120	9
150	9
180	9
190	9
240	9
240	9
270	9
300	9
330	9
360	9
390	9
420	9
450	9
480	9
540	9
600	9
660	9
750	9
900	9

47

TRANSLIQUID® PU

Transliquid[®] **Antiestático**

PVC hose for pumping and suction of liquid food products. Antistatic product suitable for facilities governed by ATEX regulations.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Equipped with a copper wire that makes it antistatic.
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.



USE



USE



USE





FREE Cd-Pb-E

> HIGH OUALITY CONTROL

Applications

- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.
- Pumping and suction in agricultural and industrial irrigation when the facility needs to have antistatic properties.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	3.3	285	7	21
25	1″	3.5	360	7	21
30	1″ ¹/8	3.5	405	5	15
32	1″ ¹/4	3.5	435	5	15
35	1″³/8	3.5	495	5	15
38	1″ ¹/2	3.8	520	5	15
40	1″ ⁵ /8	4	540	5	15
45	1″ ³/4	4	630	5	15
51	2″	4	765	5	15
55	2″ ¹/8	4	810	5	15
60	2″ ¹/ ₃₂	4.5	900	4	12
63	2″ ¹/₂	4.5	990	4	12
70	2″ ³/4	4.5	1125	4	12
76	3″	4.5	1260	4	12
80	3″ ¹/8	5	1440	4	12
90	3″ ¹/₂	5	1665	З	9
102	4″	5.5	1980	З	9
110	4″ ⁵ /16	6	2250	З	9
120	4″ ³/4	6.5	2500	З	9
127	5″	6.5	2700	З	9
140	5″ ¹/₂	7	3600	З	9
152	6″	7	3870	З	9
203	8″	8.5	6270	2.5	7.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

BENDING RADIUS mm	VACUUM m H ₂ 0
80	9
100	9
120	9
128	9
140	9
152	9
160	9
180	9
200	9
220	9
240	9
260	9
280	9
300	9
320	9
360	9
400	9
440	9
480	9
500	9
560	9
600	9
800	9

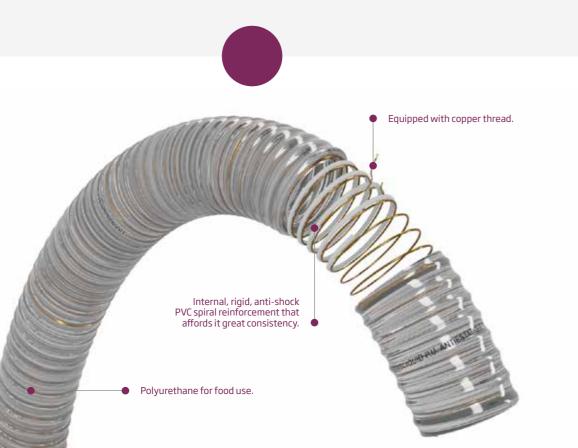
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LIQUIDS

TRANSLIQUID® ANTIESTÁTICO

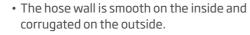
Transliquid® PU Antiestático

Polyurethane hose with a PVC spiral for pumping and suction of highly abrasive liquids. Antistatic product suitable for facilities governed by ATEX regulations.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Equipped with a copper wire that makes it antistatic.
- Highly resistant and great flexibility, even at low temperatures.



- Good chemical resistance associated with PU's resistance chart and very good resistance to hydrolysis.
- Recommended temperature for use between -20°C and 80°C.



Applications

Pumping and suction of highly abrasive liquids when antistatic conditions are required.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	2.6	205	5	15
25	1″	2.6	235	5	15
30	1″ ¹/8	З	360	5	15
32	1″ 1/4	З	384	5	15
38	1″ ¹/2	3.2	418	5	15
40	1″ 5/8	3.2	470	5	15
45	1″ ³/4	3.5	550	5	15
51	2″	3.7	600	5	15
55	2″ ¹/8	3.8	660	5	15
60	2″ ¹/ ₃₂	4	800	5	15
63	2″ ¹/₂	4.2	815	4	12
70	2″ ³/4	4.4	1000	4	12
76	3″	4.6	1100	4	12
80	3″ ¹/8	4.7	1200	4	12
90	3″ ¹/₂	5	1400	4	12
102	4″	5	1600	З	9
110	4″ ⁵ /16	5	1850	З	9
127	5″	6	2090	З	9
152	6″	6.7	3400	З	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM mH ₂ 0
120	9
150	9
180	9
190	9
240	9
240	9
270	9
300	9
330	9
360	9
390	9
420	9
450	9
480	9
540	9
600	9
660	9
750	9
900	9

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LIQUIDS

TRANSLIQUID® PU ANTIESTÁTICO

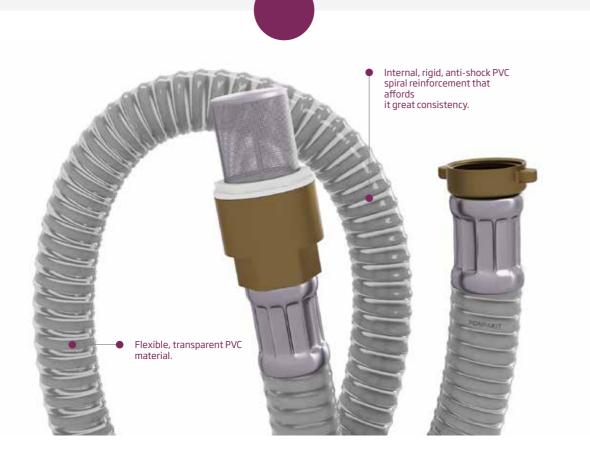
Suction Kit

Seven-metre section of special suction hose with 1" connector accessories, female fitting and check suction valve.

Applications

Pumping and suction in agricultural irrigation and gardening.

Installation in small bilge pumps for the suction of liquids in ponds, gardens and similar domestic uses.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Supplied in 7-metre rolls with two 1"
- connectors, assembled and fixed, one of which is equipped with a check suction valve, in metal or plastic.
- Recommended temperature for use between -10°C and 60°C.



USE

USE









25 1″ З 280 5 32 1″ ¹/4 З 335 5

WALL

THICKNESS

mm

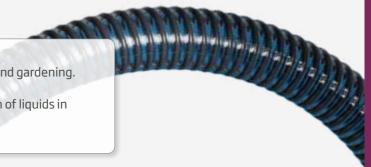
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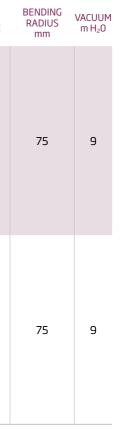
in

mm

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

LIQUIDS





MINIMUM

BURST

PRESSURE

bar

15

15

OPERATING

PRESSURE

bar

WEIGHT

g/m

53

SUCTION KIT

Lisflex®

Hose for discharges, pumping of liquids and conduction in filtration circuits for ponds, small lakes, baths and similar gardening uses. Pumping and suction in agricultural machinery.



Features

- For agricultural and industrial use.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





Applications

Discharge circuits for swimming pools, ponds, small lakes and garden fountains.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
19	3/4″	1.7	181	5	15
25	1″	2.3	250	4	12
32	1″ 1/4	2.7	380	4	12
38	1″ ¹/2	2.8	470	4	12
40	1″ 5/8	З	510	4	12
51	2″	3.7	760	З	9
63	1″ ¹/2	3.8	1050	З	9
70	2″ ³/4	4.8	1500	З	9
76	3″	4.8	1700	З	9
102	4″	4.8	2100	З	9
	 mm 19 25 32 38 40 51 63 70 76 	mm in 19 3/4" 25 1" 32 1" 1/4 38 1" 1/2 40 1" 5/8 51 2" 63 1" 1/2 70 2" 3/4 76 3"	INT 0 INT 0 THICKNESS 19 $3/4"$ 1.7 25 1" 2.3 32 1"1/2 2.3 38 1"1/2 2.8 40 1"5/8 3 51 2" 3.7 63 1"1/2 3.8 70 2"3/4 4.8 76 3" 4.8	INT g mmINT g inTHICKNESS MEIGHT MMMWEIGHT g/m19 $3/4"$ 1.7181251"2.3250321"1/22.7380381"1/22.8470401"5/83510512"3.7760631"1/23.81050702"3/44.81500753"4.81700	INT B mmINT B inTHICKNESSWeight g/mPRESSURE bar19 $3/4"$ 1.71815251"2.32504321"1/22.83804381"1/22.84704401"5/835104512"3.77603631"1/23.810503702"3/44.815003763"4.817003

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM mH₂0
80	9
100	9
130	9
160	9
160	9
200	9
250	9
280	9
300	9
400	9

55

LIQUIDS

LISFLEX®

Agromedium[®]

Suction and pumping hose for agricultural and industrial irrigation with a moderate aggressiveness index.



Features

- For agricultural and industrial use.
- Available in version for food use, orange (see declaration of conformity).
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





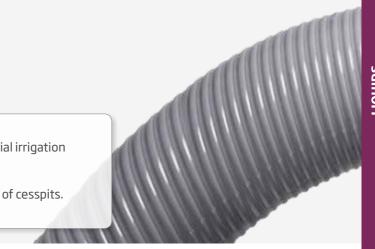
Applications

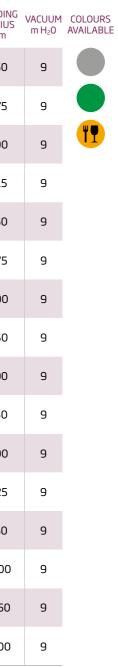
- Pumping and suction in agricultural and industrial irrigation and slurry.
- Transport of granulated materials and drainage of cesspits.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERAT- ING PRESSURE bar	MINIMUM BURST PRESSURE bar	BENDI RADIL mm
51	2″	5	960	5	15	250
55	2″ ¹/8	5	1120	5	15	275
60	2″ ¹/ ₃₂	5.5	1300	5	15	300
63	2″ ¹/₂	5.5	1360	5	15	315
70	2″ ³/4	6	1520	5	15	350
76	3″	6	1600	5	15	375
80	3″ ¹/8	6	1700	4	12	400
90	3″ ¹/2	6	2050	4	12	450
102	4″	7	2650	З	9	500
110	4″ ⁵ /16	7	2850	3	9	550
120	4″ ³ /4	7.5	3100	З	9	600
127	5″	7.5	3200	3	9	625
152	6"	8	5000	З	9	750
203	8″	11	8100	2.5	7.5	1000
254	10"	12.5	10400	2.5	7.5	1250
305	12"	13.5	12000	2.5	7.5	1500

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

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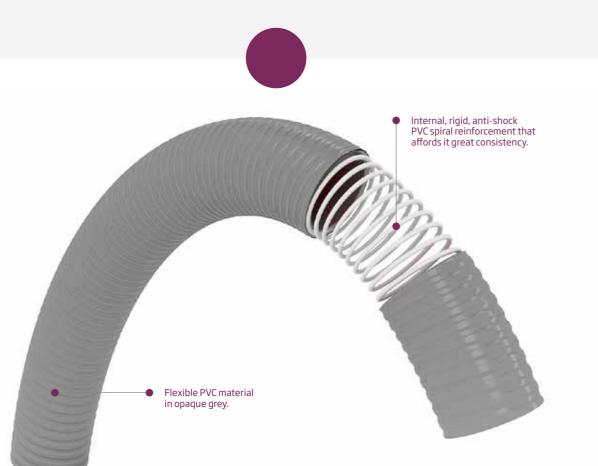


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AGROMEDIUM®

Transfort®

Pumping and suction hose for slurries, industrial irrigation, cesspits, bilges and products with a high aggressiveness index.



Features

- For agricultural and industrial use.
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.







FREE FROM Cd / Pb / Ba

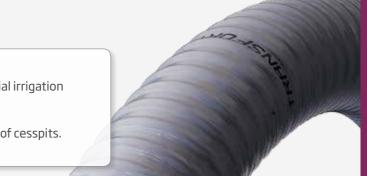
Applications

Pumping and suction in agricultural and industrial irrigation and slurry.

Transport of granulated materials and drainage of cesspits.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
40	1″ ⁵ /8	5	765	5	15
45	1″ ³/4	5.5	900	5	15
51	2″	5.5	1080	5	15
55	2″ ¹/8	5.5	1180	5	15
60	2″ ¹/ ₃₂	6.2	1440	5	15
63	2″ ¹/₂	6.2	1500	5	15
70	2″ ³/4	6.5	1650	5	15
76	3″	6.5	1800	5	15
80	3″ ¹/8	6.5	1980	4	12
90	3″ ¹/₂	7	2340	4	12
102	4″	7.5	2970	З	9
110	4″³/₄	7.5	3240	З	9
120	5″	7.5	3500	З	9
127	5″	7.5	3600	З	9
130	5″ ¹/₂	7.5	3750	З	9
140	6″	7.5	5300	З	9
152	6″	9.5	5670	З	9
160	8″	9.5	6000	З	9
203	10"	11.5	9250	2.5	7.5
254	12″	12.5	11700	2.5	7.5
305	12"	12.5	13500	2.5	7.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



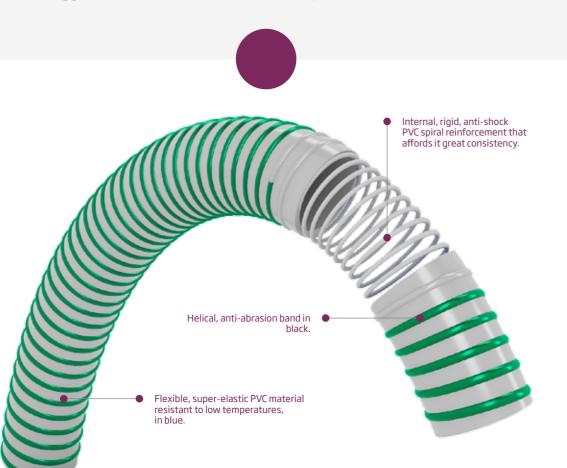
BENDING RADIUS mm	VACUUM mH₂0
200	9
225	9
250	9
275	9
300	9
315	9
350	9
375	9
400	9
450	9
500	9
550	9
600	9
625	9
650	9
700	9
750	9
800	9
1000	9
1250	9
1500	9

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TRANSFORT®

Transfort[®] **Superelastic**

Highly flexible hose for industrial irrigation and mobile tanks. Especially recommended for facilities at low temperatures. For pumping and suction of slurries and products with a high aggressiveness index. Suitable for temperatures down to -25°C.



Features

- For agricultural and industrial use.
- Great flexibility, even at low temperatures.
- The hose wall is smooth on the inside and corrugated on the outside. It is equipped with a helical band that grants it greater resistance to abrasion when dragged across the ground.



USE



TRUCK





PVC's resistance chart.

-25°C and 60°C.

Good chemical resistance associated with

• Option in blue-black or gray-green.

• Recommended temperature for use between



Applications

- Pumping and suction in agricultural and industrial irrigation and slurry.
- Transport of granulated materials and drainage of cesspits.
- Particularly suitable for low temperatures.
- Designed especially for use in tanker trucks.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
40	1″ ⁵ /8	4.5	730	6	18
45	1″ 3/4	5	900	6	18
51	2″	5.2	1050	5	15
60	2″ ¹/ ₃₂	5.5	1250	4.5	13.5
63	2″ ¹/₂	6	1390	4.5	13.5
70	2″ ³/4	6.5	1600	4.5	13.5
76	3"	6.5	1700	4	12
80	3″ ¹/8	6.5	1850	3.5	10.5
90	3″ ¹/₂	6.7	2250	3.5	10.5
102	4″	7.3	2700	З	9
110	4″ ⁵ /16	7.5	3100	З	9
120	5″	8	3600	2.5	7.5
127	6″	8.3	3900	2.5	7.5
152	8″	9.5	5000	2	6
203	10"	12.1	10000	2	6
254	10"	12.1	12400	1.5	4.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

BENDING RADIUS mm	VACUUM mH ₂ 0
160	9
180	9
200	9
240	9
250	9
280	9
300	9
320	9
360	9
410	9
440	9
480	9
500	9
600	9
800	9
1000	9

61 **TRANSFORT® SUPERELASTIC**

LIQUIDS

Transfort[®] Superflex

Highly flexible hose for industrial irrigation and mobile tanks. Especially recommended for facilities at low temperatures. For pumping and suction of slurries and products that are highly aggressive. Suitable for temperatures down to -40°C.



Features

- For agricultural and industrial use.
- Great flexibility, even at low temperatures.
- The hose wall is smooth on the inside and corrugated on the outside. The exterior of the hose is covered by a blue helical band made from polyurethane, which grants it great resistance to the abrasion caused by dragging the hose along the ground.

 Good chemical resistance associated with
PVC's resistance chart.

• Recommended temperature for use between -40°C and 60°C.



USE

USE







FREE FROM Cd / Pb / Ba

FREE Cd-Pb-E





Applications

- Pumping and suction in agricultural and industrial irrigation and slurry.
- Transport of granulated materials and drainage of cesspits.
- Particularly suitable for low temperatures.
- Designed especially for use in tanker trucks and portable tanks.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
40	1″ ⁵ /8	4.5	730	6	18
45	1″ ³/4	5	900	6	18
51	2″	5.2	1050	5	15
60	2″ ¹/ ₃₂	5.5	1250	4.5	13.5
63	2″ ³/4	6	1390	4.5	13.5
70	3″	6.5	1600	4.5	13.5
76	3″ ¹/8	6.5	1700	4	12
80	3″ ¹/₂	6.5	1850	3.5	10.5
90	3″ ¹/₂	6.7	2250	3.5	10.5
102	4″	7.3	2700	З	9
110	5″	7.5	3100	З	9
120	6″	8	3600	2.5	7.5
127	5″	8.3	3900	2.5	7.5
152	6″	9.5	5000	2	6
203	8″	12.1	10000	2	6
254	10"	12.1	12400	1.5	4.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

BENDING RADIUS mm	VACUUM mH ₂ 0
160	9
180	9
200	9
240	9
250	9
280	9
300	9
320	9
360	9
410	9
440	9
480	9
500	9
600	9
800	9
1000	9

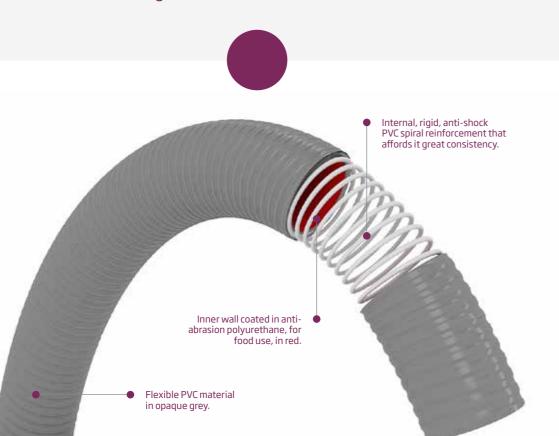
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TRANSFORT® SUPERFLEX

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Transfort® PU

Pumping and suction hose for slurries, industrial irrigation, cesspits, bilges and products with a very high aggressiveness index. Internal polyurethane layer to grant it greater resistance to abrasion.



Features

- For agricultural, industrial and food use.
- Pumping and suction hose for slurries, industrial irrigation, cesspits, bilges and products that are extremely aggressive.
- Internal polyurethane layer to grant it greater resistance to abrasion.
- Recommended temperature for use between -10°C and 60°C.











INDUSTRIAL FOOD USE USE

AGRICULTURAL USE

ANTI-ABRASION HIGH QUALITY CONTROL



Applications

- For pumping and suction of abrasive liquids: sludge, sand, cement, gravel, etc.
- Highly abrasive products.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
40	1″ ⁵ /8	5	800	9	27
51	2″	5.5	1200	8	24
60	2″ ¹/ ₃₂	6	1600	7	21
63	2″ ¹/₂	6.5	1750	7	21
70	2″ ³/4	7	1900	6	18
76	3"	7	2000	6	18
80	3″ ¹/8	7	2200	6	18
90	3″ ¹/₂	7.5	2600	5	15
102	4"	8	3100	5	15
110	4″ ⁵ / ₁₆	8.3	3300	5	15
127	5″	8.3	3600	З	9
152	6"	10.5	6400	З	9
203	8"	12.5	10200	2	6

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM mH ₂ 0
400	9
500	9
600	9
630	9
700	9
760	9
800	9
900	9
1000	9
1100	9
1300	9
1600	9
2000	9

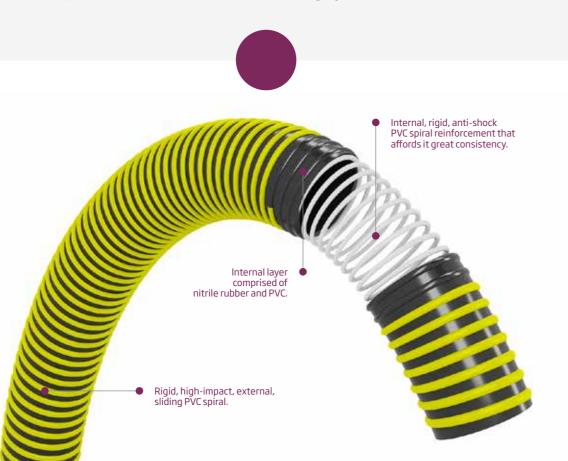
LIQUIDS

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TRANSFORT® PU

Espirotiger[®]

Hose designed to transport abrasive materials in harsh working conditions. Equipped with an internal layer comprised of nitrile rubber and PVC, in addition to a rigid, high-impact, external PVC spiral. Its special formulation makes this hose highly resistant and durable.



Features

- For industrial use.
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -20°C and 60°C.
- Rigid PVC spiral on the hose's external surface, granting it greater resistance to wear and tear caused by dragging, and reducing its coefficient of friction with all kinds of surfaces.



Applications

- Designed for use in civil works and shipyards.
- Transfer of abrasive materials, such as grains, gravel and cement.

INT ø mm	INT ø in	EXTø mm	TOTAL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	BENDING RADIUS mm	VACU- UM m H ₂ 0
45	1″ ³ /4	55	5.0	750	7	21	100	9
51	2″	63	6.5	820	7	21	130	9
64	2″ ¹/2	79	7.5	1340	7	21	160	9
76	3″	91	8.0	1600	5	15	205	9
102	4"	118	8.0	2760	4.5	13.5	240	9
127	5″	150	12.5	4300	4.5	13.5	270	9
152	6″	175	12.5	5100	4	12	300	9
203	8″	227	13.5	7200	3.5	10.5	320	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

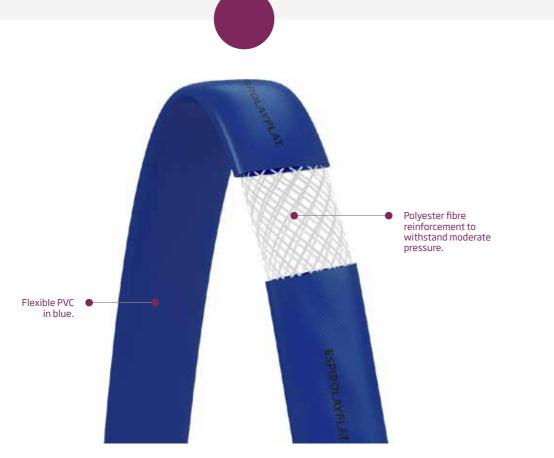
LIQUIDS

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ESPIROTIGER®

Espirolayflat®

Flat, flexible, monolayer hose made from plasticised PVC, reinforced internally by polyester fibre.



Features

functioning.

6

OF WATER

-10°C and 60°C.

- Made of PVC for industrial and agricultural use, covering a polyester mesh such that it forms a single layer.
- Highly flexible and light.
- Thanks to its flat structure, it is easy to use and roll up, occupying little space.
- · Easy to install.
 - ECONOMIC





USE





HIGH QUALITY CONTROL Cd / Pb / Ba

• Adapted clamps should be employed during

use to ensure the hose's subsequent good

• Recommended temperature for use between



51	2″	1	230	4	1
63	2″ 1/2	1.15	320	4	1
76	3"	1.15	400	4	1
90	3″ 1/2	1.15	425	4	1
102	4"	1.20	445	4	1
110	4″ 5/16	1.20	515	4	1
127	5″	1.35	800	4	1
152	6"	1.35	900	З	C
203	8"	2.20	1785	З	<u>c</u>

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

Applications

- Piping agricultural drip irrigation.
- Piping water at low pressures.

WALL

THICKNESS

mm

INTØ INTØ

in

mm

Particularly recommended for facilities that require the hose to be perforated in order to install the drip accessory.

WEIGHT

g/m

OPERATING

PRESSURE

bar

LIQUIDS

MINIMUM BURST PRESSURE bar	LONG ROLL mm
12	100
12	100
12	100
12	100
12	100
12	100
12	100
9	50
9	50

LIQUIDS

69

ESPIROLAYFLAT®

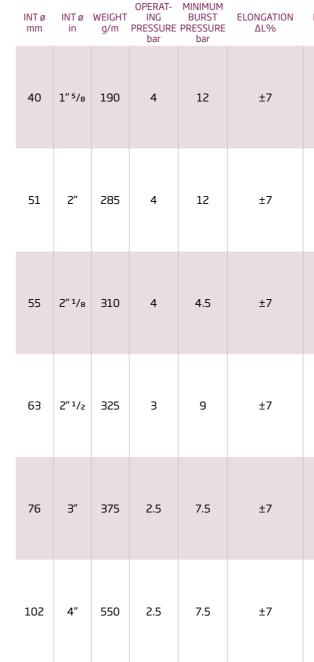
Waterflat[®] S

Flat hose to transfer, transport and pump agricultural irrigation at low pressure.

Applications

Transfer, transport and pumping of drinking water, fertilisers and other liquids in agricultural irrigation and in construction.

Protective casing for machinery in the agricultural industry.



Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



Features

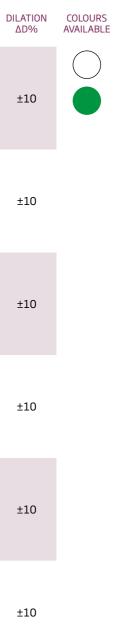
- For industrial and agricultural use, and construction.
- Its interior textile reinforcement allows it to withstand working pressures.
- Thanks to its flat structure, it is easy to use and roll up, occupying little space.
- Highly flexible and light.

- · Easy to install.
- Adapted clamps should be employed during use to ensure the hose's subsequent good functioning.
- Recommended temperature for use between -10°C and 60°C.



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LIQUIDS

Espiroflat[®]

Flat hose to transfer, transport and pump agricultural irrigation at low pressure.

Applications

Piping agricultural drip irrigation.

Piping water at low pressure.

INT ø mm	INT ø in	TOTAL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ELON Δ
40	1″ ⁵ /8	1.3	220	5	15	:
45	1″ ³/4	1.3	245	5	15	:
51	2″	1.4	340	5	15	:
55	2″ ¹/8	1.4	360	5	15	:
63	2″ ¹/₂	1.5	380	4	12	:
76	3"	1.5	440	4	12	:
80	3″ ¹/8	1.5	450	4	12	:
90	3″ ¹/2	1.5	520	4	12	:
102	4"	1.6	640	З	9	:
110	4″ ⁵ /16	1.6	720	З	9	:
127	5″	1.9	880	З	9	:

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



LIQUIDS



Features

- For industrial and agricultural use, and construction.
- Its interior textile reinforcement allows it to withstand working pressures.
- Thanks to its flat structure, it is easy to use and roll up, occupying little space.
- Highly flexible and light.

- · Easy to install.
- Adapted clamps should be employed during use to ensure the hose's subsequent good functioning.
- Recommended temperature for use between -10°C and 60°C.



S
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Ò

NGATION ΔL%	DILATION
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10

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~			

ESPIROFLAT®

Waterflat[®] L

Flat hose to transfer and transport agricultural and construction irrigation at low pressure.

Applications

Transfer, transport and pumping of drinking water, fertilisers and other liquids in agricultural irrigation and in construction.



Features

- For industrial and agricultural use, and construction.
- Its interior textile reinforcement allows it to withstand working pressures.
- Thanks to its flat structure, it is easy to use and roll up, occupying little space.
- Highly flexible and light.

- · Easy to install.
- Adapted clamps should be employed during use to ensure the hose's subsequent good functioning.
- Recommended temperature for use between -10°C and 60°C.



Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

INT ø mm	INT ø in	TOTAL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ELON TIO ΔL9
25	1″	1.6	180	6	18	±7
30	1″ ¹/8	1.6	200	6	18	±7
35	1″³/8	1.6	240	6	18	±7
40	1″ ⁵ /8	1.6	280	6	18	±7
45	1″ ³/4	1.6	320	6	18	±7
51	2″	1.6	375	6	18	±7
55	2″1/8	1.8	400	6	18	±7
63	2″ ¹/₂	1.8	430	5	15	±7
70	2″ ³/4	1.8	450	5	12	±7
76	3"	1.8	550	5	12	±7
80	3″ ¹/8	1.8	560	5	12	±7
90	3″ ¹/2	2.1	660	5	12	±7
102	4″	2.1	760	4	10.5	±7
110	4″ 5/16	2.2	1000	4	10.5	±7
127	5″	2.2	1180	4	10.5	±7
152	6″	2.2	1300	4	10.5	±7

LIQUIDS



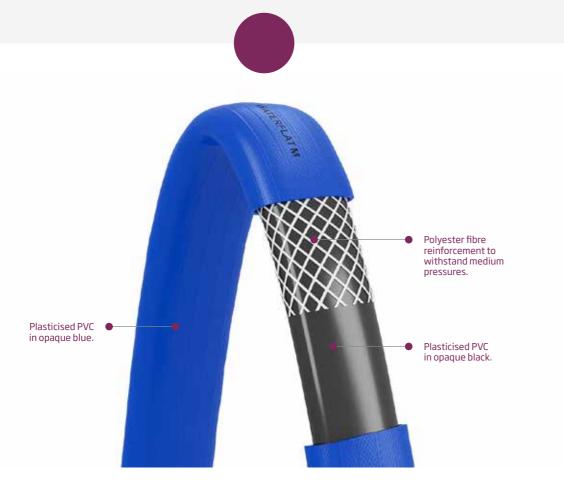
ELONGA- TION ΔL%	DILATION ΔD%	COLOURS AVAILABLE
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	
±7	±10	

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WATERFLAT®

Waterflat[®] M

Flat hose to pump liquids, for agricultural irrigation and to transport water in general at medium pressures. Striated hose for greater resistance to dragging.



Features

- For industrial and agricultural use.
- Striated hose for greater resistance to dragging.
- Its interior textile reinforcement allows it to withstand medium working pressures.
- Thanks to its flat structure, it is easy to use and roll up, occupying little space.
- Highly flexible and light.



- · Easy to install.
- Adapted clamps should be employed during use to ensure the hose's subsequent good functioning.
- Recommended temperature for use between -10°C and 60°C.

Applications

- Pumping in bilge pumps, washing down, quarries, etc.
- Agricultural irrigation.
- Transport of water in general.

INT ø mm	INT ø mm	TOTAL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	EI
25	1″	2.2	240	10	30	
30	1″ ¹/8	2.2	275	10	30	
32	1″ 1/4	2.2	290	10	30	
35	1″³/8	2.2	300	10	30	
38	1″ ¹/2	2.2	335	10	30	
40	1″ ⁵ /8	2.2	350	10	30	
45	1″ ³/4	2.2	400	10	30	
51	2″	2.2	480	8	24	
55	2″ ¹/8	2.2	500	7	21	
63	2″ ¹/₂	2.2	540	7	21	
70	2″ ³/4	2.2	620	7	21	
76	3″	2.4	750	7	21	
80	3″ ¹/8	2.4	800	7	21	
90	3″ ¹/2	2.4	900	7	21	
102	4″	2.4	1050	6	18	
110	4″ ⁵ /16	2.4	1150	6	18	
127	5″	2.5	1390	6	18	
152	6″	З	1800	4	12	
203	8"	2.5	2000	З	9	

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

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ELONGATION ΔL%	DILATION
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10
±7	±10

77 WATERFLAT® M

Waterflat[®] H

Flat hose that is highly resistant to abrasion and pressure. For the pumping of pumps in bilges, washing down and quarries. Agricultural irrigation and water transport in general.



Features

- For industrial and agricultural use.
- Its interior textile reinforcement allows it to withstand working pressures of up to 14 bar.
- Thanks to its flat structure, it is easy to use and roll up, occupying little space.
- Highly flexible and light.

- - · Easy to install.
 - Adapted clamps should be employed during use to ensure the hose's subsequent good functioning.
 - Recommended temperature for use between -10°C and 60°C.





Applications

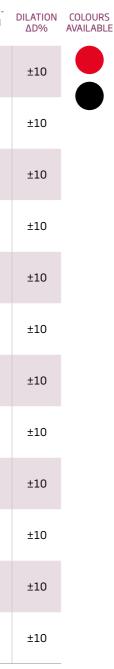
- Pumping in bilge pumps, washing down, quarries, etc.
- Agricultural irrigation.
- Transport of water in general.

INT ø mm	INT ø in	TOTAL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESURE bar	ELONG ATION ΔL%
40	1"5/8	2.5	440	14	42	±7
45	1" ³ /4	2.5	480	14	42	±7
51	2″	2.5	520	12	36	±7
55	2″ ¹/8	2.5	580	12	36	±7
63	2″ ¹/₂	2.8	750	12	36	±7
70	2" ³ /4	2.8	840	12	36	±7
76	3"	2.8	880	12	36	±7
90	3″ ¹/₂	3.1	1150	10	30	±7
102	4″	3.1	1300	10	30	±7
110	4″ ⁵ / ₁₆	3.2	1480	10	30	±7
127	5″	3.2	1625	8	24	±7
152	6"	3.2	2000	6	18	±7

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

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LIQUIDS

WATERFLAT® H

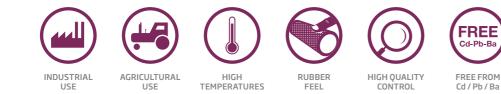
Sodigom[®]

Flat, flexible hose made from black synthetic rubber, reinforced internally with polyester fibre, for discharging pumps and use in construction work, mines and agriculture in general.



Features

- For industrial and agricultural use.
- Minimum pressure drop thanks to its smooth wall.
- Made of high-tenacity polyester thread using a circular loom.
- Longitudinal, external striations to improve resistance to abrasion and improve handling.
- -20°C and 80°C.



• Recommended temperature for use between

- Flat, easy-to-use hose for discharging pumps and use in construction works, quarries, mines and agriculture.
- Excellent resistance to abrasion and oils.

INT ø mm	INT ø in	TOTAL THICKNESS mm	WEIGHT g/m	OPERAT- ING PRESSURE bar	MINIMUM BURST PRESSURE bar	ELONGATION ΔL%	DILATION DD%
20	3/4″	2.1	180	20	60	±7	±10
25	1″	2.1	280	20	60	±7	±10
38	1″ ¹/2	2.1	350	16	48	±7	±10
45	1″ ³/4	2.1	400	16	48	±7	±10
51	2″	2.25	500	16	48	±7	±10
63	2″ ¹/₂	2.25	600	16	48	±7	±10
70	2″ ³/4	2.50	680	15	45	±7	±10
76	3″	2.6	750	13	39	±7	±10
80	3″ ¹/8	2.7	900	13	39	±7	±10
90	3″ ¹/₂	2.9	1000	13	39	±7	±10
102	4″	З	1100	13	39	±7	±10
110	4″ ⁵ /16	З	1400	10	30	±7	±10
127	5″	З	1700	10	30	±7	±10
152	6″	З	2400	10	30	±7	±10
203	8″	З	2400	10	30	±7	±10

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

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SODIGOM®



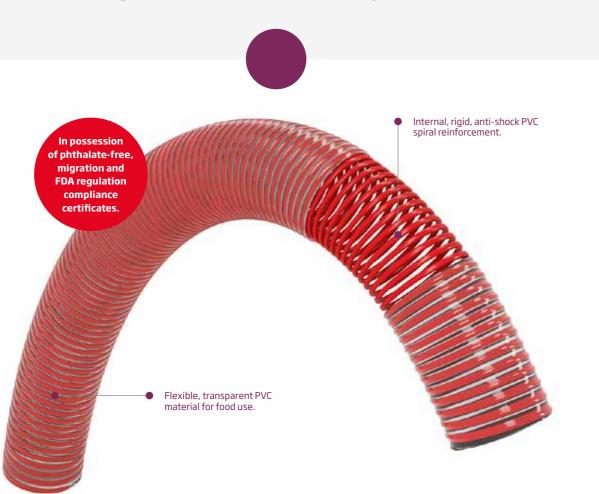
81

LIQUIDS

SODIGOM®

Transvin[®] **Phthalates Free**

Phthalate-free, PVC hose for transferring and transporting wine and all kinds of alcoholic liquids (50% vol.), in addition to milk products and their by-products. Manufactured in accordance with European legislation on raw materials for non-fatty food use.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





MINIMUM WALL WEIGHT OPERATING THICKNESS a/m PRESSURE BURST PRESSURE a/m

liquids up to 50% vol. and milk products.

Applications

INTø

INTø

mm	in	mm	g/m	bar	PRESSURE bar
25	1″	3.1	390	8	24
30	1″ ¹/8	4	480	8	24
32	1" 1/4	4	500	8	24
35	1″³/8	4.2	580	8	24
38	1″ ¹/₂	4.2	670	8	24
40	1" 5/8	4.3	685	8	24
45	1" 3/4	4.5	850	8	24
51	2″	5	1020	8	24
55	2″ ¹/8	5	1190	7	21
60	2" ¹ /4	5.2	1260	7	21
63	2″ ¹/₂	5.6	1320	7	21
70	2" ³ /4	5.8	1615	6	18
76	З″	5.8	1700	6	18
80	3″ ¹/8	6	1870	5	15
90	∃″ ¹/₂	6.5	2156	5	15
102	4″	7	2680	4	12
110	4″ ⁵ / ₁₆	7.3	3060	4	12
120	4″ ³/4	7.4	3320	4	12
127	5″	7.6	3485	4	12
152	6″	8.5	5355	З	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic

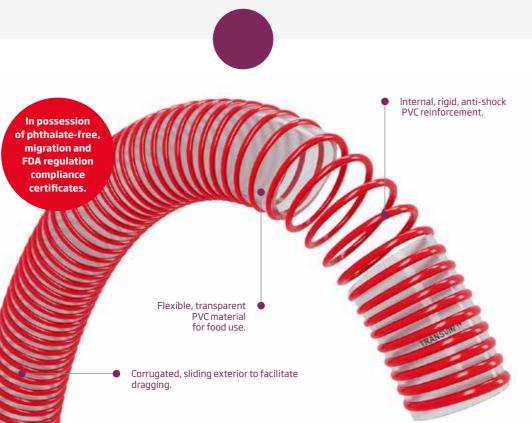
BENDING RADIUS mm	VACUUM m H₂O
125	9
150	9
160	9
175	9
190	9
200	9
225	9
250	9
275	9
300	9
310	9
350	9
375	9
400	9
450	9
500	9
550	9
600	9
625	9
760	9

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TRANSVIN® PHTHALATES FREE

Transvin® Phthalates Free (Sliding)

Phthalate-free PVC hose for transferring and transporting wine, alcoholic liquid foods (50% vol.), and milk products and their byproducts. Manufactured in accordance with European legislation on raw materials for non-fatty food use. The hose's exterior is corrugated, with a rigid, sliding spiral to facilitate dragging.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





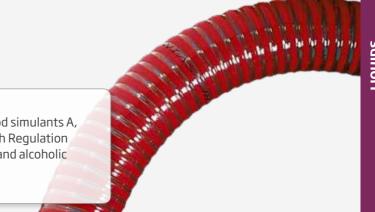
Applications

Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 50% vol. and milk products.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
25	1″	3.5	390	8	24
30	1″ ¹/8	4	480	8	24
32	1″ ¹/4	4	500	8	24
35	1″ ³/8	4.2	580	8	24
38	1″ ¹/₂	4.2	670	8	24
40	1″ ⁵ /8	4.3	685	8	24
45	1″ ³/4	4.5	850	8	24
51	2″	5	1020	8	24
55	2″ ¹/8	5	1190	7	21
60	2″ ¹/ ₃₂	5.2	1260	7	21
63	2″ ¹/₂	5.6	1320	7	21
70	2″ ³/4	5.8	1615	6	18
76	3"	5.8	1700	6	18
80	3″ ¹/8	6	1870	5	15
90	3″ ¹/₂	6.5	2156	5	15
102	4″	7	2680	4	12
110	4″ ⁵ /16	7.3	3060	4	12
120	4″ ³/4	7.4	3320	4	12
127	5″	7.6	3485	4	12
152	6″	8.5	5355	З	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

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BENDING RADIUS mm	VACUUM m H₂O
125	9
150	9
160	9
175	9
190	9
200	9
225	9
250	9
275	9
300	9
310	9
350	9
375	9
400	9
450	9
500	9
550	9
600	9
625	9
760	9

85

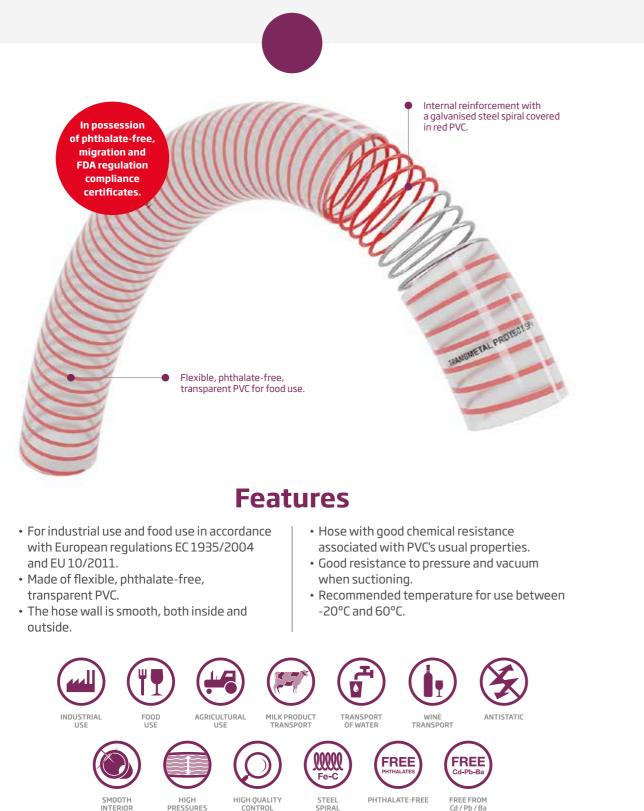
TRANSVIN® PHTHALATES FREE SLIDING

Transmetal® Protect

Hose manufactured by co-extrusion of vinyl compounds, internally reinforced with a galvanised steel spiral covered in red PVC.

Applications

Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, alcohols up to 50% vol. and milk products.



INTø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
25	1″	4.0	480	9	27
32	1″ 1/4	4.2	622	9	27
40	1″ 5/8	4.8	950	9	27
51	2"	5.4	1300	7	21
60	2″ ¹/ ₃₂	6.0	1750	6	18
70	2″ ³/4	6.1	2100	5	15
80	3″ ¹/8	6.5	2500	4	12

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

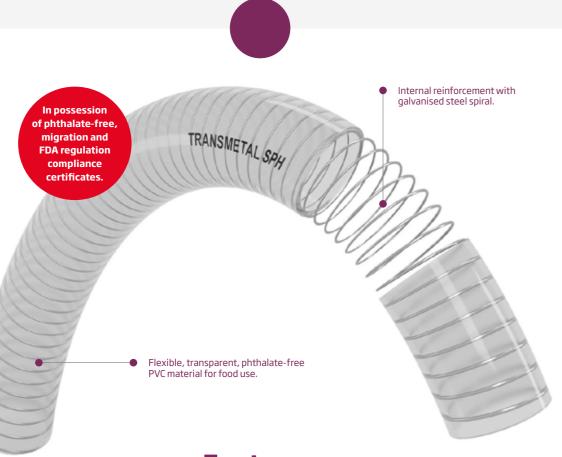
BENDING RADIUS mm	VACUUM m H₂0
50	9
65	9
80	9
100	9
120	9
140	9
120	9

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TRANSMETAL® PROTECT

Transmetal[®] **Phthalates Free**

Phthalate-free hose for transferring air, plastic chippings, alcoholic liquids (50% vol.), liquid foods and for vacuum pumps. Reinforced with a galvanised steel spiral, which grants it vacuum resistance.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011. (See declaration of conformity).
- Highly flexible.
- Good resistance to pressure and vacuum when suctioning.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.



HIGH QUALITY CONTROL





PHTHALATE-FREE

Applications

Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 50% vol. and milk products.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
10	³/8″	3.1	180	9	27
12	1/2″	3.1	190	9	27
13	1/2″	3.1	210	9	27
14	⁵ /8″	3.1	230	9	27
16	⁵ /8″	3.1	260	9	27
20	3/4″	3.5	340	9	27
22	7/8″	3.5	400	9	27
25	1″	4	520	9	27
30	1″ ¹/8	4.2	630	9	27
32	1″ ¹/4	4.2	660	9	27
35	1″³/8	4.3	750	9	27
38	1″ ¹/₂	4.5	800	9	27
40	1″ 5/8	4.8	950	9	27
42	1″ ³/4	4.8	1040	9	27
45	1″ ³/4	4.9	1150	9	27
51	2″	5.4	1300	7	21
55	2″ ¹/8	5.4	1460	6	18
60	2″ ¹/ ₃₂	6	1750	6	18
63	2″ ¹/₂	6.1	1800	6	18
70	2″ ³/4	6.1	2100	5	15
76	3″	6.5	2250	5	15
80	3″ ¹/8	6.5	2500	4	12
90	3″ ¹/₂	7	2900	4	12
102	4″	7	3650	З	9
110	4″ ⁵ /16	7.2	3950	З	9
120	4″ ³/₄	8	4300	З	9
127	5″	8	4600	З	9
152	6″	10	6600	2.5	7

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM mH₂0
20	9
20	9
26	9
28	9
32	9
40	9
44	9
50	9
60	9
64	9
70	9
76	9
80	9
84	9
90	9
100	9
110	9
120	9
125	9
140	9
150	9
160	9
180	9
200	9
220	9
240	9
250	9
300	9

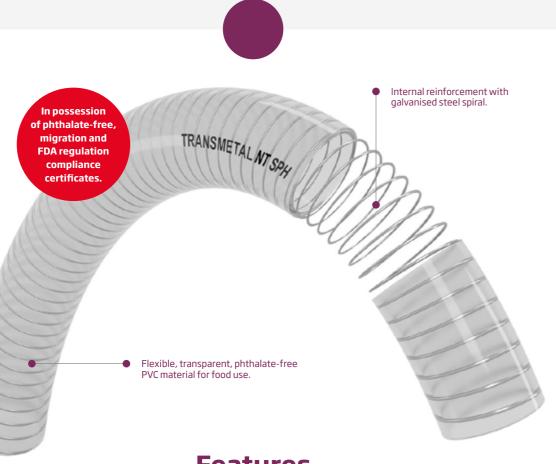
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LIQUIDS

TRANSMETAL® PHTHALATES FREE

Transmetal® NT Phthalates Free

Phthalate-free hose for transferring air, plastic chippings, alcoholic liquids (50% vol.), liquid foods and for vacuum pumps. Reinforced with a galvanised steel spiral, which grants it vacuum resistance.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011. (See declaration of conformity).
- Highly flexible.
- Good resistance to pressure and vacuum when suctioning.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.







PHTHALATE-FREE Cd / Pb / Ba

Applications

Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 50% vol. and milk products.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3∕4″	3.50	365	7	21
25	1″	4.00	470	6	18
30	1″ ¹/8	4.00	540	6	18
32	1″ ¹/4	4.00	640	6	18
35	1″³/8	4.00	665	6	18
38	1″ ¹/z	4.00	735	6	18
40	1″ 5/8	4.40	835	5	15
45	1″ ³/4	4.40	990	5	15
51	2″	4.60	1110	5	15
60	2″ ¹/ ₃₂	4.60	1290	4	12
63	2″ ¹/₂	4.60	1375	4	12
76	3″	5.60	2000	З	9
80	3″ ¹/8	5.60	2125	З	9
90	3″ ¹/2	5.60	2365	З	9
102	4″	6.00	2930	З	8
102	4″	6.0	3015	З	8
110	4″ ⁵ /16	6.0	3150	З	8
120	4″ ³/4	7.0	4020	2	6
127	5″	7.0	4180	2	6
152	6″	7.5	5410	2	5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM m H ₂ 0
35	9
44	9
55	9
60	9
65	9
70	9
75	9
75	9
90	9
110	9
115	9
130	9
140	9
160	9
180	9
185	9
195	9
215	9
220	9
270	9

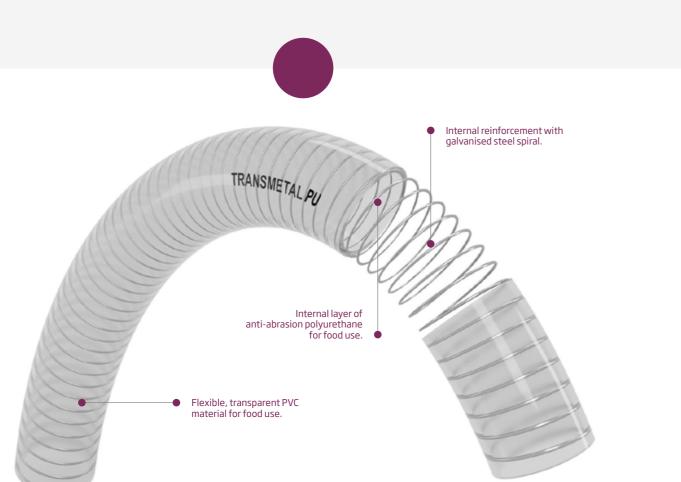
91

LIQUIDS

TRANSMETAL® NT PHTHALATES FREE

Transmetal® PU

Flexible, transparent PVC hose, reinforced with a galvanised steel spiral and an internal polyurethane layer.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly resistant to abrasion, thanks to its internal polyurethane layer of 0.5 mm.
- Good resistance to pressure and vacuum when suctioning.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PU's resistance chart.
- Recommended temperature for use between -20°C and 70°C.



Applications

- Transport of pneumatic, hydraulic and chemical liquids. For transferring air, plastic chippings, alcoholic liquids up to 20% vol., liquid foods that require food simulants A, B and C in OM2 conditions according to Regulation EU 10/2011.
- Vacuum pumps. Facilities that require great flexibility.
- Cleaning machinery (sewage, sediments, muds, etc.).
- Cleaning of pipelines.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
40	1″ ⁵ /8	4.8	950	9	27
45	1″³/4	4.9	1150	9	27
51	2″	5.4	1300	7	21
55	1″ 1/8	5.4	1460	6	18
60	2″ ¹/ ₃₂	6	1750	6	18
63	2″ ¹/₂	6.1	1900	5	15
70	2″ ³/4	6.1	2100	5	15
76	3"	6.5	2250	5	15
80	3″ ¹/8	6.5	2500	4	12
90	3″ ¹/₂	7	2900	4	12
102	4″	7	3650	З	9
102	4″	7.2	3850	З	9
110	4″ ⁵ /16	7.2	3950	З	9
120	4″ ³/4	8	4300	З	9
127	5″	8	4600	З	9
152	6"	10	6600	2.5	7

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

BENDING RADIUS mm	VACUUM mH₂0
80	9
90	9
100	9
110	9
120	9
130	9
140	9
150	9
160	9
180	9
200	9
210	9
220	9
240	9
250	9
300	9

93

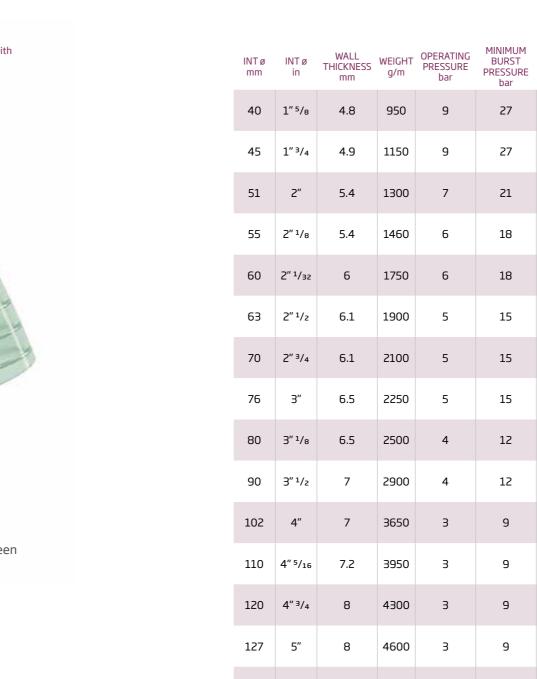
TRANSMETAL® PU

Transmetal® PU Olive Oil

Flexible, phthalate-free PVC hose, reinforced with a galvanised steel spiral and an internal, polyester-base, polyurethane layer.



Transporting and transferring vegetable oils (oli soya, etc.) and those liquid foods that require for in accordance with Regulation EU 10/2011.



152

6″

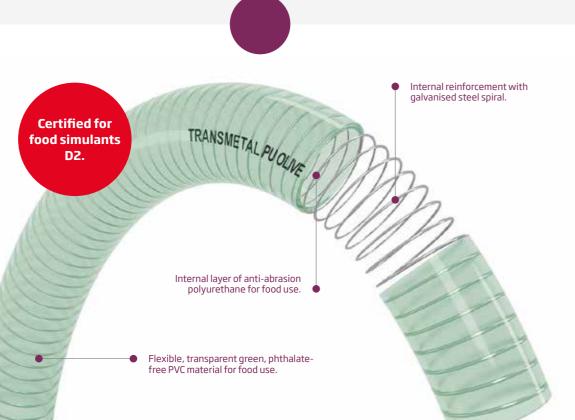
Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

10

6600

2.5

7



Features

outside.

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011. (See declaration of conformity).
- Highly resistant to abrasion, thanks to its internal polyurethane layer of 0.5 mm.
- Good resistance to pressure and vacuum when suctioning.
- Good chemical resistance associated with PU's resistance chart.

Fe-C

• The hose wall is smooth, both inside and

• Recommended temperature for use between -20°C and 80°C.







HIGH QUALITY STEEL SPIRAL CONTROL

PHTHALATE - FREE

FREE

live, sunflower, ood simulant D2	

BENDING RADIUS mm	VACUUM mH₂0
80	9
90	9
100	9
110	9
120	9
130	9
140	9
150	9
160	9
180	9
200	9
220	9
240	9
250	9
300	9

95

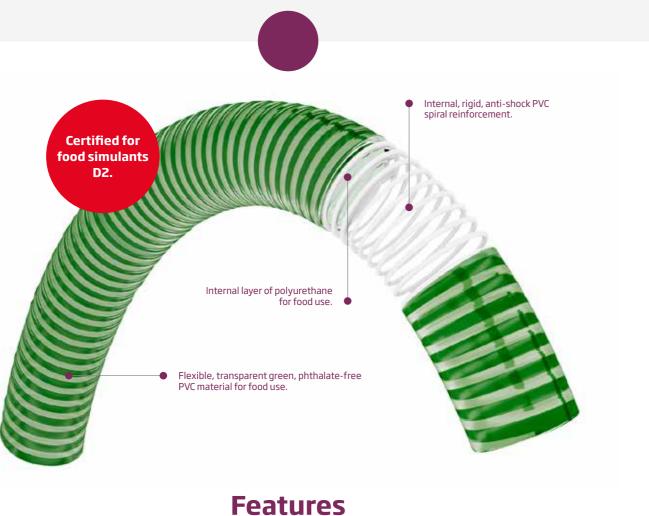
TRANSMETAL® PU OLIVE OIL

Espirofood® PU

Flexible, phthalate-free PVC hose, reinforced with a rigid, anti-shock PVC spiral and an internal, polyester-base, polyurethane layer.

Applications

Pumping and suction of liquid foods that require food simulant D2 in OM2 conditions in accordance with Regulation EU 10/2011.



- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011
- (see declaration of conformity). • Internal layer of polyurethane for food use,
- which grants it anti-abrasion characteristics.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PU's resistance chart.
- Recommended temperature for use between -20°C and 80°C.



POLYURETHANE



PHTHALATE-FREE

FREE

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
25	1″	4.5	458	5	16
30	1″ ¹/8	4.5	555	5	16
35	1″ ³/8	4.5	640	5	16
40	1″ ⁵ /8	5.0	722	5	16
45	1″³/4	5.5	850	5	16
51	2″	5.5	1020	5	16
60	2″ ¹/4	5.5	1360	5	16
63	1″ ¹ / ₂ 5.5	5.5	1450	5	16
70	2″ ³/4	6.0	1600	5	16
76	3″	6.5	1700	5	16
80	3″ ¹/8	7.0	1870	4	12.5
90	3″ ¹/2	7.5	2210	4	12.5
102	4″	8.0	2800	З	9.5
110	4″ 5/16	8.5	3060	З	9.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

BENDING RADIUS mm	VACUUM mH₂0
125	9
150	9
175	9
200	9
225	9
250	9
300	9
325	9
350	9
375	9
400	9
450	9
500	9
550	9

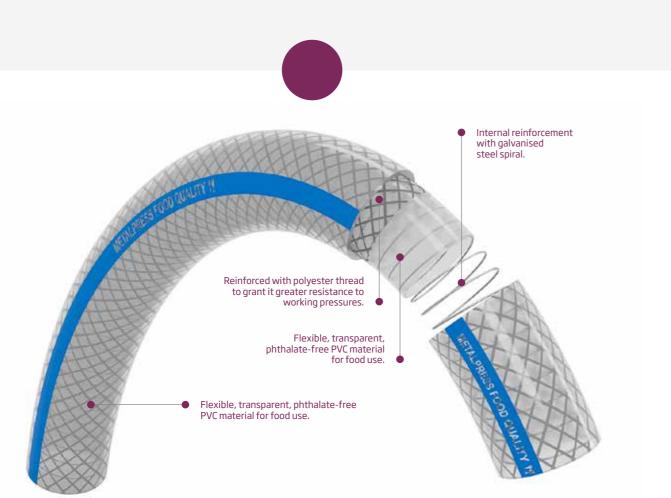
LIQUIDS

97

ESPIROFOOD® PU

Metalpress® Food

Phthalate-free PVC hose with double reinforcement - textile and metal spiral - for suction and transfer of liquid foods and alcoholic liquids (50% vol.), in addition to milk products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Good resistance to pressure and vacuum when suctioning.
- The hose wall is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -25°C and 60°C.



PHTHALATE-FREE HIGH QUALITY CONTROL

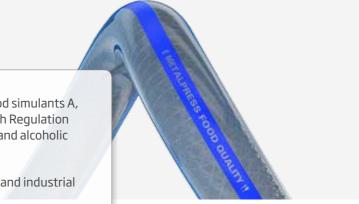
FREE FROM Cd / Pb / Ba

Applications

- Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 50% vol. and milk products.
- Irrigation systems, cleaning of large containers and industrial equipment in general.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
19	3/4	28	475	16	48
25	1″	35	680	16	48
32	1″ 1/4	42	800	16	48
35	1″³/8	47	1100	14	42
38	1″ ¹/2	51	1200	14	42
40	1″ 5/8	53	1220	14	42
45	1″ ³/4	58	1400	12	36
51	2″	64	1600	12	36
60	2″ ¹/4	74	2000	12	36
63	2″ ¹/₂	77	2100	12	36
76	3″	92	2900	12	36
90	3″ ¹/2	107	3500	10	30
102	4″	119	4000	10	30

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM m H ₂ 0
60	9
70	9
80	9
115	9
125	9
130	9
140	9
150	9
180	9
190	9
210	9
250	9
300	9

99

LIQUIDS

METALPRESS® FOOD

Metalpress® Oil

Phthalate-free PVC hose with double reinforcement - textile and metal spiral - for suction and transfer of industrial oils and fuels.

Applications

INTØ INTØ EXTØ WEIGHT

in mm g/m

mm

Suction and transfer of hydrocarbons and industrial oils.

OPERATING

PRESSURE

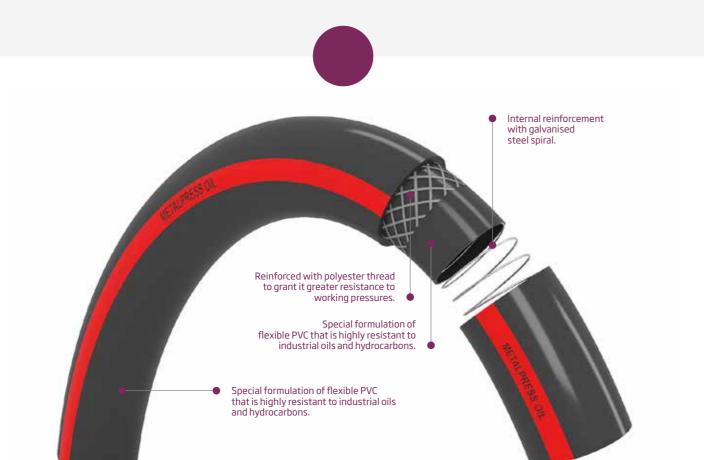
bar

MINIMUM

BURST

PRESSURE

bar



Features

- For industrial use.
- Special formulation for industrial oils and hydrocarbons (diesel, gasoline, etc.).
- Good resistance to pressure and vacuum when suctioning.
- The hose wall is smooth, both inside and outside.



USE



USE



USE



PVC's resistance chart.

-20°C and 70°C.

HYDROCARBONS



HIGH QUALITY CONTROL

Good chemical resistance associated with

• Recommended temperature for use between

FREE FROM Cd / Pb / Ba

					bui
19	3/4	28	475	16	48
25	1″	35	680	16	48
32	1″ 1/4	42	800	16	48
35	1″ ³/8	47	1100	14	42
38	1″ ¹/₂	51	1200	14	42
40	1″ ⁵ /8	53	1220	14	42
45	1″ ³/4	58	1400	12	36
51	2″	64	1600	12	36
60	2″ ¹/4	74	2000	12	36
63	1″ ¹/₂	77	2100	12	36
76	3"	92	2900	12	36
90	3″ ¹/₂	107	3500	10	30
102	4"	119	4000	10	30

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM m H₂O
60	9
70	9
80	9
115	9
125	9
130	9
140	9
150	9
180	9
190	9
210	9
250	9
300	9

101

LIQUIDS

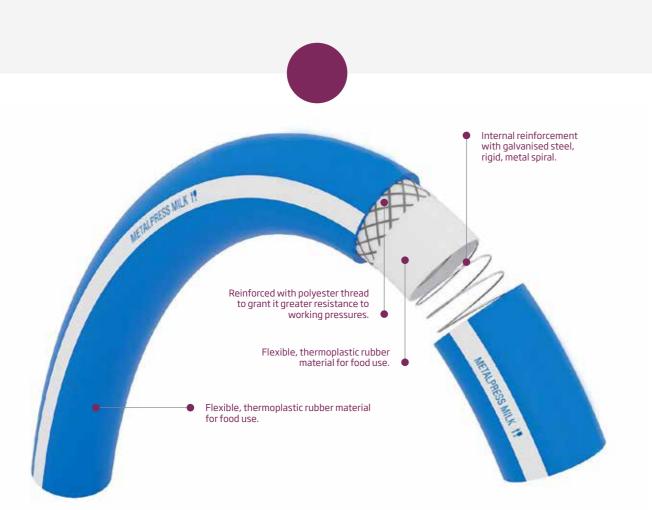
METALPRESS® OIL

Metalpress® Milk

Thermoplastic rubber (TPV) hose with double reinforcement - textile and metal spiral - for suction and transfer of fatty liquid foods. Designed especially for milk products. Can be sterilised at 90°C.

Applications

Transfer of potable water, liquid milk products and those that are coherent with the declaration of conformity.



Features

- For food use according to FDA 21 CFR section 177.2600 and ANSI/NSF Standard 51: "Food Equipment". Materials" and NSF/ ANSI Standard 61: "Drinking Water System Components" (see declaration of conformity).
- Very flexible, even at low temperatures.
- Hose with good chemical resistance to chemical products, associated with TPV's resistance chart.
- Recommended temperature for use between -30°C and 90°C.



INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	28	543	16	48
25	1″	35	680	16	48
32	1″ 1/4	42	800	16	48
35	1″³/8	47	1100	14	42
38	1″ ¹/₂	51	1200	14	42
40	1″ ⁵ /8	53	1220	14	42
45	1″ ³/4	58	1400	12	36
51	2″	64	1600	12	36
60	2″ 1/4	74	2000	12	36
63	2″ ¹/₂	77	2100	12	36
76	3"	92	2900	12	36
80	3″ ¹/8	97	3150	12	36
90	3″ ¹/2	107	3500	10	30
102	4″	119	4000	10	30

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM m H ₂ 0
55	9
70	9
80	9
115	9
125	9
130	9
140	9
150	9
180	9
190	9
210	9
230	9
250	9
300	9

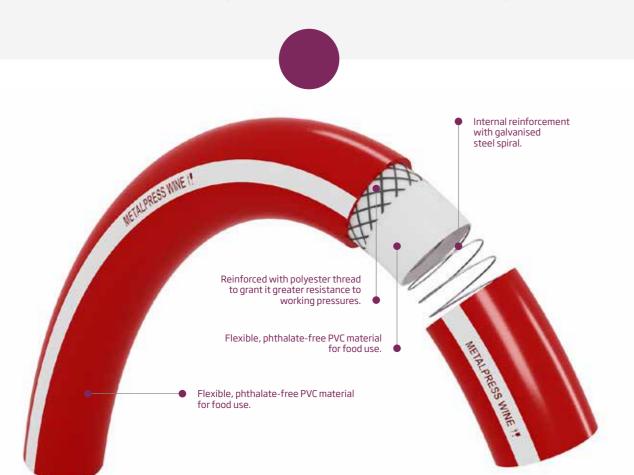
103

LIQUIDS

METALPRESS® MILK

Metalpress® Wine

Phthalate-free PVC hose with double reinforcement - textile and metal spiral - for suction and transfer of liquid foods and alcoholic liquids (50% vol.), in addition to milk products. Especially designed for the pumping and suction of musts, wines, beers and liqueurs. Version available with resistance up to 90°C.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Good resistance to pressure and vacuum when suctioning.
- The hose wall is smooth, both inside and outside.



USE



USE





Good chemical resistance associated with

-25°C and 60°C (optional version of up to

• Recommended temperature for use between

PVC's resistance chart.

90°C).

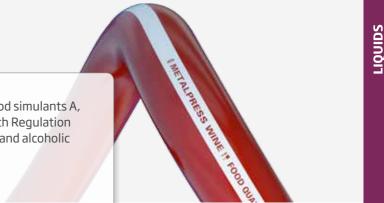


FREE FROM Cd / Pb / Ba **Applications**

- Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 50% vol. and milk products.
- Emptying wine tanks.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	28	543	16	48
25	1″	35	680	16	48
32	1″ ¹/4	42	800	16	48
35	1″³/8	47	1100	14	42
38	1″ ¹/2	51	1200	14	42
40	1″ ⁵ /8	53	1220	14	42
45	1″ ³/4	58	1400	12	36
51	2″	64	1600	12	36
60	2″ ¹/4	74	2000	12	36
63	2″ ¹/₂	77	2100	12	36
76	3"	92	2900	12	36
80	3″ ¹/8	97	3150	12	36
90	3″ ¹/2	107	3500	10	30
102	4"	119	4000	10	30

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM mH ₂ 0
55	9
70	9
80	9
115	9
125	9
130	9
140	9
150	9
180	9
190	9
210	9
230	9
250	9
300	9

105

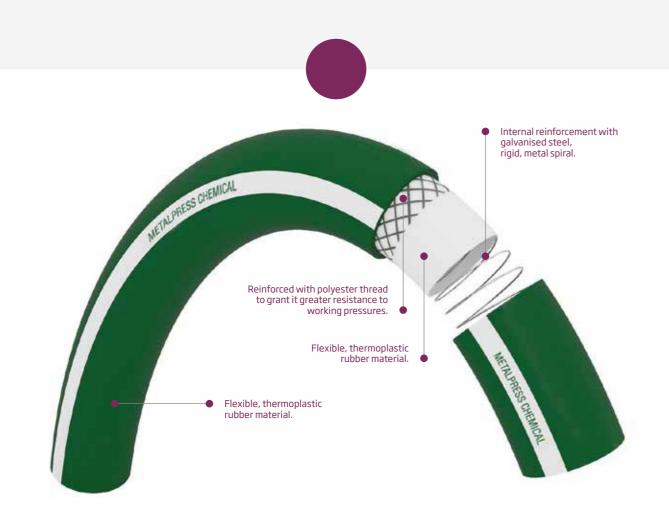
METALPRESS® WINE

Metalpress[®] Chemical

Thermoplastic rubber (TPV) hose with double reinforcement - textile and metal spiral - for suction and transfer of products in the chemical industry (see chemical resistance chart).

Applications

Transfer of chemical products, associated with TPV's resistance chart.



Features

- Industrial use.
- Very flexible, even at low temperatures.
- Hose with good chemical resistance to chemical products, associated with TPV's resistance chart.
- Recommended temperature for use between -25°C and 80°C.

INDUSTRIAL USE





INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	28	543	16	48
25	1″	16	680	48	70
32	1″ 1/4	16	800	48	80
35	1″³/8	14	1100	42	115
38	1″ ¹/2	14	1200	42	125
40	1″ 5/8	14	1220	42	130
45	1″ ³/4	12	1400	36	140
51	2″	12	1600	36	150
60	2″ ¹/ ₃₂	12	2000	36	180
63	2″ ¹/₂	12	2100	36	190
76	3″	12	2900	36	210
80	3″ ¹/8	12	3150	36	230
90	3″ ¹/₂	10	3150	30	250
102	4″	10	4000	30	300

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



BENDING RADIUS mm	VACUUM m H₂O
55	9
70	9
80	9
115	9
125	9
130	9
140	9
150	9
180	9
190	9
210	9
230	9
250	9
300	9

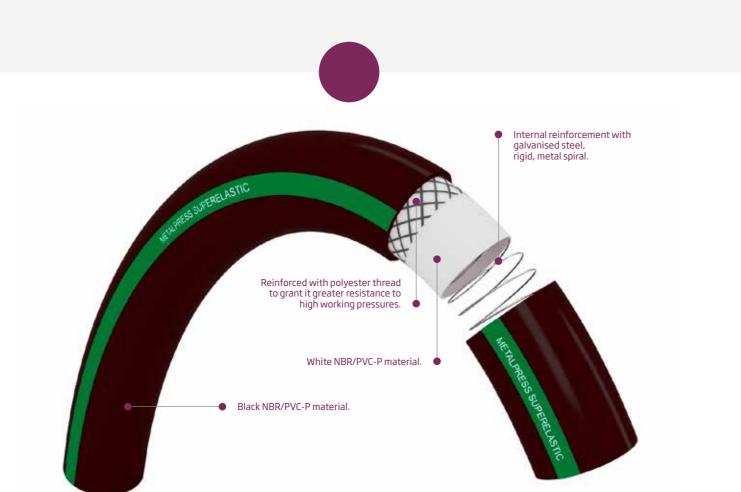
107

LIQUIDS

METALPRESS® CHEMICAL

Metalpress[®] **Superelastic**

NBR/PVC hose with double reinforcement - textile and metal spiral - for suction and transfer of liquids in the agricultural sector and industry.



Features

- For agricultural and industrial use.
- Very flexible, even at low temperatures.
- Good chemical resistance associated with
- PVC's resistance chart.
- Recommended temperature for use between -30°C and 55°C.







- Pumping and suction of slurries. Tanker trucks.
- Transfer of chemical products with a low aggressiveness index.
- Industrial irrigation.
- Draining cesspits.
- Given its highly flexible nature, it is recommended for use in movable tanks.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
20	3/4″	28	543	16	48
25	1″	35	680	16	48
32	1″ 1/4	42	800	16	48
35	1″³/8	47	1100	14	42
38	1″ ¹/₂	51	1200	14	42
40	1″ 5/8	53	1220	14	42
45	1″ 3/4	58	1400	12	36
51	2″	64	1600	12	36
60	2″ ¹/ ₃₂	74	2000	12	36
63	2″ ¹/₂	77	2100	12	36
76	3"	92	2900	12	36
80	3″ ¹/8	97	3150	12	36
90	3″ ¹/2	107	3500	10	30
102	4″	119	4000	10	30

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

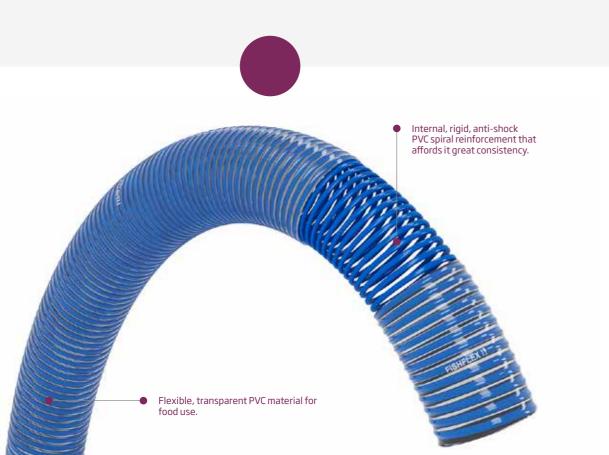
BENDING RADIUS mm	VACUUM mH₂0
55	9
70	9
80	9
115	9
125	9
130	9
140	9
150	9
180	9
180	9
210	9
230	9
250	9
300	9

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METALPRESS® SUPERELASTIC

Fishflex[®]

Hose for pumping and transferring fish through sea water. Highly resistant to salt, with a rigid, anti-shock spiral to protect the fish being piped.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Made of flexible, transparent PVC designed especially to withstand sea water.
- The hose wall is smooth on the inside and corrugated on the outside.



USE









HIGH QUALITY CONTROL

Good chemical resistance associated with

• Recommended temperature for use between

PVC's resistance chart.

-25°C and 60°C.



Applications

- Transfer of fish via sea water pumping.
- Transfer of liquid food products that require food simulants A, D2/3 in OM3 conditions in accordance with Regulation EU 10/2011.

Piping salt water.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
63	<u>1″ 1/2</u>	4.5	1029	6	18
102	4″	8.5	2900	4	12
152	6"	11.5	5600	З	9
203	8"	13.5	9000	2	6
254	10"	16	13600	1.5	4.5
305	12"	17	19000	1	3

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.



BENDING RADIUS mm	VACUUM mH ₂ 0
315	9
500	9
750	9
1015	9
1250	9
1500	9

LIQUIDS

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FISHFLEX®

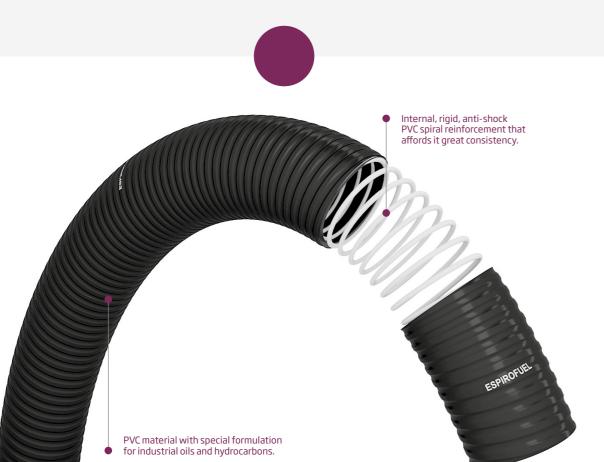
Espirofuel®

Hose with special stability when dealing with hydrocarbons, gasoline and fuel, which makes it perfect for pumping and suctioning petroleum products and industrial oils.

Applications

Suction and transfer of hydrocarbons and industrial oils.

MINIMIM



Features

- For industrial use.
- Special formulation for industrial oils and hydrocarbons, diesel, gasoline, etc.
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -25°C and 70°C.





INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
25	1″	4.3	550	7	21
30	1″ ¹/8	4.5	680	5	15
35	1″ ³/8	750	5	15	224
40	1″ 5/8	850	5	15	256
45	1″ ³/4	1000	5	15	288
51	2″	1200	5	15	320
55	2″ ¹/8	1400	5	15	350
60	2″ ¹/4	1600	5	15	384
63	2″ ¹/₂	1700	5	15	403
70	2″ ³/4	1900	5	15	448
76	3"	2000	5	15	480
80	3″ ¹/8	2200	4	12	512
90	3″ ¹/₂	2600	4	12	576
102	4″	3300	4	12	640
110	4″ ⁵ /16	3610	4	12	700

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

LIQUIDS



Bending Radius mm	VACUUM m H₂O
160	9
192	9
224	9
256	9
288	9
320	9
350	9
384	9
403	9
448	9
480	9
512	9
576	9
640	9
700	9

113

LIQUIDS

ESPIROFUEL®

Espirofuel[®] Antiestático

Hose with special stability when dealing with hydrocarbons, gasoline and fuel, which makes it perfect for pumping and suctioning petroleum products and industrial oils. An antistatic product suitable for facilities governed by ATEX regulations.



Features

- For industrial use.
- Special formulation for industrial oils and hydrocarbons, diesel, gasoline, etc.
- Equipped with a copper wire that makes it antistatic.
- The hose wall is smooth on the inside and corrugated on the outside.



INDUSTRIAL

USE



AGRICULTURAL

USE



HYDROCARBONS



PVC's resistance chart.

-25°C and 70°C.



Good chemical resistance associated with

• Recommended temperature for use between



CONTROL

Cd / Pb / Ba

Applications

Suction and transfer of hydrocarbons and industrial oils.

INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
25	1″	4.3	550	7	21
30	1″ 1/8	4.5	680	5	15
35	1″³/8	4.5	750	5	15
40	1″ 5/8	4.5	850	5	15
45	1″ ³/4	5.5	1000	5	15
51	2″	5.5	1200	5	15
55	2″ ¹/8	5.5	1400	5	15
60	2″ ¹/4	6	1600	5	15
63	2″ ¹/₂	6	1700	5	15
70	2″ ³/4	6.3	1900	5	15
76	3"	6.5	2000	5	15
80	3″ ¹/8	6.7	2200	4	12
90	3″ ¹/₂	7	2600	4	12
102	4″	7	3300	4	12
110	4″	7	3610	4	12

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters.

LIQUIDS

114

LIQUIDS



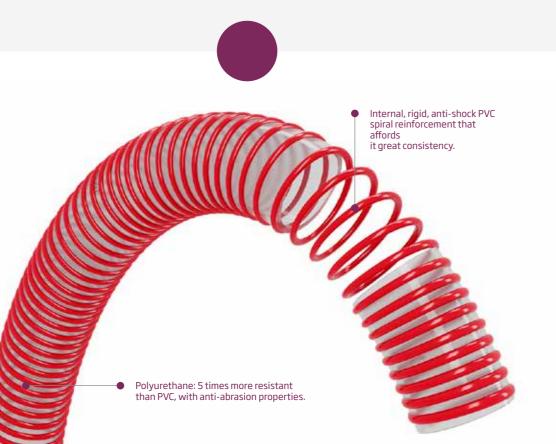
BENDING RADIUS mm	VACUUM m H₂O
160	9
192	9
224	9
256	9
288	9
320	9
350	9
384	9
403	9
448	9
480	9
512	9
576	9
640	9
700	9

115

ESPIROFUEL® ANTIESTÁTICO

Espiroliquid[®] **PU**

Pumping and suction polyurethane hose with a PVC spiral for highly abrasive liquids (rebar, mud, sand, etc.). Five times more resistant to abrasion than PVC.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Smooth internal surface to prevent the formation of sediments on the walls. Corrugated external surface.
- Good chemical resistance associated with PU's resistance chart and very good resistance to hydrolysis.
- Full flexibility (bending radius = internal diameter), which grants this hose great mechanical possibilities. Extremely light.
- Recommended temperature for use between -20°C and 80°C.



Applications

Suction of abrasive material.

INT ø mm	INT ø in	EXTø mm	FLEXIBLE THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar
20	3/4″	27	0.9	194	5
22	7/8″	29	0.9	200	5
25	1″	31	0.9	208	5
30	1″ ¹/8	38	1.0	320	5
35	1″³/8	41	1.0	364	4.5
40	1″ ⁵ /8	48	1.0	408	4
45	1″ 3/4	54	1.0	486	3.5
51	2″	59	1.0	582	3
55	2″ ¹/8	64	1.1	672	З
60	2″ ¹/ ₃₂	70	1.1	776	3
63	2″ ¹/₂	73	1.1	884	З
70	2″ ³/4	81	1.1	970	2.5
76	3″	86	1.1	1068	2.5
80	3″ ¹/8	92	1.1	1164	2.5
90	3″ ¹/₂	102	1.2	1358	2
102	4″	113	1.2	1552	2
110	4″ ⁵ /16	123	1.2	1920	2
127	5″	143	1.2	2548	1.5
140	5″ ¹/₂	157	1.5	3150	1
152	6″	170	1.5	3440	1

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

MINIMUM BURST PRESSURE bar	VACUUM mH ₂ 0
15	9
15	9
15	9
15	9
13.5	9
12	9
10.5	9
9	9
9	9
9	9
9	9
7.5	9
7.5	9
7.5	9
6	9
6	9
6	9
4.5	9
З	9
З	9

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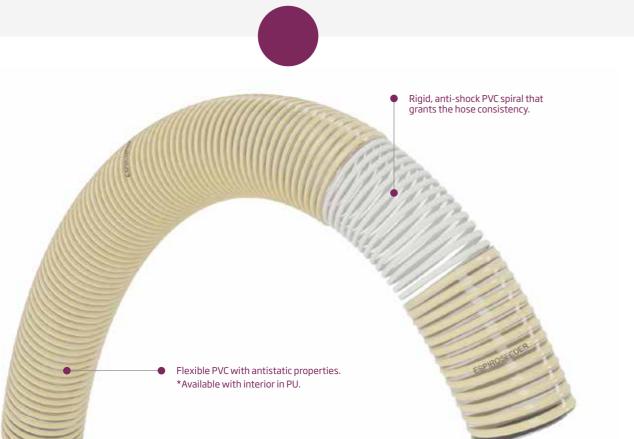
ESPIROLIQUID® PU

Espiroseeder®

Flexible PVC hose, reinforced with a rigid, anti-shock PVC spiral equipped with antistatic material.

Applications

- Pumping of seeds in sowing machines.
- Pumping and suction of liquids in applications where the hose must have antistatic properties.
- Available with interior in PU.



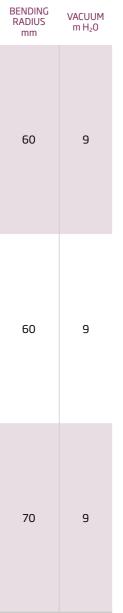
Features

- For industrial and agricultural use.
- Flexible, translucent PVC with a special formulation of low, superficial electrical
- resistivity, which grants the hose antistatic properties. (10^9<K.I.< 10^11 Ω.m).
- The hose wall surface is smooth, both inside and outside.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -20°C and 60°C.



INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
30	1″ ¹/8	2.6	345	4	12
32	1" 1/4	2.6	365	4	12
35	1″³/e	2.6	395	4	12

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



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ESPIROSEEDER®

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES



AIR

122 Poliuretano Flex®

124 Poliuretano Flex® BS





130 Poliuretano H®

132 Poliuretano Flex® HD



138 Vacumflex®

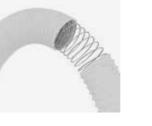
140 Transair®





146 Superflex Air®







Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.

126 Poliuretano Flex® M



134 Espiro® PU



142 Extraflex®



150 Espirosilicone®



128 Poliuretano Flex[®] RD



136 Espiro® PU Antiestático



144 Espiropreno®

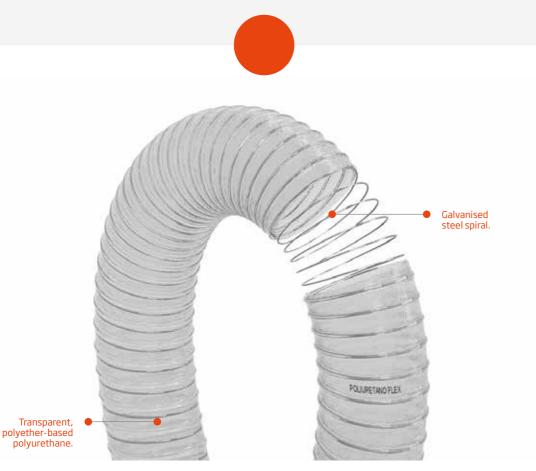


152 Aspiración Industrial



Poliuretano Flex[®]

Flexible, transparent, polyether-based polyurethane hose and an internal, antistatic, galvanised steel spiral that is suitable for facilities governed by ATEX regulations for the suction of low-abrasion products.



Features

and 80°C.

subject to request.

- For food use in accordance with European regulations EC 1935/2004 and EU 10/201 (see declaration of conformity).
- Highly flexible and resistant to abrasion, humidity and microorganisms.
- Good chemical resistance associated with PU's resistance chart.



USE



USE





• Withstands temperatures between -30°C

• Option of manufacture with polyester base

• The product is compacted when supplied.



MADE FROM ANTI-ABRASION POLYURETHANE

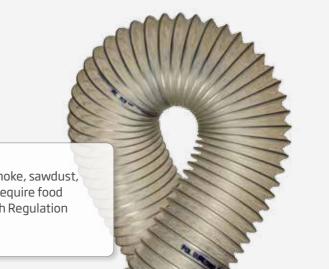


Applications

Suction of abrasive content, gases from oils, smoke, sawdust, vapours, etc. in addition to food products that require food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.

INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H ₂ 0
40	1″ ⁵ /8	0.4	200	40	5
45	1″ ³/4	0.4	225	45	4.5
51	2″	0.4	250	50	4
60	2″ ¹/4	0.45	300	60	З
63	2″ ¹/ ₂	0.45	315	63	З
63	2″ ¹/ ₂	0.45	325	65	2.5
70	2″ ³/4	0.45	335	70	2
76	3″	0.45	340	76	2
80	3″ ¹/8	0.45	360	80	1.5
90	3″ ¹/₂	0.45	380	90	1.5
102	4″	0.45	450	100	1.5
110	4″ ⁵ /16	0.5	520	110	1.5
120	4″ ³/4	0.5	560	120	1.5
127	5″	0.5	590	125	1.5
130	5″ ¹/4	0.5	600	130	1.5
140	5″ ¹/₂	0.5	650	140	1.5
152	6″	0.5	820	150	1
160	6″ ¹/4	0.5	880	160	1
180	7″	0.5	990	180	1
203	8″	0.5	1100	200	1
254	10"	0.5	1300	250	1
305	12″	0.5	1400	300	0.5
356	14″	0.5	1980	350	0.5
406	16″	0.5	2100	400	0.5
500	20"	0.5	2500	500	0.4
550	22″	0.6	2650	550	0.4
600	24″	0.6	2900	600	0.3

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



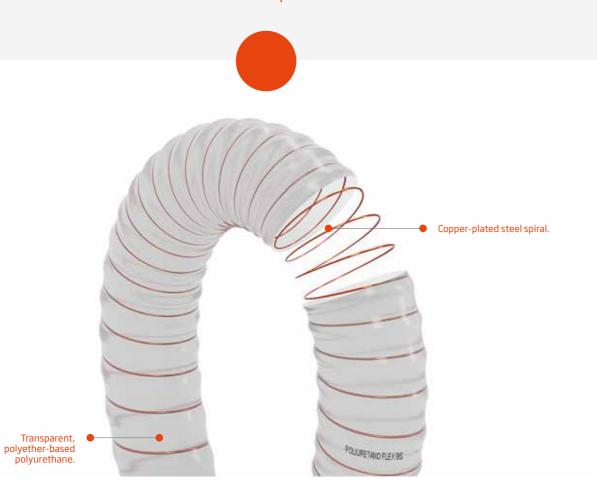
123

AIR

POLIURETANO FLEX®

Poliuretano Flex® BS

Flexible, transparent, polyether-based polyurethane hose and an internal, antistatic, copper-plated steel spiral that is suitable for facilities governed by ATEX regulations for the suction of low-abrasion products.



Features

SUCTION

COPPER-PLATED

SPIRAL

ANTISTATIC

ANTI-ABRASION

- For industrial use.
- Highly flexible and resistant to abrasion, humidity and microorganisms.
- Good chemical resistance associated with PU's resistance chart.

INDUSTRIAL

USE

- Withstands temperatures between -20°C and 70°C.
- The product is compacted when supplied.

PU

MADE FROM

POLYURETHANE

Applications

- Suction of abrasive content, gases from oils, smoke, sawdust, vapours, etc.
- > Ventilation and supply of air with low-abrasion loads.

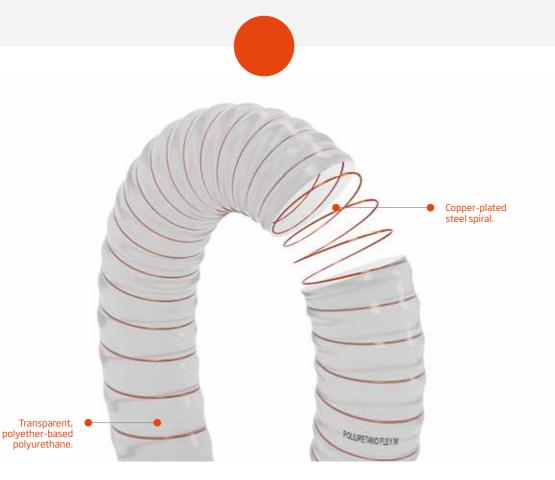
INT ø mm	INT ø in	FLEXIBLE THICKNESS	WEIGHT g/m	BENDING RADIUS mm	VACUUM mH ₂ 0
40	1″ ⁵ /8	0.4	230	40	5
45	1″ 3/4	0.4	250	45	5
51	2″	0.4	280	50	1.5
60	2″ ¹/ ₃₂	0.4	340	60	4
63	2″ 1/ 2	0.4	360	63	3
70	З"	0.4	390	70	З
76	3″ ¹/8	0.4	410	76	2
80	3″ ¹/₂	0.4	440	80	2
90	2″	0.4	490	90	1.5
102	4″	0.5	510	100	1.5
110	4″ ⁵ /16	0.5	560	110	1.5
120	4″ ³/4	0.5	610	120	1.5
127	5″	0.5	630	125	1.5
130	5″ ¹/4	0.5	660	130	1.5
140	5″ ¹/₂	0.5	760	140	1.5
152	6″	0.5	790	152	1.0
160	6″ ¹/4	0.5	880	160	1.0
170	6″ ³/4	0.5	915	170	1.0
180	7″	0.5	950	180	1.0
203	8″	0.5	1030	200	1.0
210	8″ ¹/4	0.5	1100	210	1.0
220	8″ ³/4	0.5	1175	220	1.0
225	9"	0.5	1200	225	1.0
254	10″	0.5	1475	254	1.0
305	12″	0.5	1980'	305	0.5
356	14″	0.5	2000	350	0.5
406	16″	0.5	2070	400	0.5
450	18″	0.5	2300	450	0.5
500	20"	0.5	2600	500	0.5
600	24″	0.5	3100	600	0.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

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Poliuretano Flex® M

Flexible, transparent, polyether-based polyurethane hose and an internal, antistatic, copper-plated steel spiral that is suitable for facilities governed by ATEX regulations for the suction of medium-abrasion products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/201 (see declaration of conformity).
- Highly resistant to abrasion, humidity and microorganisms.
- Good chemical resistance associated with PU's resistance chart.
- Withstands temperatures between -30°C and 80°C.
- Option of manufacture with polyester base subject to request.
- The product is compacted when supplied.



Applications

Suction of abrasive content, gases from oils, smoke, sawdust, vapours, etc. in addition to food products that require food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.

INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H₂0
40	1″ 5/8	0.4	230	30	6.0
45	1″ 3/4	0.4	245	35	5.5
51	2″	0.45	300	40	5.0
60	2″ ¹/4	0.45	315	45	4.0
63	2″ ¹/ ₂	0.45	320	50	4.0
63	2″ ¹/ ₂	0.45	330	55	3.5
70	2″ 3/4	0.45	370	60	З.О
76	З″	0.55	400	60	3.0
80	3″ ¹/8	0.55	445	65	2.5
90	3″ ¹/₂	0.6	500	75	2.5
102	4″	0.6	675	85	2.5
110	4″ 5/16	0.6	725	90	2.5
120	4″ ³/4	0.6	790	95	2.5
127	5″	0.6	875	100	2.5
130	5″ ¹/4	0.6	900	105	2.5
135	5″ ¹/4	0.6	960	110	2.5
140	5″ ¹/z	0.6	980	115	2.0
152	6″	0.6	1030	120	2.0
160	6″ ¹/4	0.6	1135	130	2.0
170	6″ ³/4	0.6	1150	135	2.0
180	7″	0.6	1300	150	2.0
203	8″	0.6	1400	165	1.5
220	8″ ³/4	0.6	1460	170	1.5
225	9"	0.6	1480	190	1.0
254	10″	0.60	1850	230	1.0
305	12″	0.70	2075	240	1.0
320	12″ ³/4	0.70	2280	270	0.80
356	14″	0.70	2610	305	0.70
406	16″	0.70	3100	340	0.70
500	20″	0.70	3250	375	0.70
550	22″	0.70	3600	415	0.5
600	24″	0.70	4170	450	0.5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

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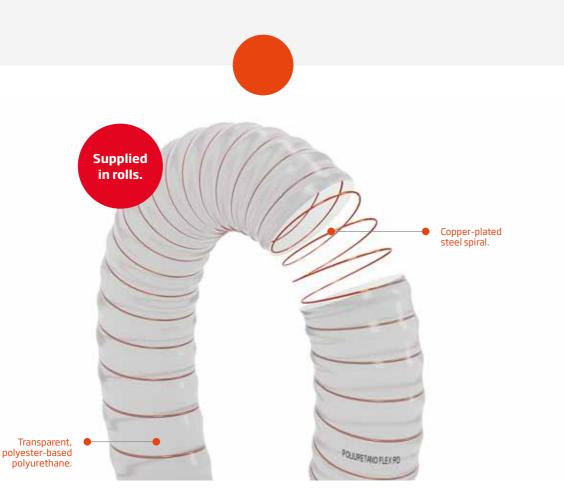


127

POLIURETANO FLEX® M

Poliuretano Flex® RD

Flexible, transparent, polyester-based polyurethane hose and an internal, antistatic, copper-plated steel spiral that is suitable for facilities governed by ATEX regulations for the suction of very high-abrasion products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly resistant to abrasion, vapours from chemical products, and fats and oils in their content.
- Good chemical resistance associated with PU's resistance chart.
- Withstands temperatures between -30°C and 80°C.
- Product supplied in rolls.



Applications

- Ventilation and suction of very high-abrasion materials.
- Suction of abrasive content, gases from oils, smoke, sawdust, vapours, etc. in addition to food products that require food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.

INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM mH₂0
40	1″ 5/8	0.4	230	40	6.0
45	1″ ³/4	0.4	245	45	5.5
51	2″	0.45	300	50	5.0
60	2″ ¹/4	0.45	315	60	4.0
63	2″ ¹/₂	0.45	330	65	4.0
70	2″ ³/4	0.45	370	70	3.5
76	З″	0.55	400	75	3.0
80	3″ ¹/8	0.55	445	80	3.0
90	3″ ¹/₂	0.6	500	90	2.5
102	4″	0.6	675	100	2.5
110	4″ ⁵ /16	0.6	725	110	2.5
120	4″ ³/4	0.6	790	120	2.5
127	5″	0.6	875	125	2.5
130	5″ ¹/4	0.6	900	130	2.5
135	5″ ¹/4	0.6	960	135	2.5
140	5″ ¹/z	0.6	980	140	2.5
152	6″	0.6	1030	150	2.0
160	6″ ¹/4	0.6	1135	160	2.0
170	6″ ³/4	0.6	1150	170	2.0
180	7″	0.6	1300	180	2.0
203	8″	0.6	1400	200	2.0
220	8″ ³/4	0.6	1460	220	1.5
254	10"	0.6	1850	250	1.0
305	12″	0.7	2075	300	1.0
356	14″	0.7	2610	350	0.8
406	16″	0.7	3100	400	0.7
500	20"	0.7	3250	500	0.6
550	22"	0.7	3600	550	0.6
600	24″	0.7	4170	600	0.5

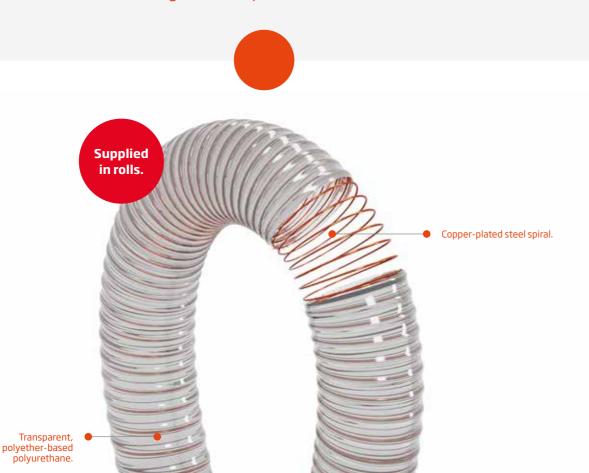
Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

128

AIR

Poliuretano Flex® H

Flexible, transparent, polyether-based polyurethane hose and an internal, antistatic, copper-plated steel spiral that is suitable for facilities governed by ATEX regulations for the suction of high-abrasion products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/201 (see declaration of conformity).
- Highly resistant to abrasion, humidity and microorganisms.
- Good chemical resistance associated with PU's resistance chart.
- Withstands temperatures between -30°C and 80°C.
- Option of manufacture with polyester base subject to request.
- Product supplied in rolls.



Applications

Suction of highly abrasive food material that requires the food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.

INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H ₂ 0
40	1″ ⁵ /8	1	460	80	6
45	1″ ³/4	1	510	90	5.5
51	2″	1	560	100	5
60	2″ ¹/4	1	660	120	4.5
70	2″ ³/4	1	775	140	4
76	З"	1	825	150	3.5
80	3″ ¹/8	1.1	875	160	З
90	3″ ¹/₂	1.1	980	180	З
102	4″	1.1	1000	200	2.5
110	4″ 5/16	1.1	1100	220	2.5
120	4″ ³/4	1.1	1275	240	2
127	5″	1.1	1350	250	2
130	5″ ¹/4	1.1	1380	260	2
140	5″ ¹/₂	1.1	1450	280	2
152	6"	1.1	1550	300	2
160	6″ ¹/4	1.1	1625	320	2
180	7″	1.1	1850	360	2
203	8″	1.1	2100	400	1.8
225	9"	1.1	2300	450	1.8
254	10″	1.1	2600	500	1.5
280	11″	1.1	2850	560	1.5
305	12″	1.1	3100	600	1.5
356	14″	1.1	3200	700	1
406	16″	1.1	3600	800	0.8
450	18″	1.1	3750	900	0.8
500	20"	1.1	5000	1000	0.8
550	22"	1.1	5300	1100	0.7
600	24″	1.1	5600	1200	0.7

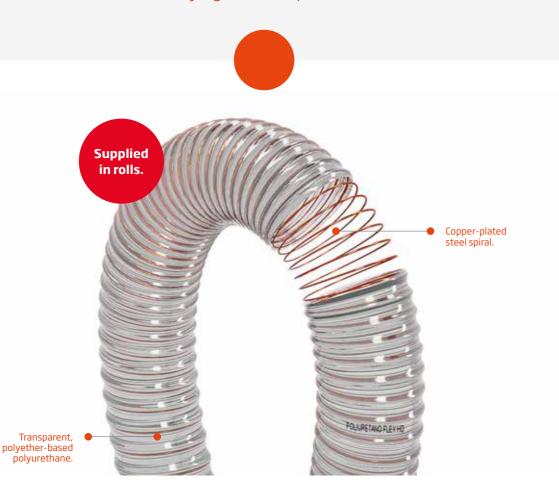
Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

130



Poliuretano Flex® HD

Flexible, transparent, polyether-based polyurethane hose and an internal, antistatic, copper-plated steel spiral that is suitable for facilities governed by ATEX regulations for the suction of very high-abrasion products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/201 (see declaration of conformity).
- Highly resistant to abrasion, humidity and microorganisms.
- Good chemical resistance associated with PU's resistance chart.
- Withstands temperatures between -30°C and 80°C.
- Option of manufacture with polyester base subject to request.
- Product supplied in rolls.



Applications

- Suction of extremely abrasive content (iron, rebar, glass). Suction cleaning machinery in forests, roads, etc.
- Suction of highly abrasive food material that requires the food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.

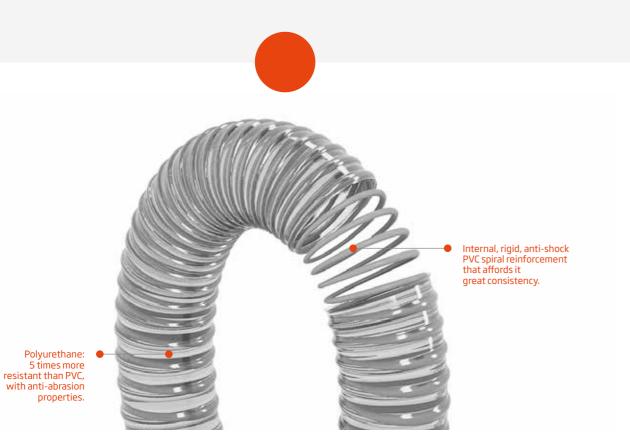
INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H₂O
45	1″ ³/4	1.6	525	180	6
51	2″	1.6	560	200	6
60	2″ 1/4	1.6	645	240	5
76	3″	1.6	900	305	5
80	3″ ¹/8	1.6	960	320	5
90	3″ ¹/₂	1.6	1050	360	5
102	4″	1.6	1300	410	5
110	4″ ⁵ /16	1.6	1325	440	5
120	4″³/₄	1.6	1350	480	4
125	5″	1.6	1450	510	З
140	5″ ¹/₂	1.6	1525	540	З
152	6″	1.6	1750	610	З
160	6″ ¹/4	1.6	1800	640	З
180	7″	1.6	2400	720	2
200	8″	1.6	2650	800	2
220	8″ ³/4	1.6	3125	880	2
225	9"	1.6	3250	900	2
250	10"	1.6	3350	1000	2
300	12"	1.6	3500	1200	2

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

132

Espiro[®] PU

Transparent, polyether-based polyurethane pumping and suction hose, reinforced with a rigid, anti-shock PVC spiral, for abrasive products.



ESPIRO® PU

134

AIR

• For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).

- Great flexibility (bending radius = internal diameter). Extremely light.
- Highly resistant to abrasion, humidity and microorganisms.
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PU's resistance chart.
- Recommended temperature for use between -20°C and 80°C.
- Option of manufacture with polyester base subject to request.



Features

MADE FROM POLYURETHANE

PVC SPIRAL

TEMPERATURE

-20°C TO 80°C

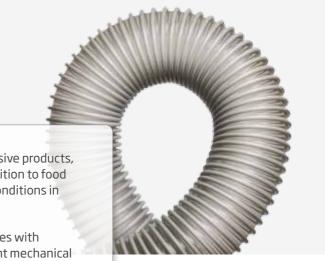
FREE FROM Cd / Pb / Ba



- Pumping and suction of gases, smoke and abrasive products, such as sawdust, pellets, rebar and dust, in addition to food products that require food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.
- Suction of abrasive material in industrial facilities with special need for resistance to abrasion, constant mechanical movement, and the application of force or repetitive impacts.

INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H ₂ 0
25	1″	0.5	154	25	З
32	1″ 1/4	0.5	180	32	З
35	1″ ³/8	0.5	195	35	З
38	1″ 1/4	0.5	225	38	З
40	1″ ⁵ /8	0.5	250	40	З
45	1″ 3/4	0.5	260	45	З
51	2″	0.5	300	50	З
60	2″ ¹/4	0.5	425	60	З
63	2″ ¹/ ₂	0.5	445	60	З
70	2″ 3/4	0.5	500	70	З
76	3″	0.5	550	75	З
80	3″ ¹/8	0.5	590	80	З
90	3″ ¹/₂	0.6	670	90	З
102	4″	0.6	870	100	З
110	4″ ⁵ /16	0.6	950	110	З
120	4″ ³/4	0.6	1000	120	З
127	5″	0.6	1100	125	З
130	5″ ¹/4	0.6	1200	130	З
140	5″ ¹/₂	0.7	1300	140	З
152	6″	0.7	1500	150	З
160	6″ ¹/4	0.8	1700	160	З
170	6″ ³/₄	0.8	1900	170	З
180	7″	0.8	1950	180	З
203	8″	1	2200	200	З
254	10"	1	2600	250	З
305	12″	1	3425	300	З

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

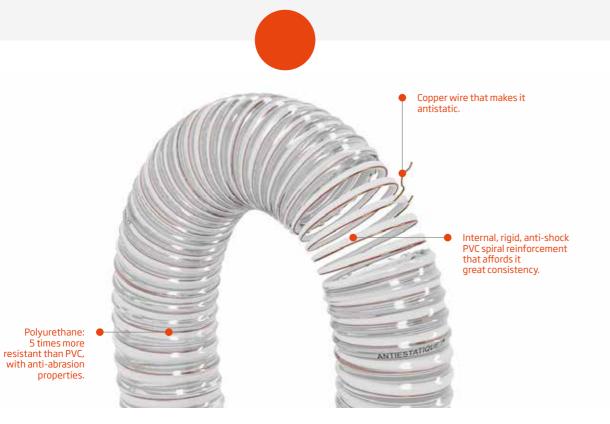


135

ESPIRO® PU

Espiro[®] **PU Antiestático**

Transparent, polyether-based polyurethane pumping and suction hose, reinforced with a rigid, anti-shock PVC spiral, for abrasive products. Equipped with a copper wire that grants it an antistatic feature, making it perfect for facilities governed by ATEX regulations.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Great flexibility (bending radius = internal diameter). Extremely light.
- Highly resistant to abrasion, humidity and microorganisms.
- The hose wall is smooth on the inside and corrugated on the outside.
- Good chemical resistance associated with PU's resistance chart.
- Recommended temperature for use between -20°C and 80°C.
- Option of manufacture with polyester base subject to request.



Applications

- Pumping and suction of gases, smoke and abrasive products, such as sawdust, pellets, rebar and dust, in addition to food products that require food simulant E in OM2 conditions in accordance with Regulation EU 10/2011.
- Suction of abrasive material in industrial facilities with special need for resistance to abrasion, constant mechanical movement, and the application of force or repetitive impacts.

INT ø mm	INT ø in	FLEXIBLE THICKNESS	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H₂O
32	1″ ¹/4	0.5	180	32	З
35	1″³/8	0.5	195	35	З
38	1″ ¹/4	0.5	225	38	З
40	1″ 5/8	0.5	250	40	3
45	1″³/4	0.5	260	45	З
51	2″	0.5	305	50	З
60	2″ ¹/4	0.5	425	60	З
63	2″ ¹/ ₂	0.5	445	60	З
70	2″ ³/4	0.5	500	70	З
75	З"	0.5	550	75	З
80	3″ ¹/8	0.5	590	80	З
90	3″ ¹/2	0.6	670	90	З
102	4″	0.6	870	100	З
110	4″ ⁵ /16	0.6	950	110	З
120	4″³/₄	0.6	1000	120	З
125	5″	0.6	1100	125	З
130	5″ ¹/4	0.6	1200	130	З
140	5″ ¹/₂	0.7	1300	140	З
150	6″	0.7	1500	150	З
160	6″ ¹/4	0.8	1700	160	З
170	6″ ³/₄	0.8	1900	170	З
180	7″	0.8	1950	180	З
200	8″	1.0	2200	200	З
250	10″	1.0	2600	250	З
300	12″	1.0	3425	300	3

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

AIR

Vacumflex[®]

Plasticised PVC hose, reinforced with a galvanised steel spiral that grants it an antistatic feature, making it perfect for facilities governed by ATEX regulations and designed for industrial ventilation of low-abrasion content.



Features

- For industrial use.
- Highly flexible and light.
- Antistatic.

 Good chemical resistance associated with PVC's resistance chart. • Recommended temperature for use between

-10°C and 60°C.

IETA VENTILATION SUCTION METAL INDUSTRIAL SPIRAL USE



Applications

Suction of low-abrasion content, dust, gases, sawdust, threads, etc.

INT ø mm	INT ø in	WEIGHT g/m	BENDING RADIUS mm
40	1″ 5/8	430	47
45	1″ ³/4	470	52
51	2″	530	57
60	2″ ¹/4	630	67
70	2″ ³/4	670	77
76	3″	730	82
80	3″ ¹/8	790	88
90	3″ ¹/₂	820	98
102	4″	1200	108
110	4″ 5/16	1300	118
120	4″ ³/4	1360	128
127	5″	1420	133
130	5″ ¹/4	1500	138
140	5″ ¹/₂	1700	148
150	6"	1750	158
160	6″ ¹/4	1800	168
170	6″ ³/4	2050	178
180	7″	2150	188
203	8″ 3/4	2250	208
254	10″	3150	260
305	12"	3800	310
350	14″	4450	360
400	16″	5000	410
450	18″	5300	460
500	20″	5700	510
600	24″	5800	610

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

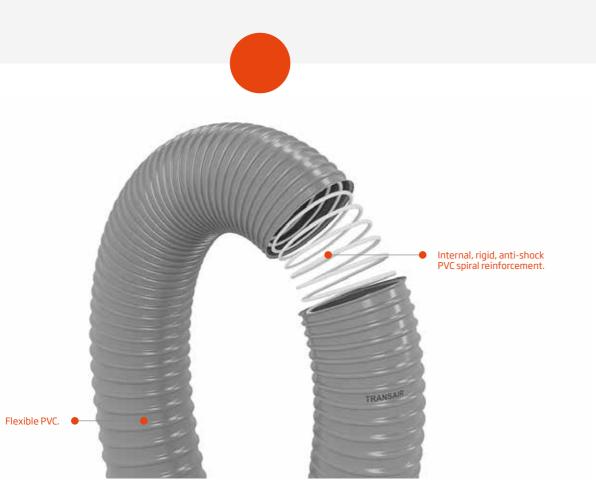


VACUUM m H₂0
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1
1
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0.5
0.5
0.2
0.2
0.2

139

Transair[®]

Flexible PVC hose, reinforced with a rigid, anti-shock PVC spiral, designed for suction, gas supply and industrial ventilation.



• Smooth internal surface and corrugated

Good chemical resistance associated with

• Withstands temperatures between -10°C

external surface.

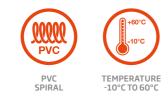
and 60°C.

PVC's resistance chart.

Features

- For industrial use.
- Fireproof in accordance with standard UL94 category V2 (UL94 category VO available on request).
- Great flexibility (bending radius = internal diameter) and lightness.





Applications

Suction, piping and pumping of smoke, sawdust, seeds, textile fibres, etc.

Industrial suction and ventilation.

INT ø mm	INT ø in	WEIGHT g/m	BENDING RADIUS mm
15	⁵ /8″	100	15
20	3/4″	120	20
25	1″	170	25
30	1″ ¹/8	210	30
32	1″ 1/4	218	32
35	1″³/8	240	35
38	1″ ¹/₂	260	38
40	1″ 5/8	280	40
45	1″ 3/4	410	45
51	2″	450	50
55	1″ ¹/8	490	55
60	2″ 1/4	540	60
63	2″ ¹/₂	590	65
70	2″ 3/4	640	70
76	З"	690	75
80	3″ ¹/8	780	80
90	3″ ¹/₂	830	90
102	4″	980	100
110	4″ 5/16	1150	110
120	4″ ³/4	1200	120
127	5″	1250	125
130	5″ ¹/4	1300	130
140	5″ ¹/₂	1500	140
150	6″	1700	150
160	6″ ¹/4	1825	160
180	7″	2200	180
203	8″	2400	200
254	10"	3000	250
305	12″	3600	300

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

140



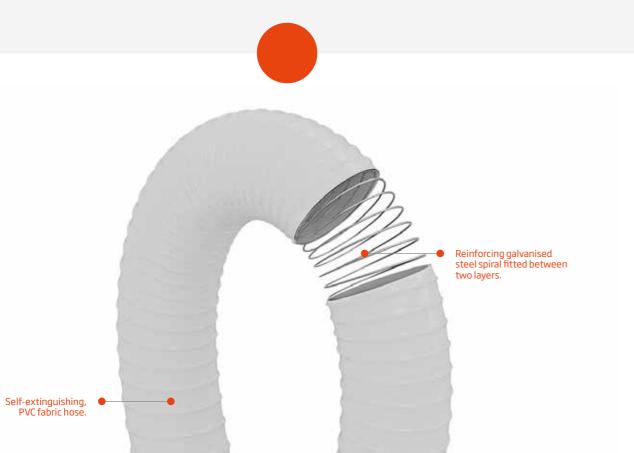
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141

TRANSAIR®

Extraflex[®]

Hose made of self-extinguishing PVC fabric, reinforced by a galvanised copper spiral, for the suction of smoke and ventilation systems.



• Resistant to smoke and gases. Good chemical

resistance associated with PVC's usual

• Withstands maximum temperatures from

Features

properties.

-15°C to 90°C.

- Hose made from plasticised PVC, reinforced with self-extinguishing PVC fabric and with a reinforcing galvanised steel spiral fitted between two layers.
- Full flexibility and extremely light.
- Fire resistant in accordance with category M2.





Applications

Air conditioning facilities (civil and naval), ventilation, suction of smoke, vapours, dust, gas, etc.

INT ø mm	INT ø in	TOTAL THICKNESS mm	WEIGHT g/m	BENDING RADIUS mm	VACUUM mH₂0
40	1″ 5/8	1.1	110	20	2.5
51	2″	1.1	120	25	2
60	2″ 1/4	1.1	140	30	1.9
63	2″ ¹/ ₂	1.3	160	30	1.8
70	2″ 3/4	1.3	175	35	1.8
76	3″	1.3	190	40	1.8
80	3″ ¹/8	1.3	195	40	1.7
90	3″ ¹/₂	1.3	220	45	1.5
102	4″	1.3	228	50	1.3
110	4″ 5/16	1.5	250	55	1.2
120	4″ ³/4	1.5	295	60	1.1
127	5″	1.5	315	63	1
130	5″ ¹/4	1.5	325	65	0.95
140	5″ ¹/2	1.5	350	70	0.9
152	6″	1.8	370	75	0.85
160	б″ ¹/4	1.8	440	80	0.80
180	7″	1.8	480	90	0.75
203	8″	1.8	550	100	0.7
228	9″	1.8	580	115	0.65
254	10″	2.1	690	125	0.6
280	11″	2.1	880	140	0.5
305	12"	2.1	900	150	0.5
356	14″	2.1	1100	175	0.4
406	16″	2.1	1280	200	0.3
500	20"	2.1	1500	250	0.3
550	22″	2.1	1610	275	0.2
600	24″	2.1	1750	320	0.2

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

142

AIR



143

AIR

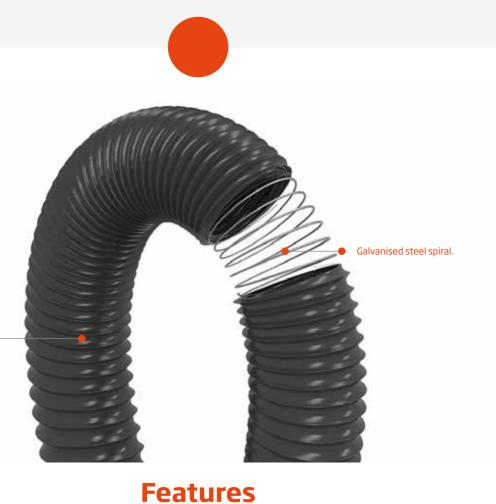
EXTRAFLEX®

Espiropreno®

Hose made from thermoplastic rubber, reinforced with a special galvanised steel spiral, for suctioning gases and smoke at high temperatures.

Applications

Suction of hot gases and smoke from welding and engines.



Thermoplastic rubber (TPV).

- For industrial use.
- Highly flexible and very light, as well as highly resilient thanks to TPV's properties.
- Fireproof in accordance with regulation UL94 category HB.

HB UL94

- Good chemical resistance associated with TPV's resistance chart. Excellent resistance to fatigue, ozone and industrial smoke.
- Withstands temperatures between -40°C and 135°C.



TEMPERATURE -40°C TO 135°C



METAL SPIRAL

VERY FLEXIBLE

INT ø mm	INT ø in	FLEXIBLE THICKNESS mm	WEIGHT g/m	BENDING RAI mm
40	1″ 5/8	0.4	165	32
45	1″³/4	0.5	200	36
51	2″	0.5	230	40
55	1″ ¹/8	0.5	245	45
60	2″ ¹/4	0.5	260	50
63	2″ ¹/₂	0.5	270	55
70	2″ ³ /4	0.5	280	60
76	З″	0.6	295	65
80	3″ ¹/8	0.6	340	65
90	3″ ¹/₂	0.6	380	75
102	4″	0.6	500	85
110	4″ 5/16	0.65	550	90
120	4″ ³/4	0.65	610	100
127	5″	0.65	650	105
130	5″ ¹/4	0.75	690	105
140	5″ ¹/₂	0.75	720	115
152	6″	0.75	900	125
160	6″ ¹/4	0.75	960	130
180	7″	0.8	1090	150
203	8″	0.8	1170	165
254	10"	0.8	1500	210
305	12″	0.8	1700	250
356	14″	0.8	2200	300
406	16″	0.8	2675	350
456	18″	0.8	3425	400
500	20"	0.8	4600	450
600	24″	0.8	5600	550

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

AIR



DIUS	VACUUM m H₂0
	2
	2
	2
	2
	1.7
	1.7
	1.7
	1.7
	1.6
	1.6
	1.3
	1.2
	1
	1
	0.8
	0.8
	0.8
	0.7
	0.5
	0.4
	0.4
	0.3
	0.3
	0.3
	0.3
	0.2
	0.2

145

AIR

ESPIROPRENO®

Superflex Air[®]

Hose made from PVC fabric, reinforced with a galvanised steel spiral, for ventilation systems in dryers and air extractors in caravans.

Applications

the minimum purchase amounts assigned to non-standard diameters

> Ventilation systems in dryers and air extractors in caravans.



146

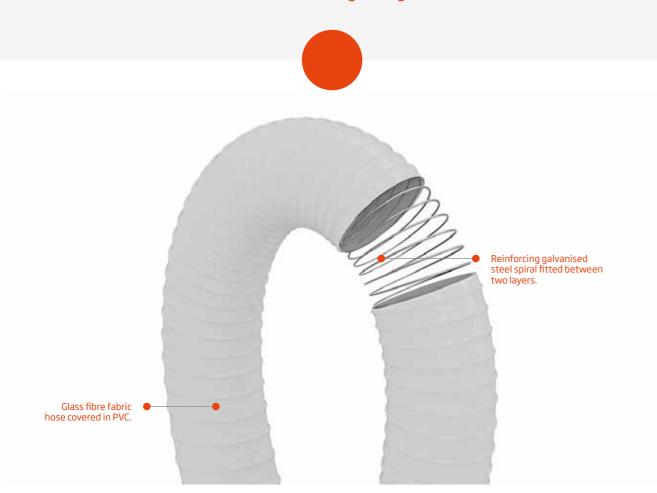


147

SUPERFLEX AIR®

Thermoflex®

Hose made of glass fibre fabric, covered in plasticised PVC, with special resistance to traction and tears. Designed specifically for ventilation and the suction of smoke, vapours and dust. Resistant to high temperatures and self-extinguishing.



Features

- For industrial use.
- Resistant to smoke and gases. Good chemical resistance associated with PVC's usual properties.
- Full flexibility and extremely light.

SUCTION

• Withstands temperatures between -10°C and 130°C.





Applications

Air conditioning facilities (civil and naval), ventilation, suction of smoke, vapours, dust, gas, etc.

INT ø mm	INT ø in	WEIGHT g/m	BENDING RADIUS mm	VACUUM m H ₂ 0
40	1″ 5/8	110	20	2.5
51	2″	120	25	2.0
60	2″ 1/4	140	30	1.9
63	2″ ¹/ ₂	160	30	1.8
70	2″ ³/4	175	35	1.8
76	3″	190	40	1.8
80	3″ ¹/8	195	40	1.7
90	3″ ¹/₂	220	45	1.5
102	4″	228	50	1.3
110	4″ 5/16	250	55	1.2
120	4″ ³/4	295	60	1.1
127	5″	315	63	1.0
130	5″ ¹/4	325	65	0.95
140	5″ ¹/₂	350	70	0.90
152	6″	370	75	0.85
160	6″ ¹/₄	440	80	0.80
180	7″	480	90	0.75
203	8″	550	100	0.70
228	9"	580	115	0.65
254	10″	690	125	0.60
280	11″	880	140	0.50
305	12″	900	150	0.5
356	14″	1100	175	0.40
406	16″	1280	200	0.30
450	18″	1315	225	0.30
500	20″	1500	250	0.30
550	22"	1610	275	0.20
600	24″	1750	320	0.2

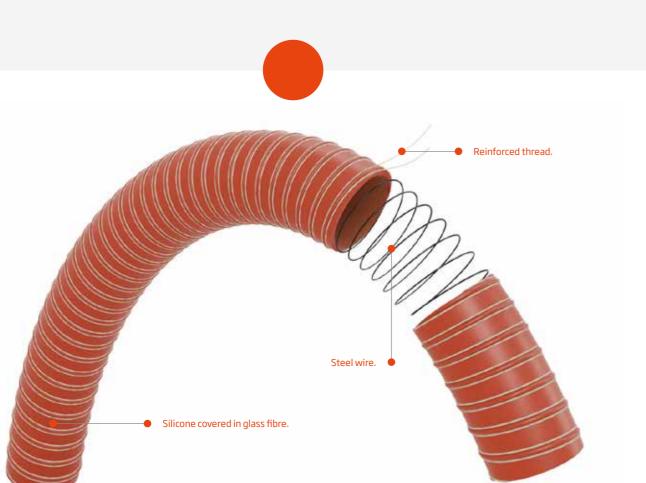
Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

148

149

Espirosilicone®

Fireproof, silicone hose covered in glass fibre. Designed to pipe air at high temperatures.



Features

- Silicone wall covered in glass fibre.
- Reinforced by a steel spiral fitted in the wall.
- The spiral's position is fixed by path cords on each side.
- Double layer.
- Highly resistant to heat.

- Waterproof, smooth interior, flexible.
- Large bending radius. Anti-knotting.
- Fire-retardant UL94.
- Temperature range -70°C to 260°C.



Applications

- Piping of hot and cold air.
- Piping/transfer of chippings in dryers in the plastic industry.
- Blowers, compressors and printers.
- Gas extinguishing technologies, engine construction, heat engines, aircraft construction and military industry.

INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	BENDING RADIUS mm	VACUUM m H ₂ 0
20	3∕4″	24	120	З	24	7.3
25	1″	29	190	2.8	29	7.1
32	1″ 1/4	36	280	2.7	36	6.5
38	1″ ¹/2	43	310	2.6	43	6.0
44	1″ ³/4	49	350	2.6	49	5.8
51	2″	57	390	2.6	57	5.2
63	2″ 1/ 2	68	490	2.4	68	4.6
76	3″	81	600	2.1	81	4.3
90	3″ ¹/₂	95	710	2.0	95	4.0
102	4″	107	800	1.9	107	3.5
114	4″ 1/2	120	890	1.5	120	3.0
127	5″	133	960	1.4	133	2.3
140	5″ ¹/₂	146	1100	1.3	146	2.0
152	6″	158	1400	1.2	158	1.7
165	6″ ¹/₂	171	1700	0.9	171	1.2
178	7″	184	1430	0.8	184	1.2
203	8″	209	1900	0.7	209	0.9
254	10"	260	2090	0.5	260	0.7
305	12″	311	2610	0.5	311	0.7

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

AIR

151

AIR

Aspiración Industrial

Opaque, highly flexible, light hose made of ethylene copolymers for domestic and industrial suction.

Applications

Domestic vacuums and in vehicles.

INT Ø INT Ø EXT Ø WEIGHT BENDING RADIUS

g/m

mm

mm

mm

in



highly resistant to deformation, UV rays and harsh weather conditions.

Features

- For domestic and industrial use.
- Highly resistant to permanent deformities.
- Resistant to UV rays, the cold and breakage when extended.
- Its bending radius is approximately twice its external diameter.

٠	Minimum	pressure	drop.
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- Withstands temperatures between -30°C and 55°C.
- Can also be made in black.





			y/m		
25	1″	32	160	65	9
32	<u>1″ 1/4</u>	41	260	82	9
38	1″ 1/2	47	300	93	9
45	1″ 3/4	55	450	111	9
51	2″	60	460	122	9
60	2″ 1/4	70	600	146	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

152



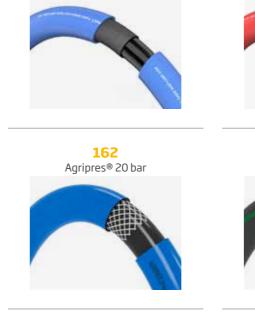




153

AIR

Pressure



156 Oxygen

168 Espiropres® 40 bar

170 Pulveflex® 80 bar



174 Espiroclean® 80 bar





180 Espirocristal® Gasolina



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.





158



160

Bitubo

164 Espiropres® 10 bar





166 Espiropres® 20 bar

172 Espiroclean® 40 bar



155

CONTENTS





178



184 Mallatrans® EVA



Multi-layer, flexible PVC hose, reinforced with polyester mesh. Specifically for conducting oxygen in welding equipment.

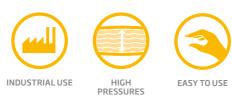
Applications

> Conducting oxygen and acetylene for welding.



Features

- For industrial use.
- Highly flexible and easy to handle.
- Highly resistant to breakage when extended. • Highly resistant to traction (7.5 MPa) and
- pressure at high temperatures.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.
- Rubber option.





OPERATING PRESSURE MINIMUM BURST PRESSURE INTø INTø EXTø WEIGHT in g/m 8 5/16″ 15 160 20 60 10 ³/8″ 17 170 20 60

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



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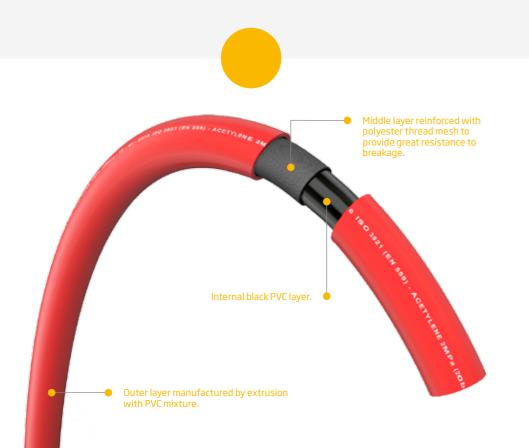
OXYGEN

Acetylene

Multi-layer, flexible PVC hose in red, reinforced with a polyester mesh. Specifically for conducting acetylene in welding equipment.

Applications

> Conducting oxygen and acetylene for welding.



Features

- For industrial use.
- Highly flexible and easy to handle.
- Highly resistant to breakage when extended. • Highly resistant to traction (7.5 MPa) and
- pressure at high temperatures.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.
- Rubber option.







OPERATING PRESSURE MINIMUM BURST PRESSURE INT ø INTø EXTø WEIGHT in g/m 8 5/16″ 15 160 20 60 10 ³/8″ 17 170 20 60

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



159

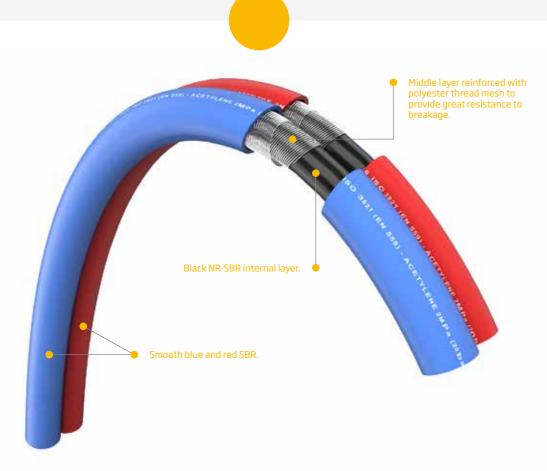
ACETYLENE

Bitubo

Very light and flexible double rubber hose manufactured via continuous manufacturing. Manufactured according to our own specifications and in line with EN 559.

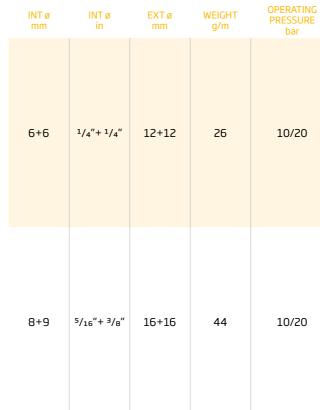
Applications

> Designed especially for welding tasks, oxy-fuel welding and cutting, and similar industry techniques, shipbuilding and construction.



Features

- Made of smooth, black EPDM/SBR, reinforced by synthetic, high-tenacity thread.
- Guarantees perfect adherence thanks to collective extrusion.
- Resistant to abrasion.
- Smooth or striated red or blue surface.
- Withstands temperatures between -25°C and 100°C.



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



MINIMUM **BURST PRESSURE** 30/60 30/60

161

BITUBO

Agripres[®] 20 bar

Multi-layer, plasticised PVC hose, reinforced by a polyester mesh. Specifically for fumigation equipment.



> Agricultural fumigation.



Features

- For agricultural use.
- Great flexibility and low permeability.
- Anti-knotting.
- Highly resistant to extension.

- Highly resistant to the absorption of fertilisers and pesticides.
- Withstands temperatures between -10°C and 60°C.





USE

SPRAYS

EASY TO USE



FREE FROM

HIGH

PRESSURES

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

162







163

Espiropres[®] 10 bar

Multi-layer, plasticised PVC hose, reinforced with a polyester mesh. Specifically designed for medium-pressure compressed air equipment.

Applications

Compressed air.



Features

and 60°C.

• Highly resistant to extension.

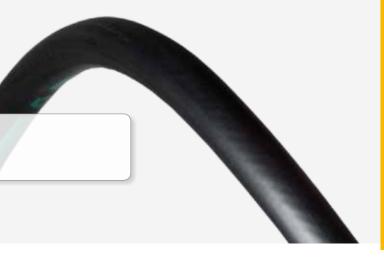
• Withstands temperatures between -10°C

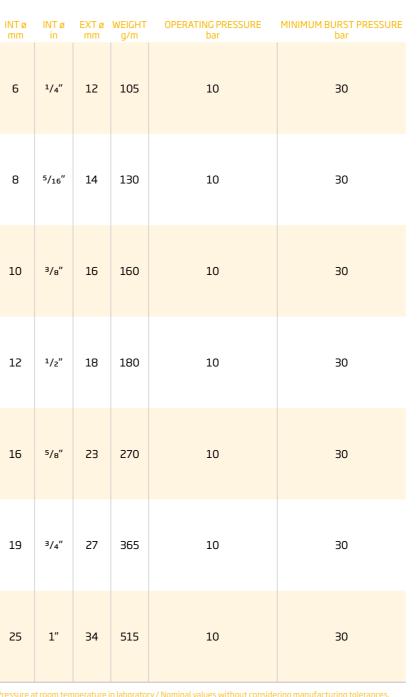
- For industrial use and for the construction industry.
- Great flexibility and low permeability.
- Anti-knotting.
- INDUSTRIAL SPRAYS EASY TO USE USE



INI Ø mm	in	EXIØ mm	g/m	OPERATING PRESSURE bar	М
6	1/4″	12	105	10	
8	⁵ / ₁₆ "	14	130	10	
10	³ /8″	16	160	10	
12	1/2″	18	180	10	
16	5/8″	23	270	10	
19	3/4″	27	365	10	
25	1″	34	515	10	

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters





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24

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Espiropres[®] 20 bar

Multi-layer, plasticised PVC hose, reinforced by a polyester mesh. Specifically designed for medium-pressure compressed air equipment.

Applications

Compressed air, hydraulic hammers.



Features

and 60°C.

• Highly resistant to extension.

• Withstands temperatures between -10°C

- For industrial use and for the construction industry.
- Great flexibility and low permeability.
- Anti-knotting.





IN I Ø mm	in in	EXIØ mm	g/m	OPERATING PRESSURE bar	P
6	1/4"			20	
8	⁵ /16″	16	200	20	
10	³ /8″	18	235	20	
12	1/2"	21	310	20	
16	5/8″	26	435	20	
19	⁵ /8″	29	490	20	
25	1″	36	670	20	

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



INT Ø INT Ø EXT Ø WEIGHT OPERATING PRESSURE MINIMUM BURST PRESSURE 60 60 60 60 60 60 45

167

ESPIROPRES® 20 BAR

Espiropres[®] 40 bar

Multi-layer, plasticised PVC hose, reinforced by a polyester mesh. Specifically designed for medium-pressure compressed air equipment.



Features

- For agricultural and industrial use.
- Great flexibility and low permeability.
- Anti-knotting.

- Highly resistant to extension.
 - Withstands temperatures between -10°C and 60°C.



EASY TO USE HIGH QUALITY CONTROL

FREE FROM Cd / Pb / Ba **Applications**

- Pressure spraying of insecticides and antiparasitic treatments in agricultural uses.
- Pressurised liquid transport.

Compressors.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRES- SURE bar	
8	⁵ /16"	15	160	40	120	
10	³ /8″	16	150	40	120	
12	1/2″	19	254	40	120	
16	⁵ /8″	24	315	40	120	
19	5/8″	27	360	40	120	
25	1″	35	585	40	120	

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters





110

169

ESPIROPRES® 40 BAR

Pulveflex[®] 80 bar

PVC hose with double polyester fibre reinforcement and manufactured using patented SINE TORSION technology that prevents the hose from twisting when used at high pressures. Specially designed for agricultural fumigation at high pressures. Installation in agricultural sanitary machinery: agricultural atomisers, nebulisers and sprayers.



Features

mesh.

• Anti-knotting.

and 60°C.

• Equipped with a double layer of polyester

• Withstands temperatures between -10°C

• Highly resistant to extension.

- For industrial use and for the construction industry.
- SINE TORSION TECHNOLOGY SYSTEM: patented technology that prevents the usual kinks from happening when twisted on itself in use at maximum pressure.
- Great flexibility and low permeability.





Applications

- Installation in agricultural sanitary machinery: agricultural atomisers, nebulisers and sprayers.
- Piping of liquids at high pressures.

Compressors.

INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar
8	5/ ₁₆ ″	15	170	80	240
10	∍/ ₈ "	17	190	80	240
12	1/2"	20	270	80	240
16	5/8″	26	445	80	240
19	3/4"	30	535	80	240

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



171

24

PULVEFLEX® 80 BAR

Espiroclean® 40 bar

Multi-layer, plasticised PVC hose, reinforced with a polyester mesh. Specifically designed for medium-pressure compressed air equipment

Applications

> Cleaning of industrial food and catering facilities. Designed to withstand medium pressures.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly flexible, anti-knotting and highly resistant to extension.





PVC's resistance chart.

and 80°C.

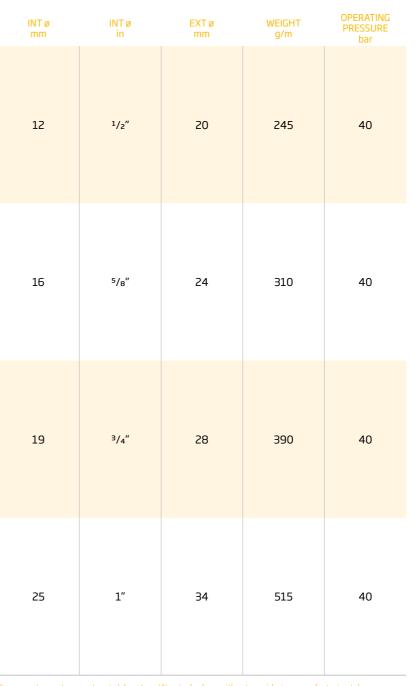
Good chemical resistance associated with

• Withstands temperatures between -10°C

POLYESTER REINFORCEMENT CONTROL



PHTHALATE - FREE



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

PRESSURE

173

ESPIROCLEAN® 40 BAR

Espiroclean® 80 bar

Multi-layer, plasticised PVC hose, reinforced with a double polyester mesh. Specifically designed for high-pressure compressed air equipment.

Applications

> Cleaning of industrial food and catering facilities. Designed to withstand medium pressures.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly flexible, anti-knotting and highly resistant to extension.
- Double mesh reinforcement to withstand high pressure.
- Good chemical resistance associated with PVC's resistance chart.
- Withstands temperatures between -10°C and 80°C.

HIGH PRESSURES





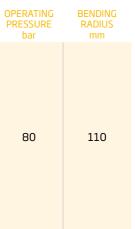
INTø INTø EXTø WEIGHT mm g/m mm 12 1/2″ 22 325

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



175

ESPIROCLEAN® 80 BAR

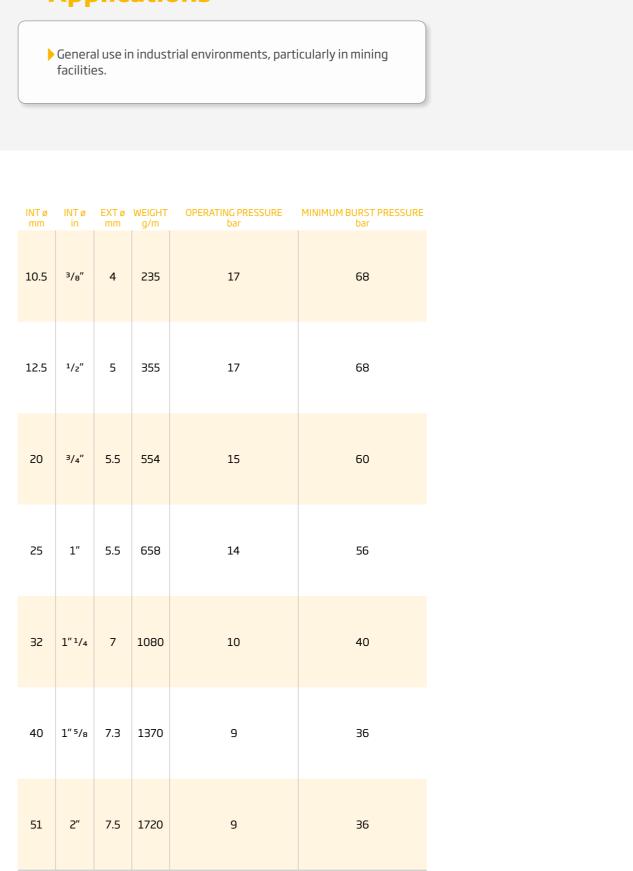


Mineflex[®]

Hose made from vinyl components and internally reinforced by a polyester mesh.

Applications

facilities.



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



Features

- For industrial use.
- Highly flexible but resistant to folding, stretching, abrasion and accidental cuts.
- Stable against UV rays.
- Striated outer layer to facilitate resistance to the elements as well as wear and tear in very difficult working conditions.
- Resistant to a wide variety of chemical products and diverse weather events. Temperature range between -10°C and 60°C.
- Designed in accordance with European quality standard EN 694 and South African quality standard SANS 1086.



MINEFLEX®



Flexible, multi-layer hose with a reinforced, braided, polyester thread interior to be used in fire extinguishers. Manufactured in accordance with EN 694.

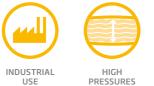
Applications

Hoses for fire extinguishers with water or dry chemical extinguishing agents.



Features

- Product certified by the French quality association AFNOR in line with NF021 certification protocol.
- Hose especially for fire extinguishing equipment manufactured in accordance with EN 694.
- Temperature range between -20°C and 60°C.



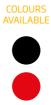




OPERATING PRESSURE PRESSURE BURST PRESSURE INTØ INTØ EXTØ WEIGHT mm in mm g/m har 315 12 19 3/4″ 26 42 25 1″ 32 440 12 42 24.5 33 1″ 5/16 41 670 7

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters





179

R.I.A.®

Espirocristal[®] Gasolina

Flexible, monolayer hose made using transparent, plasticised PVC with improved resistance to hydrocarbons.

Applications

Piping gasoline at low pressure.

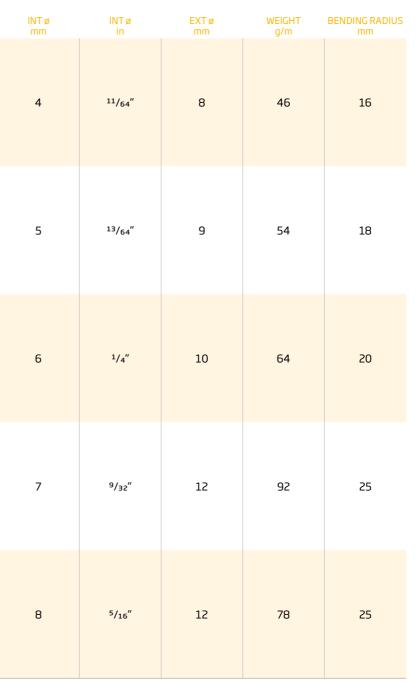


Features

- For industrial use.
- Great flexibility and highly resistant to breakage caused by extension.
- Especially designed for the transfer of fuels and their by-products.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.

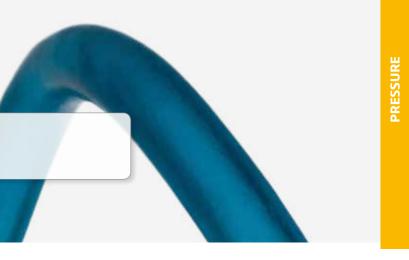






Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

180

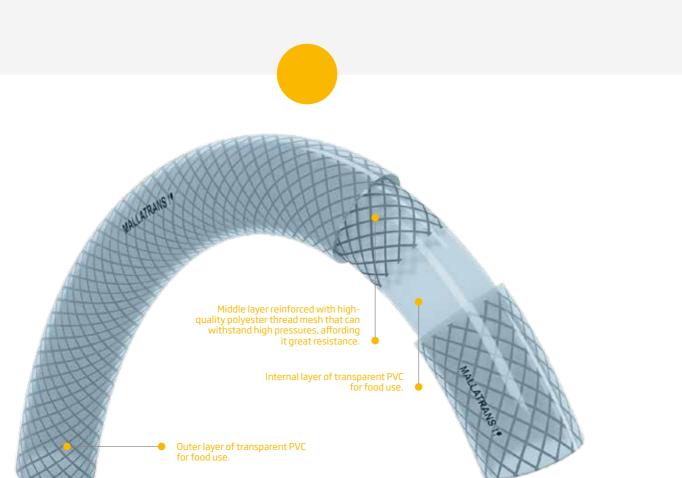


181

ESPIROCRISTAL® GASOLINA

Mallatrans[®]

Multi-layer, transparent, plasticised PVC hose, reinforced by a polyester mesh. Especially designed for the transfer of liquid food products.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly flexible and easy to handle.
- Good chemical resistance associated with PVC's resistance chart.
- Highly flexible, high-quality hose internally reinforced by a polyester mesh that can withstand considerable working pressures, affording it resistance to breakage when extended.
- Recommended temperature for use between -10°C and 60°C.





FREE FROM Cd / Pb / Ba

FREE

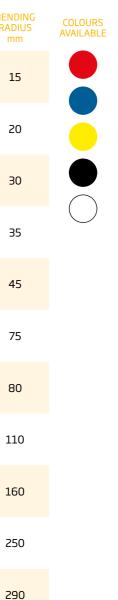
Applications

- > Transfer of liquid food products that require food simulants A, B, C and D1 in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 20%.
- Food product processing industry.
- Compressed air industrial facilities.

INT ø mm		EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	BE R/
6	1/4″	11	83	15	45	
8	5/16″	11	55	15	45	
10	3/8″	14	93	15	45	
12	1/2″	15	80	15	45	
15	⁵ /8″	22	260	15	45	
19	⁵ /8″	25	260	10	30	
20	3/4″	26	275	10	30	
25	1″	31	330	10	30	
30	1″ ¹/4	40	680	7	21	
40	1″ ⁵ /8	52	1075	6	18	
51	2"	60	1075	5	15	

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



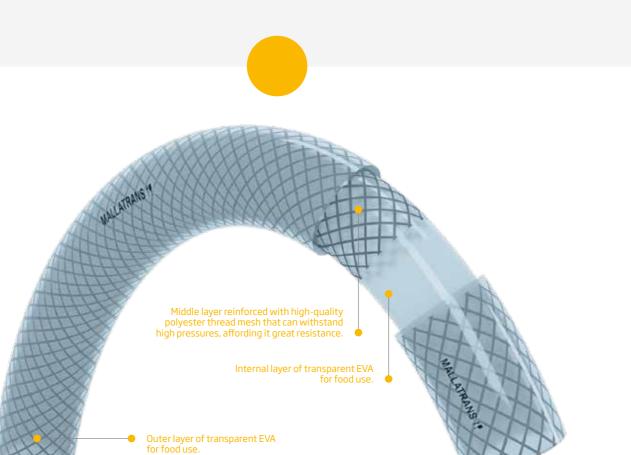


183

MALLATRANS®

Mallatrans® EVA

Hose manufactured by extruding polyethylene components. Internally reinforced with a highly-resistant, polyester thread mesh.



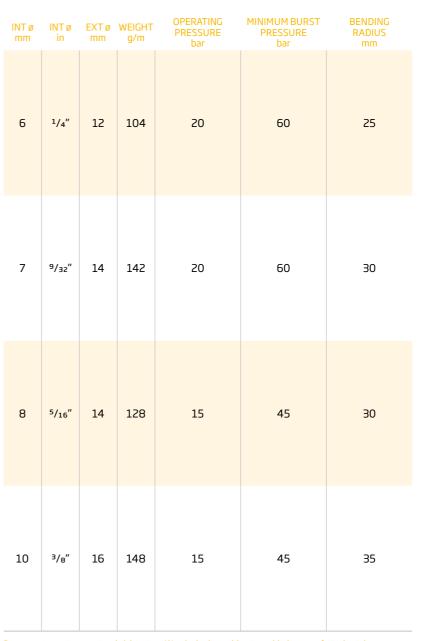
Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011.
- Highly resistant to breakage when extended.
- Highly flexible and easy to handle.
- Free from halogens.
- Transparent so the materials transported are always visible.
- Hose with good chemical resistance associated with polyethylene's usual properties.
- Withstands temperatures between -10°C and 60°C.



Applications

- > Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 20°.
- Food product processing industry.
- Drink dispensers.



Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



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MALLATRANS® EVA

Swimming pool Construction

Pages 188 - 207

SWIMMING POOL - CONSTRUCTION

Swimming pool Construction

190 Hidrotubo® **196** Hidrotubo[®] Plus Especial Termitas



202 Transflot® Bicolor





Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.

SWIMMING POOL - CONSTRUCTION

Hidrotubo®

Flexible, reinforced hose with rigid, anti-shock PVC spiral, manufactured in accordance with UNE-EN ISO 3994.





Applications

Discharge, hydro-sanitary piping, swimming pool filtration systems, hydro-massage bathtubs, drains, condensation and air conditioning facilities.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	BENDING RADIUS mm	VACUUM mH₂0	
13	1/2″	16	100	7	22	39	9	
16	⁵ /8″	20	155	7	22	48	9	
20	3/4″	25	240	7	22	60	9	
25	1″	32	400	7	22	75	9	
26	1″	32	370	5	15	78	9	
27	1″	32	334	5	15	81	9	
34	1″³/8	40	480	5	15	102	9	
35	1″³/8	40	400	5	15	105	9	
42	1″ ³/4	50	710	5	15	126	9	
43	1″ ³/4	50	685	5	15	129	9	Diameters with
55	2″ ¹/8	63	1000	5	15	165	9	Afnor certificate
63	1″ ¹/₂	75	1400	4	12	195	9	I
80	3″ ¹/8	90	1800	4	12	240	9	
102	4″	110	2200	З	9	300	9	
110	4″ ⁵ /16	125	3700	З	9	330	9	

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

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191

HIDROTUBO®

Hidrotubo[®] Plus

Flexible, reinforced PVC hose with rigid, anti-shock PVC spiral, manufactured in accordance with UNE-EN ISO 3994 and with an internal, specially formulated layer (PROTECT®) to withstand oxidation and abrasion caused by water with a high chlorine concentration.



Discharge, hydro-sanitary piping, swimming pool filtration systems with a high chlorine content, hydro-massage bathtubs.

192

SWIMMING POOL - CONSTRUCTION

Internal layer with specially formulated PROTECT® system. Anti-abrasion and antioxidant, it provides extra protection against the effects of chlorine,

guaranteeing full resistance to the same in swimming pools and other chlorinated water facilities

> Internal, rigid, anti-shock PVC spiral reinforcement that affords it great consistency.

Flexible internal PVC surface and completely smooth exterior.

Features

- For industrial use and special use in swimming pools.
- Smooth internal and external surfaces. Highly flexible and light.
- PROTECT[®] internal surface, made from a material that grants it greater resistance to chlorinated products and abrasion.
- Rigid spiral with an ovate cross-section that provides greater resistance to compression.
- External diameters adjusted for easy assembly on PVC and PE seal fittings.

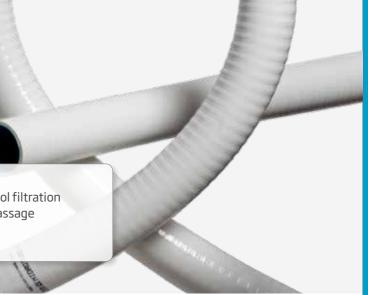
- Hermetically sealed and resistant at joint up to pressure of 30 bar.
- Withstands temperatures between -10°C and 60°C.
- Hose with good chemical resistance associated with PVC's usual properties.
- Great resistance to waste water and chlorinated swimming pool water with a high level of chlorination (>3500 ppm).
- Hose with AENOR N MARK product certification in accordance with UNE-EN ISO 3994.





Cd / Pb / Ba

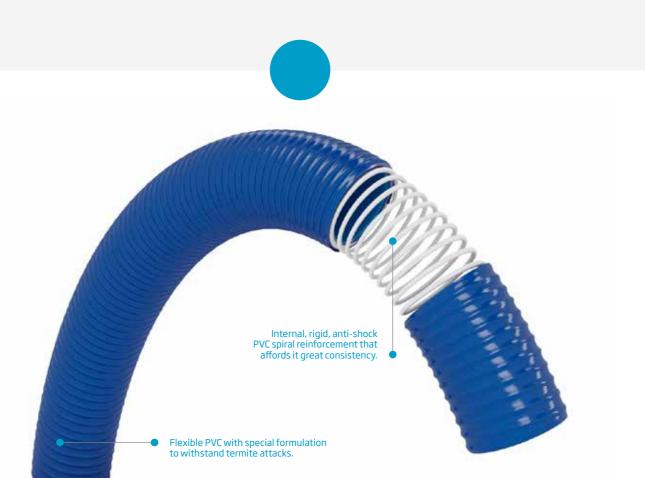
INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	BENDING RADIUS mm	VACUUM m H₂0
42	1″ [∍] /4	50	710	5	15	126	9
55	2″ ¹/8	63	1000	5	15	165	9



193

Hidrotubo® **Especial Termitas**

Hose manufactured via the co-extrusion of flexible, blue PVC with a rigid, antishock PVC spiral in accordance with UNE-EN ISO 3994, with protection against termite attacks.



Features

- For industrial and sanitary use.
- The flexible PVC has a special formulation that prevents termite attacks without being toxic for the environment, in compliance with quality standard EN 118.
- Smooth internal and external surfaces. Highly flexible and light.
- External diameters adjusted for easy assembly on PVC and PE seal fittings.
- Hermetically sealed and resistant at joint up to pressure of 30 bar.
- Withstands temperatures between -10°C and 60°C.
- Hose with good chemical resistance associated with PVC's usual properties.
- Great resistance to waste water and chlorinated swimming pool water.

- Discharge, hydro-sanitary piping, swimming pool filtration systems, hydro-massage bathtubs, drains, installed in areas susceptible to underground termite attacks.
- > The ground must be free from termites prior to installation.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSU bar
42	1" 3/4	50	710	5	15
43	1″ 3/4	50	685	5	15
55	2″ 1/8	63	1000	5	15

ressure at room temperature in laboratory / Nominal values without consi Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

194

USE IN POOLS

CONSTRUCTION

HIGH QUALITY CONTROL

FREE FROM Cd / Pb / Ba

FREE



RE	BENDING RADIUS mm	VACUUM mH ₂ 0
	126	9
	129	9
	165	9

dering manufacturing t

SWIMMING POOL - CONSTRUCTION

195

ERMITAS ESPECIAL **HIDROTUBO**

Hidrotubo® Plus Especial Termitas

Hose manufactured via the co-extrusion of flexible, blue PVC with a rigid, anti-shock PVC spiral in accordance with UNE-EN ISO 3994, with protection against termite attacks.



Features

- For industrial use and special use in swimming pools.
- The flexible PVC has a special formulation that prevents termite attacks without being toxic for the environment, in compliance with quality standard EN 118.
- Smooth internal and external surfaces. Highly flexible and light.
- External diameters adjusted for easy

- assembly on PVC and PE seal fittings.
- Hermetically sealed and resistant at joint up to pressure of 30 bar.
- Withstands temperatures between -10°C and 60°C.
- Hose with good chemical resistance associated with PVC's usual properties.
- Great resistance to waste water and chlorinated swimming pool water.



Discharge, hydro-sanitary piping, swimming pool filtration

Applications

- systems, hydro-massage bathtubs, drains, installed in areas susceptible to underground termite attacks.
- The ground must be free from termites prior to installation.

INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSU bar
42	1″³/4	50	710	5	15
43	1″ ³ /4	50	685	5	15
55	2″ 1/8	63	1000	5	15

Pressure at room temperature in laboratory / Nominal values without considering manufacturing to Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



RE	BENDING RADIUS mm	VACUUM mH ₂ 0
	126	9
	129	9
	165	9

SWIMMING POOL - CONSTRUCTION

197

ERMITAS PLUS ESPECIAL **HIDROTUBO®**

Espiropool Protect[®]

Flexible, transparent PVC hose that complies with ISO 3994, with a rigid, ovate spiral that is practically incapable of being deformed and an internal PROTECT layer to provide full resistance to abrasion caused by chlorine.

Applications

Discharge, hydro-sanitary piping, swimming pool filtration systems with a high chlorine content, hydro-massage bathtubs.

SWIMMING POOL - CONSTRUCTION

198

Internal layer with specially formulated PROTECT® system. Anti-abrasion and antioxidant, it provides extra protection against the effects of chlorine, guaranteeing full resistance to the same in swimming pools and other chlorinated water facilities

Flexible internal PVC surface and completely smooth exterior.

> Internal, rigid, anti-shock PVC spiral reinforcement that affords it great consistency.

Features

- For industrial use and special use in swimming pools.
- Smooth internal and external surfaces. Highly flexible and light.
- Internal surface covered with PROTECT® technology, a material that grants it greater resistance to chlorinated products and abrasion.
- Rigid spiral with an ovate cross-section that provides greater resistance to compression.
- External diameters adjusted for easy assembly on PVC and PE seal fittings.

IN POOLS

- Hermetically sealed and resistant at joint up to pressure of 30 bar.
- Withstands temperatures between -10°C and 60°C.
- Hose with high chemical resistance associated with PVC's usual properties.
- Great resistance to waste water and chlorinated swimming pool water with a high level of chlorination (>3500 ppm).
- Hose with AENOR N MARK product certification in accordance with UNE-EN ISO 3994.



-10°C TO 60°C

HIGH QUALITY CONTROL

FREE FROM Cd / Pb / Ba

INTØ EXTØ WEIGHT OPERATING

q/m

mm

INTø

in

MINIMUM

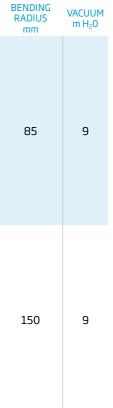
bar

PRESSURE BURST PRESSURE

bai

perature in laboratory / Nominal values without considering manufacturing to ressure at room te Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters





SWIMMING POOL - CONSTRUCTION

199

Transflot®

Floating, opaque, highly flexible hose manufactured based on ethylene-vinyl acetate copolymers.

Applications

- Swimming pool cleaner.
- Floating swimming pool cleaner.



200

Pipe based on ethylene copolymers.

- **Features**
- For domestic use and special use in swimming pools.
- Its corrugated, rounded profile and its specific weight of 0.989g/cm^3 ensure its buoyancy when used.
- Easy to handle in swimming pool cleaners, either manually or automatically.
- Resistant to UV rays, the cold and breakage when extended.
- Its bending radius is twice its internal diameter.
- Extremely watertight in adherence to hose nozzles.
- Withstands temperatures between -25°C and 55°C.

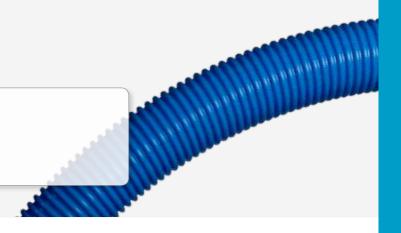




INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	Ī
32	1″ 1/4	41	180	
38	1″ ¹/2	47	220	
51	2"	62	360	

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters





201

RANSFLOT®

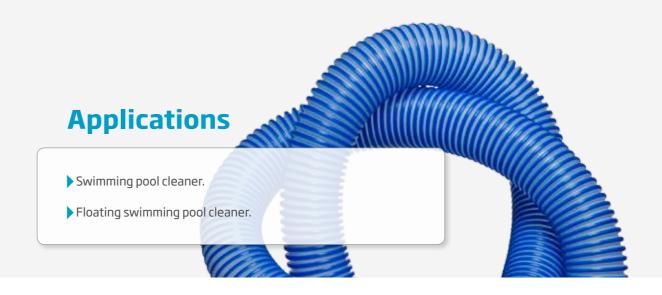
SWIMMING POOL - CONSTRUCTION

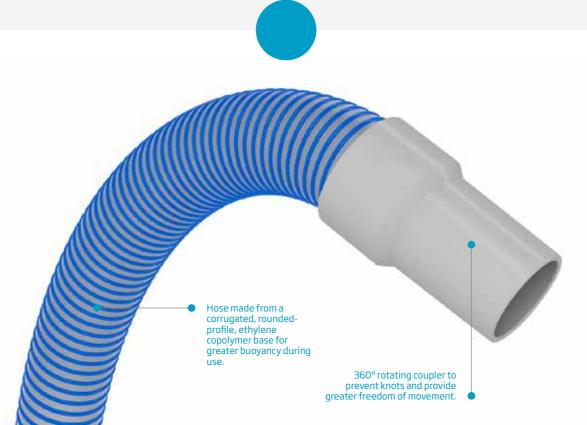
BENDING RADIUS mm	VACUUM mH₂0
64	5
76	5
100	5

BF

Transflot® Bicolor

Opaque, floating, highly flexible hose manufactured based on ethylene-vinyl acetate copolymers, with a blue structure, white spiral and rotating coupler.



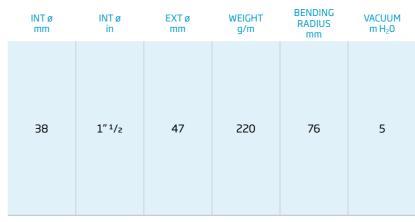




Features

- For domestic use and special use in swimming pools.
- Its corrugated, rounded profile and its specific weight of 0.989 g/cm^3 ensure it floats when used.
- Easy to handle in swimming pool cleaners, either manually or automatically.
- Resistant to UV rays, the cold and breakage when extended.
- Its bending radius is twice its internal diameter.
- Great watertightness in adherence to hose nozzles.
- Withstands temperatures between -25°C and 55°C.





nperature in laboratory / Nominal values without cons Pressure at room ter Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

202



SWIMMING POOL - CONSTRUCTION

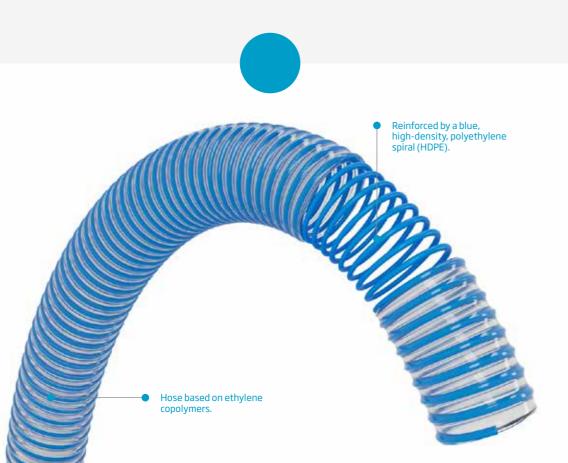
ering manufacturing tol

Transflot[®] E.A.

Transparent, floating, highly flexible hose manufactured based on ethylene copolymers and reinforced by a blue, high-density polyethylene spiral.

Applications

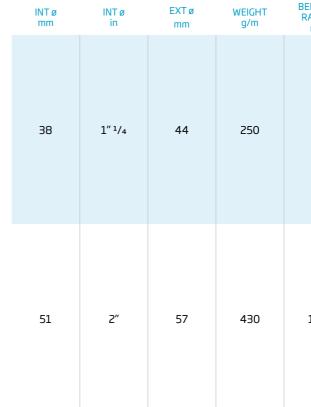
Professional swimming pool cleaning.



Features

- Floating.
- Highly resistant to crushing thanks to it being reinforced by high-density polyethylene (HDPE). Ideal for cleaning large swimming pools, or when superior vacuum levels are required.
- For special use in swimming pools.
- Resistant to UV rays, the cold and breakage when extended.
- Its bending radius is twice its internal diameter.
- Withstands temperatures between -25°C and 55°C.





Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

204



NDING ADIUS mm	VACUUM m H ₂ O	
76	8	
100	8	

SWIMMING POOL - CONSTRUCTION

205

E.A. **TRANSFLOT®**

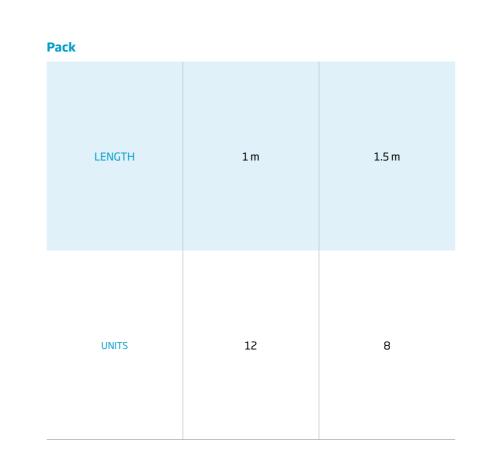
Espirokit Automatic Cleaner[®]

Floating, opaque, highly flexible hose manufactured based on ethylene copolymers.

Cleaning of swimming pools with automatic cleaners.

206





Features

- Its corrugated, rounded profile and its specific weight under 1 (0,989 g/cm^3) ensure it floats when used.
- For special use in swimming pools.
- Resistant to UV rays, the cold and breakage when extended.
- Its bending radius is twice its internal diameter.
- Secures well to hose nozzles when used in assembly.
- Withstands temperatures between -25°C and 55°C.

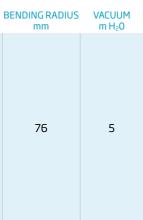


INTø INTø EXTø WEIGHT mm in mm q/m 38 1″ ¹/4 45.5 230

Pressure at room temperature in laboratory / Nominal values without cons Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters







dering manufacturing tolerances

SWIMMING POOL - CONSTRUCTION

Hardware Sanitation

Gardening Pages 210 - 249

Sanitation Pages 250 - 273

HARDWARE - SANITATION

Gardening

GARDENING

212 214 Espirojardín® Espiroaspersión® **222** Texovinil® Roja 220 Flexijardín® 228 230 Espirgarden® Yellowgarden®

> 236 Aquaobra Plus®

> > 242

Skyhose®

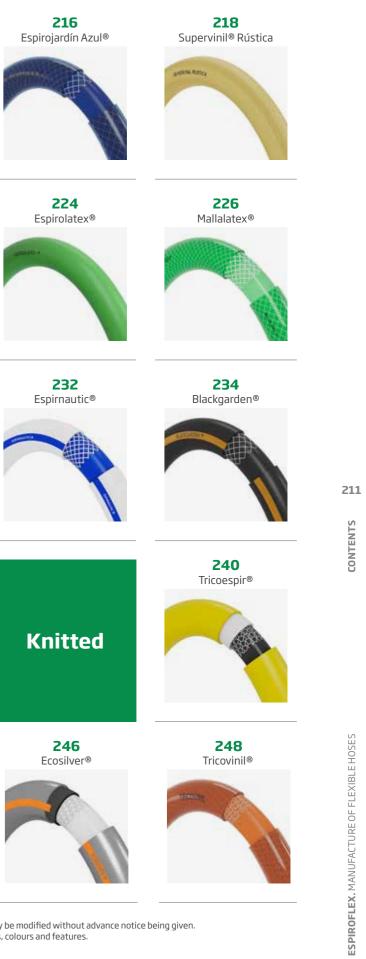




244



Depending on technical developments, specifications may be modified without advance notice being given.



Consult us for other diameters, colours and features.

GARDENING

Ö

Espiroaspersión[®]

Multi-layer, plasticised PVC hose, reinforced by a polyester mesh. Specifically for agricultural irrigation.

Applications

Irrigation and sprinkling in general, gardening, horticulture and floriculture.



piroaspersión a carton a carton IN

INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
12.5	1/2″	125	8	24	25-50
15	⁵ /8″	135	8	24	25-25-50
19	3/4″	200	8	24	25-36-50
25	1″	330	7	21	25-50
30	1″ 1/8	550	7	21	25-50

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

212

ESPIROASPERSIÓN®

Features

- For agricultural use and construction.
- Garden hose reinforced with a polyester mesh to resist pressure from the water system.
- Chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.







FREE

FREE FROM Cd / Pb / Ba





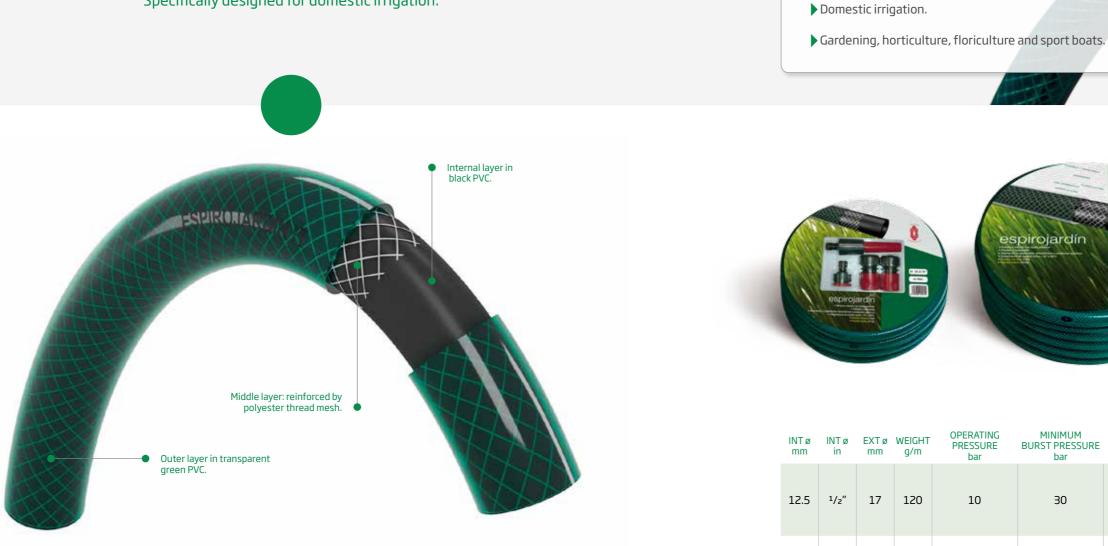
213

GARDENING

Espirojardín[®]

Multi-layer, flexible PVC hose, reinforced with a polyester mesh. Specifically designed for domestic irrigation.

Applications



Features

- For domestic use.
- Garden hose reinforced with a polyester mesh to resist pressure from the water system.
- Very light and flexible, with a smooth surface.







LIGHT



FREE FROM Cd / Pb / Ba

PVC's resistance chart. • Recommended temperature for use between -10°C and 60°C.

Good chemical resistance associated with

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

15

19

25

⁵/8″

1″

30 1″1/8 38

19

3/4" 24.5 250

32

150

420

580

8

8

6

6

GARDENING

214





1 SURE	ROLL LENGTH m
	15-20-25-50
	15-20-25-50
	25-50
	25-50
	25-50

bar

30

24

24

18

18

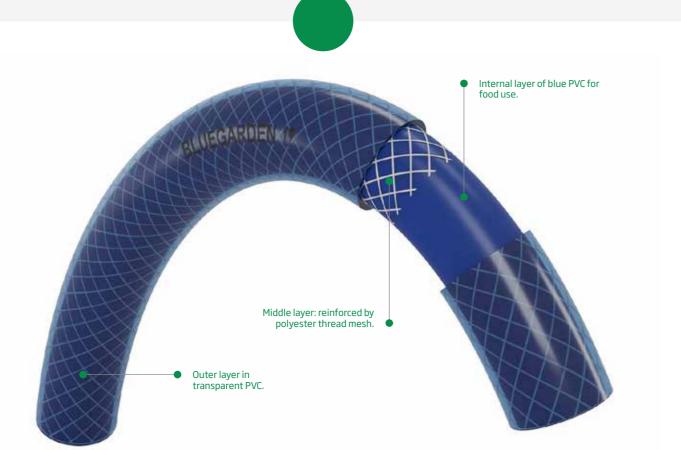
215

Espirojardín Azul®

Multi-layer, plasticised PVC hose, reinforced internally by a polyester mesh,

Applications

• Agricultural irrigation, gardening, construction and cleaning of boats.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly flexible and easy to use, with special resistance to torsion.
- Good chemical resistance associated with PVC's resistance chart.
- Withstands temperatures between -10°C and 60°C.





INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar
12.5	1/2"	17	130	10
15	⁵ /8″	21	220	10
19	3/4"	25	270	8
25	1″	32	405	8

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING



Supervinil[®] Rústica

Monolayer, plasticised PVC hose with a striated surface, designed for gardening, agricultural use and pump systems.



FREE



Applications

Rural areas with low temperatures.

Farms and livestock facilities in general.

INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINI BURST P b
10	³ /8″	14	100	3.5	1
12	1/2″	16	116	3.0	8
15	⁵ /8″	19	141	2.5	
20	3/4″	25	233	2.2	6
25	1"	31	348	2.2	6
30	1″ ¹/8	38	564	2.2	6
35	1″ ³/8	44	737	2.2	6
40	1″ ⁵ /8	50	933	2.2	6
45	1″ ³/4	56	1152	2.2	6
51	2″	62	1393	2.2	6
60	2″ ¹ / ₃₂	72	1389	2	

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

SUPERVINIL® RÚSTICA GARDENING

218

|--|

MUM RESSURE ar	ROLL LENGTH m
0	50
.5	50
7	50
.6	50
.6	50
.6	50
.6	50
.6	50
.6	50
.6	50
5	25

219

SUPERVINIL® RÚSTICA

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Flexijardín[®]

Quadruple-layered, plasticised PVC hose, reinforced with a polyester mesh and fitted with an anti-torsion tensor. Highly flexible and easy to use, especially for gardening.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly flexible and easy to handle.
- Chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





Applications

- Gardening, horticulture and floriculture irrigation.
- Domestic facilities and water transport in general.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.

INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESS bar
15	5/8"	180	8	24
19	∍/4″	260	8	24
25	1"	380	6	18

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

220





221

FLEXIJARDÍN®



Multi-layer, plasticised PVC hose, reinforced by a polyester mesh.

Applications

Domestic irrigation.

INTø WEIGHT

g/m

135

250

330

in

⁵/8″

3∕4″

1″

INTø

mm

15

19

25

Gardening, horticulture and floriculture.

OPERATING

PRESSURE

bar

8

8

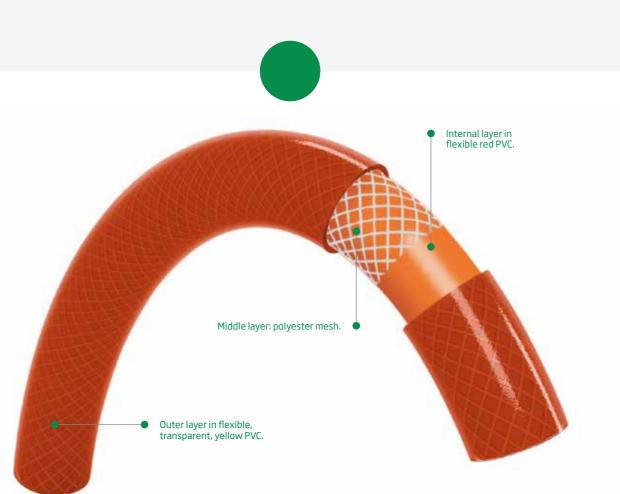
6

bar

24

24

18



Features

- For industrial use.
- Very light and flexible, with a smooth surface.
- Good chemical resistance associated with
- PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.



HIGH QUALITY

CONTROL

ECONOMIC

FREE FROM

Cd / Pb / Ba

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

222



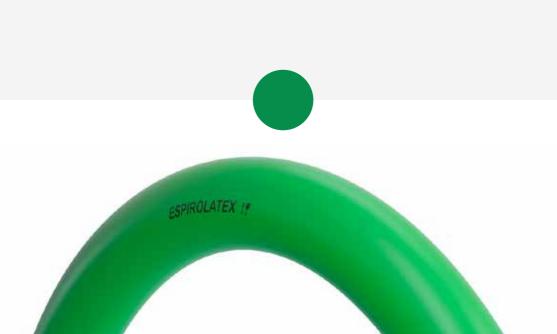
223

TEXOVINIL[®] ROJA

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES





Features

Monolayer hose made from material with a latex feel, for food use.

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Highly flexible, monolayer, completely smooth hose.
- Highly resistant to folding and twisting.

UV PROTECTION

- UV protection.
- Good chemical resistance associated with PVC's resistance chart.
- Withstands temperatures between -10°C and 60°C.









- Gardening, horticulture and floriculture irrigation.
- Cleaning sports boats.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMU BURST PRES bar
15	⁵ /8″	21	205	З	9
19	3/4″	27	350	З	9
25	1″	33	440	З	9
30	1″ ¹/8	38	515	З	9

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

224

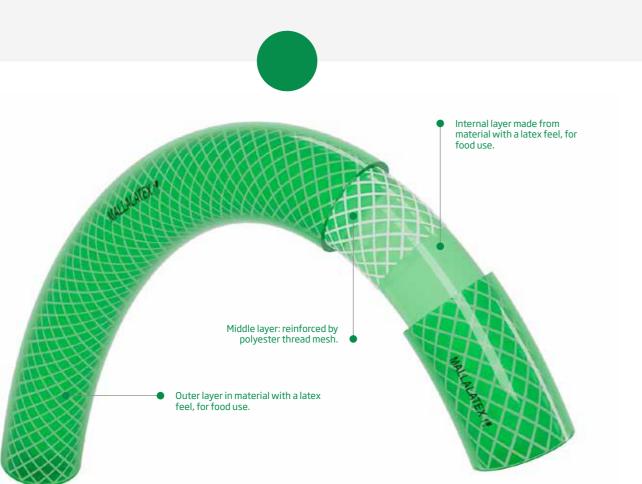


UM ESSURE ROLL LENGTH m 25-50 25-50 25-50 25-50

225



Plasticised PVC hose, reinforced internally by a polyester mesh.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- UV protection.
- Good chemical resistance associated with PVC's resistance chart.
- High-quality, highly flexible hose, reinforced internally by a polyester mesh that helps it withstand medium working pressures.
- Withstands temperatures between -10°C and 60°C.



UV PROTECTION LATEX FEEL ANTI-FOLDING GREATER FLEXIBILITY

FREE FROM Cd / Pb / Ba



- Gardening, horticulture and floriculture irrigation.
- Cleaning sports boats.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	EXT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
15	5/8″	21	200	8	24	15-20-25-50
19	3/4"	26	300	8	24	25-50
25	1″	32	370	8	24	25-50

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

226

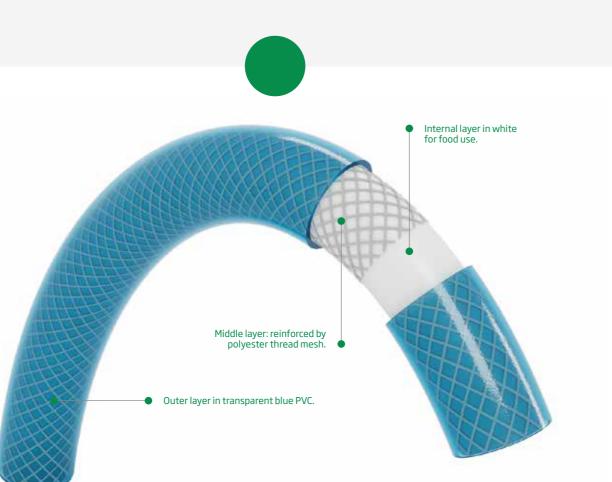




227

Espirgarden[®]

Multi-layer, plasticised PVC hose, reinforced by a polyester mesh. Specifically for gardening and food use.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- UV protection.

- Good chemical resistance associated with PVC's resistance chart.
- Withstands temperatures between -10°C and 60°C.







- Gardening, horticulture and floriculture irrigation.
- Cleaning sports boats.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
12.5	1/2″	17	120	10	30	25-50
15	⁵ /8″	21	200	10	30	25-50
19	3/4″	26	300	10	30	25-50
25	1"	33	465	10	30	25-50

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

228



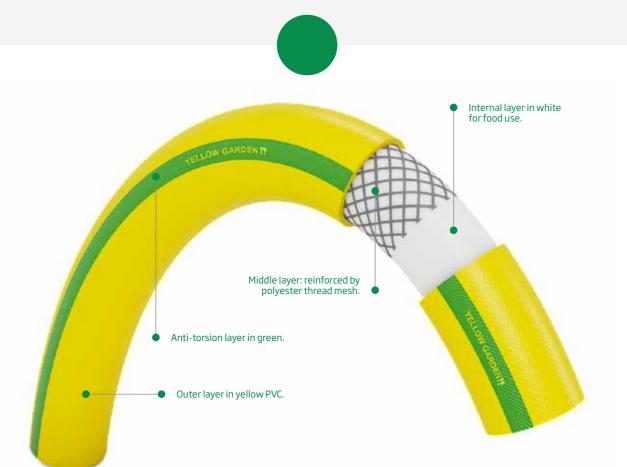
229

Yellowgarden®

Multi-layer, plasticised PVC hose, reinforced by a polyester mesh, with a fourth layer and a special, anti-folding tensor fitted. Designed especially for gardening and food use.

Applications

- Gardening, horticulture and floriculture irrigation.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- UV protection.

- Chemical resistance associated with PVC's usual properties.
- Recommended temperature for use between -10°C and 60°C.







INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
12.5	1/2″	120	10	30	25-50
15	⁵ /8″	210	10	30	25-50
19	3/4″	250	8	24	25-50
25	1″	420	8	24	25-50

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

230



231

YELLOWGARDEN®

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Espirnautic[®]

Multi-layer, flexible, plasticised PVC hose, reinforced with a polyester mesh. Specifically designed for boats and food use. Excellent flexibility, ease of use, resistance to breakage when extended, and anti-folding.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- UV protection.





Good chemical resistance associated with

• Withstands temperatures between -10°C

UV PROTECTION





PVC's resistance chart.



and 60°C.



- Cleaning sports boats.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	MINIMU BURST PRE bar
15	5/8″	21	210	10	30
19	3∕4″	26	300	10	30
25	1"	33	465	8	24

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

232



UM ESSURE ROLL LENGTH m 25-50 25-50 25-50

233

ESPIRNAUTIC®

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Blackgarden®

Multi-layer, plasticised PVC hose, reinforced internally by a polyester mesh and a fourth layer, fitted with a special, antifolding tensor. Designed especially for gardening in harsh conditions.



Features

• For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).

• UV protection.

- Good chemical resistance associated with PVC's resistance chart. • Withstands temperatures between -10°C
 - and 60°C.





Applications

- Gardening, horticulture and floriculture irrigation.
- High-performance applications, extreme conditions.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSU bar
12.5	1/2″	120	10	30
15	5/8″	210	10	30
19	3/4″	250	8	24
25	1″	420	8	24

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

234



ROLL LENGTH SURE m 50 50 50 50

235

BLACKGARDEN®

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Aquaobra Plus®

Plasticised PVC hose, reinforced internally by a polyester mesh.

Applications

Construction.

Irrigation and sprinkling in general, gardening, horticulture and floriculture.



Features



INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	
15	5/8″	21	210	8	24
19	3∕4″	26	300	8	24
25	1"	32	385	7	21

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

236

GARDENING

CONSTRUCTION

when extended.

PVC's resistance chart.

• Hose internally reinforced by a polyester

mesh that can withstand considerable

Good chemical resistance associated with

pressures, affording it resistance to breakage





PRESSURES



FREE FROM Cd / Pb / Ba

HIGH QUALITY CONTROL

• Highly flexible and easy to handle.

• Striated outer layer in black to facilitate

resistance to the elements as well as wear

• Withstands temperatures between -10°C

EASY TO USE

and tear.

and 60°C.





MUM RESSURE ROLL LENGTH 50 50

50

237



Multi-layer, plasticised PVC hose, reinforced with a polyester mesh. Specifically designed for use in aggressive working conditions due to its great resistance.

Applications

- Irrigation in very difficult working conditions.
- Construction, public works, quarries
- Irrigation and sprinkling in general, gardening, horticulture and floriculture.



Features

- For industrial use and designed especially for the construction industry.
- Highly flexible and easy to handle.
- Striated outer layer in black to facilitate resistance to the elements as well as wear and tear in extremely difficult working conditions.
- Chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 60°C.





INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	OPERATING PRESSURE bar	
15	5/8″	21	210	8	24
19	3/4"	25	255	8	24
25	1"	32	385	8	24

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

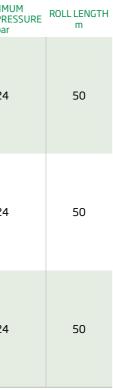
238

GARDENING





239



DSES ESPIROBIL®

GARDENING

SEPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Tricoespir®

Multi-layer, plasticised PVC hose, reinforced by a knitted polyester mesh. Designed especially for gardening.

Applications

Gardening, horticulture and floriculture irrigation. Domestic facilities and water transport in general.



GREATER

FLEXIBILITY

FREE

FREE FROM

Cd / Pb / Ba

ANTI-FOLDING

10

10-YEAR GUARANTEE



.

INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
12.5	1/2″	155	10	30	25-50
15	⁵ /8″	175	8	24	25-50
19	3/4″	250	8	24	25-50
25	1″	420	6	18	25-50

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

240

DOMESTIC

USE

KNITTED

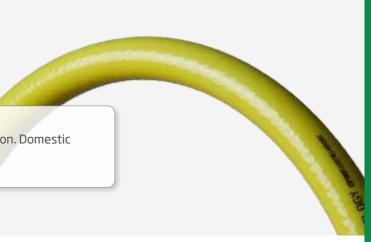
HOSE

EASY TO USE

ANTI-TORSION

HIGH QUALITY

CONTROL



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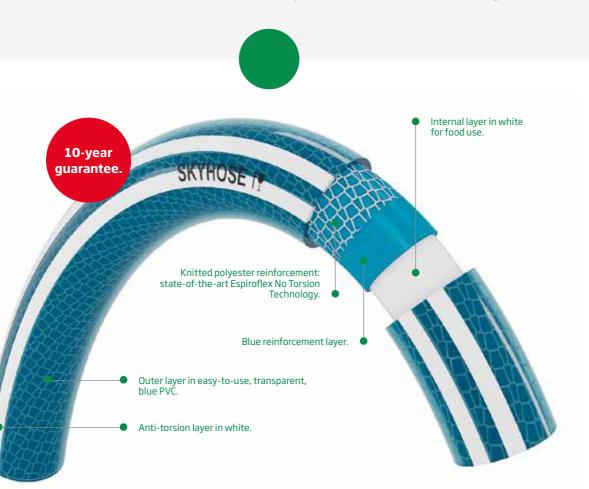
241

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Skyhose[®]

Superior-quality, knitted hose designed especially for gardening. For food use, with UV and anti-algae protection. Comprised of five layers and equipped with a special knitted system - ESPIROFLEX SINE TORSION TECHNOLOGY - that makes it completely resistant to knots and folding.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- Good chemical resistance associated with PVC's resistance chart.
- Reinforced internally by ESPIROFLEX NO TORSION TECHNOLOGY, thanks to a knitted polyester mesh that prevents torsion and folding when used.
- Withstands temperatures between -10°C and 60°C.





- Intensive gardening, horticulture and floriculture irrigation.
- Domestic facilities and water transport in general.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
12.5	1/2″	120	10	30	25-50
15	5/ ₈ ″	175	10	30	25-50
19	3/4″	250	10	30	25-50
25	1"	420	8	24	25-50

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

242

GARDENING





243

SKYHOSE®

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Tricogold[®]

Superior-quality, knitted hose designed especially for gardening. For food use, with UV and anti-algae protection. Comprised of six layers and equipped with a special knitted system - ESPIROFLEX SINE TORSION TECHNOLOGY - that makes it completely resistant to knots and folding.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- UV protection.
- Good chemical resistance associated with PVC's resistance chart.
- Reinforced internally by ESPIROFLEX NO TORSION TECHNOLOGY, thanks to a knitted polyester mesh that prevents torsion and folding when used.
- Withstands temperatures between -10°C and 60°C.



Applications

- Intensive gardening, horticulture and floriculture irrigation.
- Domestic facilities and water transport in general.
- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011.



INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESSURE bar	ROLL LENGTH m
12.5	1/2″	145	10	30	25-50
15	⁵ /8″	175	10	30	25-50
19	³/₄" 250	0 10	30	25-50	
25	1″	420	8	24	25-50

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

244



245

TRICOGOLD®

GARDENING

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES



Multi-layer hose made with phthalate-free PVC. Designed especially for domestic gardening. Comprised of six layers and equipped with a special knitted system - ESPIROFLEX NO TORSION TECHNOLOGY that makes it completely resistant to knots and folding.



Features

- For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).
- UV protection.
- Good chemical resistance associated with PVC's resistance chart.
- Reinforced internally by ESPIROFLEX NO TORSION TECHNOLOGY, thanks to a knitted polyester mesh that prevents torsion and folding when used.
- Withstands temperatures between -10°C and 60°C.

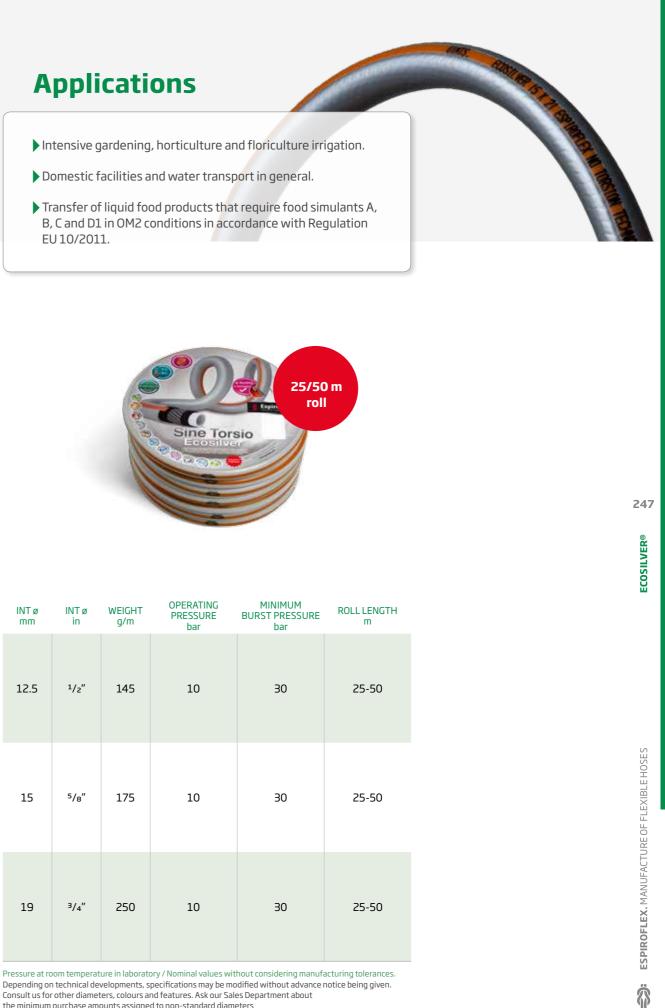
GUARANTEE



Cd / Pb / Ba

Applications

- Domestic facilities and water transport in general.
- EU 10/2011.



INT ø mm	INT ø in	WEIGHT g/m	OPERATING PRESSURE bar	MINIMUM BURST PRESS bar
12.5	1/2″	145	10	30
15	5/8″	175	10	30
19	3/4″	250	10	30

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

246



Red, transparent hose manufactured via the extrusion of vinyl

compounds.

Applications

Gardening, horticulture and floriculture irrigation.



Features

- Red, transparent hose manufactured via the extrusion of vinyl compounds, reinforced internally by a knitted polyester mesh that helps it to withstand pressures of up to 7 bar and grants it resistance to breakage when extended.
- Highly flexible and easy to handle.



USE



EASY TO USE

LIGHT

ECONOMIC HIGH QUALITY CONTROL

• UV protection.

products.

and 60°C.

• Resistant to the weather and chemical

• Withstands temperatures between -10°C

• Non-toxic but not for food use.



INTø

in

INTø

mm

WEIGHT

q/m

OPERATING

PRESSURE

bar

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

GARDENING

248

MINIMUM BURST PRESSURE bar	ROLL LENGTH m
21	25-50
21	25-50

249

TRICOVINIL®

Sanitation

SANITATION

Espirocristal® Washing Machine Inlet Washing Machine Drain Flexible Toilet Drain Extendible Siphon Coupler





272 Worm Gear Clamps







270 Clamps

Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features.



254

256 Gas Protect®





262 Extendible Washing Machine Drain





268 Espiroflex[®] Aluminio Compacto



251

CONTENTS

Espirocristal[®]

Monolayer, flexible, plasticised, transparent PVC hose especially for levelling in construction and piping liquids at low pressure.

> Flexible, transparent PVC for food use.

Features

FOOD USE

INDUSTRIAL

USE

HIGH QUALITY CONTROL

• For food use in accordance with European regulations EC 1935/2004 and EU 10/2011 (see declaration of conformity).

DOMESTIC

USE

LIGHT

- Great flexibility and highly resistant to breakage when extended.
- Good chemical resistance associated with PVC's resistance chart.

CONSTRUCTION

FREE

FREE FROM

Cd / Pb / Ba

• Recommended temperature for use between -10°C and 60°C.



Applications

- Transfer of liquid food products that require food simulants A, B and C in OM2 conditions in accordance with Regulation EU 10/2011, such as wine, must, beer, vinegar and alcoholic liquids up to 20°.
- Industry in general and as a level in the construction industry.

INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m	BENDING RADIUS mm
2	5/64"	4	12	8
З	1/8″	5	16	10
4	11/64″	6	20	12
4	11/64″	7	32	15
4	11/64″	8	46	16
5	13/64″	7	24	15
5	13/64″	8	39	16
6	1/4″	8	28	16
6	1/4″	9	45	18
6	1/4″	10	62	20
7	9/ ₃₂ ″	10	49	20
8	5/16″	10	35	20
8	5/16″	11	55	25
8	5/16″	12	78	25
9	³ /8″	12	61	25
10	³ /8″	12	43	25
10	³ /8″	13	67	30
10	³ /8″	14	93	35
12	1/2″	15	78	35
12	1/2″	16	108	35
14	⁵ /8″	18	124	40
15	⁵ /8″	19	132	40
15	⁵ /8″	20	169	45
16	⁵ /8″	20	139	40
18	⁵ /8″	23	198	50
20	3/4″	25	218	50
25	1″	31	325	60
25	1″	34	514	65

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

SANITATION

252



253

ESPIROCRISTAL®

SANITATION

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES



Applications

- Piping liquefied petroleum gases (LPG) and natural gas at low pressure.
- > Supplying domestic apparatus with butane and outdoor heating.



INT ø mm	INT ø in	WALL THICKNESS mm	WEIGHT g/m	COLOUR
9	³ /8″	З	138	Orange
15	5/8″	3.5	250	White

Pressure at room temperature in laboratory / Nominal values without cons Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

Espirogas[®]

Multi-layer, plasticised PVC hose, especially designed to resist aliphatic hydrocarbons, particularly butane and propane, at low pressures.



Features

- Complies with permeability, flexibility and flammability that ensure the product's great quality.
- Highly resistant to breakage when extended, traction (7.5 MPa) and pressure at high temperatures.
- Anti-knotting.

- Hose with product certification awarded by AENOR in accordance with UNE 53539.
- Available for piping liquefied petroleum gases (3rd family), including butane and propane, at low pressures, and for piping natural gas (2nd family version in white) at low pressures.



SANITATION

254

GAS TYPES

Butane/Propane Natural gas

255

ESPIROGAS®

SANITATION

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Gas Protect[®]

Flexible, PVC hose reinforced with a rigid, anti-shock PVC spiral that is used as a protective sheath in copper piping facilities embedded in walls.

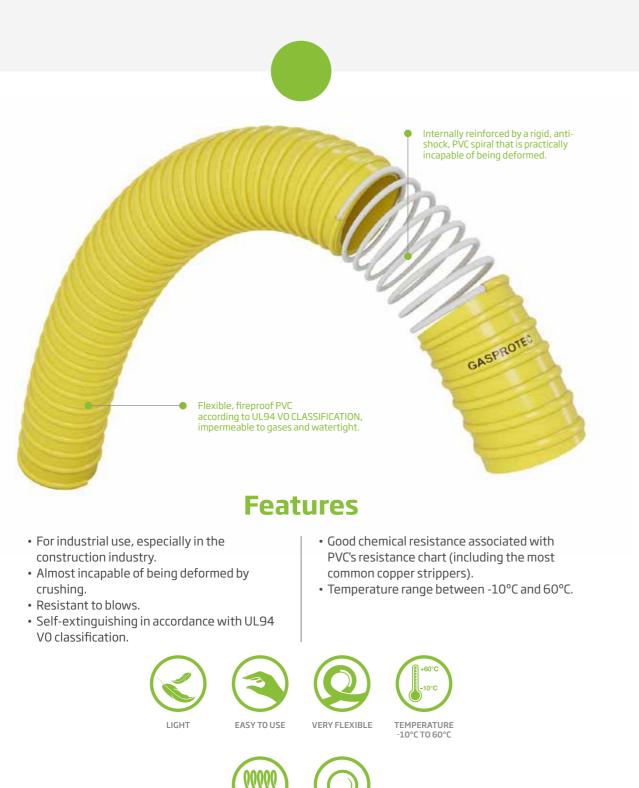
Applications

INT a

INT a

Flexible protective sheath for copper piping facilities embedded in walls. Supplied in rolls of 25 m. A safety gap 5 mm thick is recommended between the copper pipe and the sheath (see recommended copper piping diameters in the following table).

EVT a



PVC SPIRAL

HIGH QUALITY CONTROL

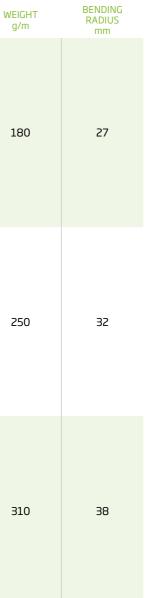
INT ø mm	INT ø in	EXT ø mm	WEIGHT g/m
27	1″	32	180
32	1″ 1/4	40	250
38	1″ 1/2	47	310

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

SANITATION

256





257

Washing Machine Inlet

Hose made via the extrusion of plasticised PVC and internally reinforced by a polyester mesh.

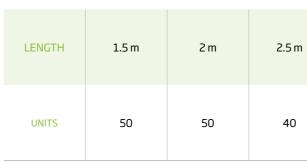
Applications

> Supply of water to washing machines and dishwashers.





Pack



INT ø mm	INT ø in	EXTø mm	WEIGHT g/m	OPERAT PRESSU bar
11	7/16″	16	150	15

Pressure at room temperature in laboratory / Nominal values without cons Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

258

- For sanitary use.
- Striated external surface.
- Assembly with perfectly watertight nylon or metal connections.
- Good chemical resistance associated with PVC's resistance chart.
- Recommended temperature for use between -10°C and 25°C.



Features



Зm 35



259

Washing Machine Drain

Drain for washing machines and dishwashers. Polypropylene hose with connections in thermoplastic rubber.

Applications

> Drain for washing machines and dishwashers.

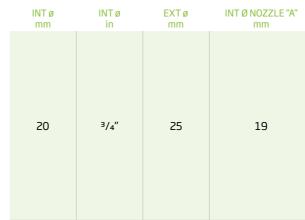




Features

- Highly flexible and easy to use.
- 100% recyclable.
- Injected connectors, made from thermoplastic rubber, in the hose to ensure it is perfectly watertight.
- Good chemical resistance associated with polypropylene's resistance chart. Especially to bleaches, detergents and hypochlorites.
- Withstands temperatures between -10°C and 90°C.





ature in laboratory / Nominal values without cor Pressure at room te Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

SANITATION

260

22

261

Extendible Washing Machine Drain

Polypropylene hose with connections at its ends.

Applications





Features

- Hose can be extended from 60cm to 200cm, for use in washing machine outlets that can remain stable in any of the forms adopted in its use.
- Injected connections in EPDM thermo-rubber.
- Highly resistant to bleaches, detergents, hypochlorites and a wide range of chemical products.
- Withstands temperatures between -10°C and 90°C.





ature in laboratory / Nominal values without co Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

262

263

EXTENDIBLE WASHING MACHINE DRAIN

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Flexible Toilet Drain

Hose made from flexible PVC with a rigid PVC spiral for toilet drains.

Applications

Sanitary drains in toilets.

Flexible toilet drain

EXT ø mm	FITTING	WORKING PRESSURE bar	BURST PRE bar
90	Male	1.5	З
110	Male	1.5	З

ature in laboratory / Nominal values w nanufacturing tole Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

Extendible, flexible toilet drain



nperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



Features

• For sanitary use.

264

FLEXIBLE TOILET DRAIN

TURE OF FLEXIBLE HOSES

ESPIROFLEX. MANUF

SANITATION

- Smooth internal surface and corrugated exterior.
- Great flexibility (bending radius = internal diameter) and lightness.
- Good chemical resistance associated with PVC's resistance chart.
- Withstands temperatures between -10°C and 60°C.
- Rigid PVC coupler with rubber to adapt to the toilet and a multi-diameter coupler at the other end to be attached with glue. Adaptable to rigid PVC hoses. Can be fixed with PVC or silicone glue.
- Extendible option.



USE

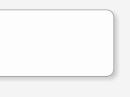


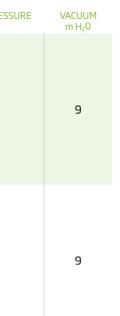




CONTROL Cd / Pb / Ba

INDUSTRIAL USE





265

Extendible Siphon Coupler

Extendible, polypropylene hose with injected couplers for sanitary drains.



INT Ø NOZZLE

Sink drains, such as a siphon drain.

266

- Extendible, polypropylene hose with an injected coupler in polypropylene for drain connection, and a metal fitting in brass, or a plastic fitting to connect to a sink.
- Highly flexible, easy to use, and with connections that adapt to any type of sink drain.
- Extendible from 30cm to 80cm.

USE

DOMESTIC





Features



is perfectly watertight.

• Packaged with two joins.

and 90°C.

• Injected connections in the hose such that it

Good chemical resistance associated with

polypropylene's resistance chart, especially

to bleaches, detergents and hypochlorites. • Withstands temperatures between -10°C

> FREE FROM Cd / Pb / Ba

FREE

32 1″ ¹/4 40 1″ ¹/₂

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



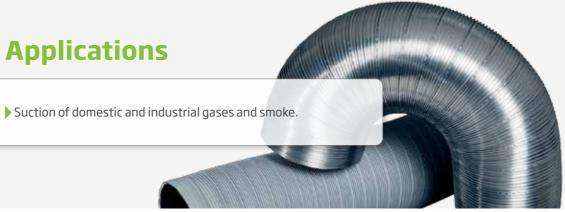
METAL OR PLASTIC THREAD

267

EXTENDIBLE SIPHON COUPLER

Espiroflex[®] **Aluminio Compacto**

Corrugated, aluminium hose designed for the suction of domestic and industrial gases and smoke, as well as general ventilation.





CONTROL

Cd / Pb / Ba

INT ø mm	INT ø in	EXT ø mm	WALL THICKNESS	SUPPLY m
80	3″ ¹/8	89	4.5	150
90	3″ ¹/₂	99	4.5	125
100	4″	109	4.5	100
110	4″ 5/16	119	4.5	80
120	4″ ³/4	129	4.5	80
127	5″	134	4.5	80
130	5″ ¹/4	139	4.5	60
140	5″ ¹/₂	149	4.5	45
152	6"	159	4.5	45
160	6″ ¹/₄	169	4.5	45
180	7"	189	4.5	30
203	8"	209	4.5	20
225	9"	234	4.5	20
254	10"	259	4.5	20
305	12"	309	4.5	10
350	14"	359	4.5	5
400	16"	409	4.5	5
450	18"	459	4.5	5

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

SANITATION

268

269

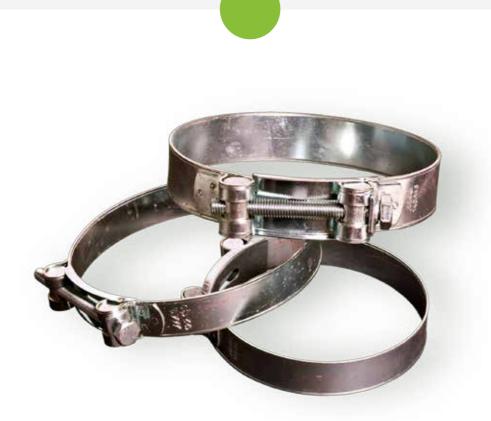
ESPIROFLEX® ALUMINIO COMPACTO

SANITATION

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES



Carbon steel clamps with rounded, deburred edges, treated with antioxidant zinc bath in accordance with DIN-3017.



Features

- Carbon steel.
- With screws of m-6, m-8, m-10, rm-10.
- In accordance with DIN-3017.
- Rounded, deburred edges.
- Treated in an antioxidant zinc bath.
- Three welding points and solid bands (ø).
- Highly efficient, high-performance screws according to ISO 8-8.
- Option of lateral assembly of the opening.



Applications

Designed for liable facilities.

In all types of tightening where the hose must be completely watertight at medium and high pressure: industry, agriculture, etc.

REF. M6	REF. M8	REF. M10	REF. RM10	R
	Ø ZINGUE B	AND W1 F20		
20x0.8 mm	23x1.2 mm	30x1.7 mm	30x1.7 mm	20
	ø SC	REW		
6 mm	8 mm	10 mm	10 mm	
	RESIS	TANCE		
45N/cm	180N/cm	700N/cm	700N/cm	4
023-025	20010 011		/ CONFICIN	0
026-028				0
029-031				0
032-035	032-035			0
036-039	036-039			0
040-043	040-043			0
044-047	044-047			0
048-051	048-051			0
052-055	052-055			
056-059	056-059			_
060-063	060-063			
064-067	064-067			
068-073	068-073	068-073		
074-079	074-079	074-079	074-079	
	080-085	080-085	080-085	
	086-091	086-091	086-091	
	092-097	092-097	092-097	
	098-103	098-103	098-103	
	104-112	104-112	104-112	
	113-121	113-121	113-121	
	122-130	122-130	122-130	
	131-139	131-139	131-139	
	140-148	140-148	140-148	
	149-161	149-161	149-161	
	162-174	162-174	162-174	
	175-187	175-187	175-187	
	188-200	188-200	188-200	
			200-220	
		201-213		
		214-226		
			220-240	
		227-239		
		240-252		
		210 232	240-260	
		248-260	210 200	
		210 200	260-280	
			280-300	
			300-325	
			325-350	
			350-375	
			375-400	
			400-425	
			425-450	
			450-475	-
			475-500	

Pressure at room temperature in laboratory / Nominal values without con Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters

270

EF. M6	REF. M8
ø S/S BA	
x08 mm	23X1.2 mm
ø SC 5 mm	REW 8 mm
	TANCE
5N/cm	180N/cm
23-025	20010.011
26-028	
29-031	
32-035	032-035
36-039	036-039
40-043	040-043
44-047	044-047
48-051	048-051
	052-055
	056-059
	060-063
	064-067
	068-073
	074-079
	080-085
	086-091
	092-097
	098-103
	104-112
	113-121
	122-130
	131-139
	140-148
	149-161
	162-174
	175-187
	188-200
manufacturi	ing tolerances.

lering manufacturing tolerances

271

CLAMPS

SANITATION

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Worm Gear Clamps

Carbon steel clamps with rounded, deburred edges, treated with antioxidant zinc bath in accordance with DIN-3017.1.

Applications

Designed for liable facilities.

In all types of tightening where the hose must be completely watertight at medium and high pressure: industry, agriculture, etc.

REF. MZ.9	REF. MI.9	REF. MZ.12	REF. MI.12	REF. MI.9	REF. MI.12
øW2	øW4	øW2	øW4	ø W5	ø W5
9 mm	9 mm	BA 12 mm	ND 12 mm	9 mm	12 mm
10-17	10-17			10-17	
12-20	12-20			12-20	
15-25	15-25			15-25	15-25
		16-27	16-27	16-27	16-27
		19-28	19-28	19-28	19-28
20-32	20-32	20-32	20-32	20-32	20-32
25-40		25-40	25-40	25-40	25-40
	25-45			25-45	25-45
		32-50	32-50	32-50	32-50
40-60	40-60	40-60	40-60	40-60	40-60
		50-70	50-70	50-70	50-70
58-75	58-75	58-75	58-75	58-75	58-75
			60-80	60-80	60-80
70-90	70-90	70-90	70-90	70-90	70-90
80-100	80-100	80-100	80-100	80-100	80-100
90-110	90-110	90-110	90-110	90-110	90-110
100-120	100-120			100-120	100-120
110-130	110-130	110-130	110-130	110-130	110-130
		130-150	130-150	130-150	130-150
		135-165	135-165	135-165	135-165
		160-180	160-180	160-180	160-180
		175-205	175-205	175-205	175-205
		205-232	205-232		205-232
		220-240	220-240	220-240	220-240
		240-260	240-260	240-260	240-260
		250-280	250-280	250-280	
		280-300	280-300	280-300	
		300-320	300-320	300-320	
		310-340	310-340	310-340	
		330-360	330-360	330-360	
		350-380	350-380		
		370-400	370-400		

Pressure at room temperature in laboratory / Nominal values without considering manufacturing tolerances. Depending on technical developments, specifications may be modified without advance notice being given. Consult us for other diameters, colours and features. Ask our Sales Department about the minimum purchase amounts assigned to non-standard diameters



Features

Carbon steel.

272

WORM GEAR CLAMPS

FLEXIBLE HOSES

ЧO

ESPIROFLEX.

SANITATION

- With screws of m-6, m-8, m-10, rm-10.
- In accordance with DIN-3017.1.
- Rounded, deburred edges.
- Treated in an antioxidant zinc bath.
- Three welding points and solid bands (Ø).
- Highly efficient, high-performance screws according to ISO 8-8.
- Option of lateral assembly of the opening.



273

Technical Specifications

Products According to Material Page 276

Specific Applications of TPU Page 277

Chemical Product Resistance Chart Pages 278 - 283

European Regulations Pages 284 - 291

Recommendations Pages 292 - 293

Certificates Page 294

TECHNICAL SPECIFICATIONS

Products According to Material

Specific Applications of TPU

PRODUCT	DVC	PVC OIL	три	TPV	PROD
	PVC	PVCUL	TPU	IPV	
Acetylene					Oxyg
Agripres® 20 bar	•				Poliu
Agromedium®	•				Poliu
Espiro® PU			•		Poliu
Espiro® PU Antiestático			•		Poliu
Espiroclean [®] 40 bar	•				Poliu
Espiroclean [®] 80 bar	•				Poliu
Espirocristal®	٠				Pulve
Espirocristal [®] Gasolina		•			Supe
Espiroflat [®]	•				Ther
Espirofood® PU			•		Trans
Espirofuel®		•			Trans
Espirofuel [®] Antiestático		•			Trans
Espirogas®	٠				Trans
Espirolayflat [®]	٠				Trans
Espiroliquid [®] PU			•		Trans
Espiropool Protect®	٠				Trans
Espiropreno®				•	Trans
Espiropres [®] 10 bar	٠				Trans
Espiropres [®] 20 bar	•				Trans
Espiropres [®] 40 bar	٠				Trans
Espiroseeder®	•				Trans
Extraflex®	٠				Trans
Fishflex®	•				Trans
Gas Protect®	•				Trans
Hidrotubo®	•				Slidir
Hidrotubo [®] Plus	•				Vacu
Hidrotubo® Plus Antitermita	•				Wate
Suction Kit	•				Wate
Lisflex®	•				Wate
Mallatrans®	•				Wate
Metalpress [®] Chemical				•	
Metalpress [®] Food	•				
Metalpress® Milk				•	
Metalpress® Oil		•			
rictalpicss- on					

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PRODUCT	PVC	PVC OIL	TPU	TPV
Oxygen	٠			
Poliuretano Flex®			•	
Poliuretano Flex® BS			•	
Poliuretano Flex® HD			•	
Poliuretano Flex® M			•	
Poliuretano Flex® RD			•	
Poliuretano Flex RD			•	
Pulveflex®	٠			
Superflex Air®	٠			
Thermoflex®	•			
Transair®	٠			
Transflot®	•			
Transfort [®] PU			•	
Transfort [®] Superelastic	•			
Transfort [®] Superflex	٠			
Transliquid®	•			
Transliquid [®] Antiestático	٠			
Transliquid [®] PU			•	
Transliquid [®] PU Antiestático			•	
Transliquid [®] S	•			
Transliquid [®] Superelastic	٠			
Transmetal® Phthalates Free	•			
Transmetal [®] NT Phthalates Free	٠			
Transvin [®] Phthalates Free	•			
Transvin [®] Phthalates Free	•			
Sliding Vacumflex®				
Waterflat® H	•			
Waterflat® L				
Waterflat [®] M	•			
Waterflat [®] S				
Waternate 5	•			

Understanding the main characteristics and differences between polyurethane hoses, depending on whether their base is polyester or polyether, allows you to choose the correct product for each specific application, and therefore improve the product's performance and useful life. A comparison chart is shown below.

Polyester base



Polyether base

to tearing.

PRODUCTS ACCORDING TO MATERIAL

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Metalpress[®] Superelastic

Metalpress[®] Wine

Mineflex®





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ECHNICAL SPECIFICATIONS

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Chemical Product Resistance Chart

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
1,4-Dioxane			R	
1-Nitropropane			LR	
1-Propanol			R	
2,4-Pentanediol			R	
2-Ethylhexanol			R	
2-Pyrrolidone			R	
Animal oil		NR	LR	
Oil ASTM 1	LR	R		R
Oil ASTM 2	LR	R		R
Oil ASTM 3	NR	R		R
Olive oil			NR	
Castor oil				
Silicone oil		R	NR	
Transformer oil			NR	
Hydraulic oil		R		
Mineral oil	NR	SR	LR	R
Seed oil	LR	SR		R
Lubricating oils (petroleum)	NR	LR		R
Vegetable oils		R		
Acetaldehyde	NR	NR		NR
Acetamide		R		
Allyl acetate				
Aluminium acetate	R			R
Amyl acetate	NR			NR
Butyl acetate			R	
Calcium acetate	R			R
Ethyl acetate	NR		LR	NR
Methyl acetate				
Lead acetate				
Sodium acetate	R			R
Alkyl acetates	NR	NR		NR
Acetone	NR	R	LR	NR
Acetonitrile	NR		LR	NR
Acetic acid 3%	R	R	R	R
Acetic acid 5%	R		R	R
Acetic acid 10%	R		R	R
Acetic acid 30%	LR	NR	R	LR

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Acetic acid 50%	LR	NR	R	LR
Acetic acid 80%	LR	NR	R	LR
Conc. acetic acid	NR	NR	R	NR
Adipic acid	R			R
Benzoic acid	LR			LR
Boric acid 10%	R	LR		R
Boric acid 5%	R	R		R
Conc. boric acid	R			R
Hydrobromic acid, aqu. sol. 30%	R			R
Hydrobromic acid, aqu. sol. 50%	R	NR		R
Butyric acid 20%	R		R	R
Conc. butyric acid			R	
Carbonic acid 5%	R	R		R
Conc. carbonic acid	R			R
Hydrocyanic acid				
Citric acid 5%	R	R		R
Citric acid, sat. sol.				
Hydrochloric acid (dry gas)				
Hydrochloric acid 5%	R	R	R	R
Hydrochloric acid 10%	R	LR	R	R
Hydrochloric acid 20%	R	NR	R	R
Hydrochloric acid 22%	R	NR		R
Conc. hydrochloric acid	R	NR	R	R
Chloroacetic acid	NR			NR
Conc. chlorosulfonic acid	NR			NR
Chromic acid 5%	R	R		R
Chromic acid 10%	LR			LR
Chromic acid 50%				
Stearic acid	R			R
Hydrofluoric acid 4%	R			R
Hydrofluoric acid 20%	LR	NR		LR
Hydrofluoric acid 30%	LR	NR		LR
Hydrofluoric acid 40%	NR	NR		NR
Hydrofluoric acid 60%	NR	NR		NR
Hydrofluoric acid 85%				
Formic acid 10%	LR	NR	R	LR
Formic acid 20%	LR	NR	R	LR

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Formic acid 25%	NR	NR	R	NR
Formic acid 85%	NR	NR	R	NR
Conc. formic acid	NR	NR	R	NR
Phosphoric acid 5%	R			R
Phosphoric acid 20%	R			R
Phosphoric acid 30%	R			R
Phosphoric acid 50%				
Phosphoric acid 80%				
Phthalic acid	NR	NR		NR
Hypochlorous acid 20%	R			R
Conc. hypochlorous acid, aqu. sol.	R			R
Lactic acid, aqu. sol. 3%	R			R
Lactic acid, aqu. sol. 10%	R	R		R
Nitric acid 5%	R	LR	R	R
Nitric acid 10%	R	NR	R	R
Nitric acid 20%	R	NR	R	R
Nitric acid 30%	R	NR	LR	R
Nitric acid 50%	R	NR	LR	R
Nitric acid 70%	NR	NR	NR	NR
Nitric acid 95%	NR	NR	NR	NR
Oleic acid	NR	NR		R
Oxalic acid	R	NR		R
Peracetic acid	NR	NR	NR	NR
Sulphuric acid 5%	R	R	R	R
Sulphuric acid 20%	R	NR	R	R
Sulphuric acid 25%	R	NR	R	R
Sulphuric acid 50%	LR	NR	R	LR
Sulphuric acid 70%	NR	NR	R	NR
Sulphuric acid 80%	NR	NR	R	NR
Sulphuric acid 96%	NR	NR	R	NR
Sulphuric acid 98%	NR	NR	R	NR
Conc. fuming sulphuric acid	NR	NR		NR
Sulphuric acid				
Uric acid				
Fatty acids (>C6)	R			R
Butyl acrylate				
Ethyl acrylate	NR		R	NR
	(I.D. I			

NR: No resistance / SR: Specific resistance / LR: Low resistance /: Resistant

NR: No resistance / SR: Specific resistance / LR: Low resistance /: Resistant

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Methyl acrylateIIIIAcrylonitrileIRRRDioctyl adipateRRRRWaterRRRRSeawaterRRRRAgua regiaIIIRAllyl alcohol (2-propanol-1)NRRRRAmyl alcoholRRRRBenzyl alcoholRRRRButyl alcohol 10%RRRREthyl alcohol 10%RRRREthyl alcohol 35%RIRRREthyl alcohol 40%RIRRREthyl alcohol 96%NRNRRNREthyl alcohol 96%RIRRRIsobutyl alcoholRIRRRIsobutyl alcohol 50%RIRRRMethyl alcohol 50%RIRRRMethyl alcohol 50%RIRIRRMethyl alcohol 50%RIRIRIRAldehydesNRIRIRIRAldehydesNRIRIRIRAldehydesIRIRIRIRAldehydesIRIRIRIRAldehydesIRIRIRIRAldehydesIRIRIRIRAldehydesIRIRIRIRAldehydeiIRIRIR <th>CHEMICAL PRODUCTS</th> <th>PVC</th> <th>PU</th> <th>TPV</th> <th>PVC OIL</th>	CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Dioctyl adipateInInInWaterRRRRSeawaterRRRRAgua regiaRRRRAirRRRRAllyl alcohol (2-propanol-1)NRInRRAmyl alcoholRInRRRBenzyl alcoholRRRRRButyl alcohol 10%RRRRREthyl alcohol 10%RRRRREthyl alcohol 10%RInRRREthyl alcohol 10%RInRRREthyl alcohol 10%RInRRREthyl alcohol 10%RInRRREthyl alcohol 10%RInRRREthyl alcohol 10%RInRRREthyl alcohol 50%RInInRRIsobutyl alcoholRInInRRIsobutyl alcohol 50%RInRRRMethyl alcohol 50%RInRRRMethyl alcohol 50%RInRRRMethyl alcohol 50%RInRRRMethyl alcohol 50%RInRRRMethyl alcohol 6%RInRRRAldehydesNRRInRRR </td <td>Methyl acrylate</td> <td></td> <td></td> <td></td> <td></td>	Methyl acrylate				
WaterRRRRSeawaterRRRRAgua regiaIIIIAirRRRRRAlirRRRRNRAlirRRRNRIAlirRRRNRIAmyl alcohol (2-propanol-1)NRIRNRBenzyl alcoholRIRRBenzyl alcoholRIRIButyl alcohol 10%RIRREthyl alcohol 35%RIRREthyl alcohol 40%RIRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRIRIRFurfuryl alcoholRIRIRIsobutyl alcoholRIRIRIsobutyl alcoholRIRIRMethyl alcohol 50%RIRIRMethyl alcohol 50%RIRIRMethyl alcohol 50%RIRIRMethyl alcohol 6%RIRIRMethyl alcohol 6%RIRIIAldehydesNRIRIIAldehydesNRIRIIAldehydesNRIRIIAldehydesRIIIAldehydieRIII	Acrylonitrile			R	
SeawaterRRRRRAgua regiaIIIIAirRRRRAlirRRRRAllyl alcohol (2-propanol-1)NRIRRBenzyl alcoholNRIRRBenzyl alcoholNRRIRButyl alcohol 10%RRRREthyl alcohol 35%RIRREthyl alcohol 35%RIRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%RIIRIsobutyl alcohol 96%RIRNRFurfuryl alcoholRIRRIsobutyl alcohol 5%RIRRMethyl alcohol 6%RIRRAldehydesNRIRRAldehydesNRIRRAldehydesRI <td>Dioctyl adipate</td> <td></td> <td></td> <td>R</td> <td></td>	Dioctyl adipate			R	
Agua regiaImage: section of the section o	Water	R	R	R	R
AirRRRRNRAllyl alcohol (2-propanol-1)NRI.URNRAmyl alcoholRI.URRRBenzyl alcoholNRI.UI.RNRI.UButyl alcohol 10%RI.URI.RI.REthyl alcohol 35%RI.URRREthyl alcohol 35%RI.RRRREthyl alcohol 96%NRNRRNRREthyl alcohol 96%NRNRRNRREthyl alcohol 96%NRNRRNRREthyl alcohol 96%NRNRRNRRIsobutyl alcohol 96%RI.RI.URIsobutyl alcohol 96%RI.RRRMethyl alcohol 96%RI.RRRIsobutyl alcohol 96%RI.RRRMethyl alcohol 96%RI.RRRIsobutyl alcohol 96%RI.RRRMethyl alcohol 96%RI.RRRMethyl alcohol 96%RI.RRRMethyl alcohol 96%RI.RI.RRMethyl alcohol 96%RI.RI.RRMethyl alcohol 96%RI.RI.RRMethyl alcohol 96%RI.RI.RRAldehydesNRI.RI.RI.RAldehydesNRI.RI.R <t< td=""><td>Seawater</td><td>R</td><td>R</td><td>R</td><td>R</td></t<>	Seawater	R	R	R	R
Allyl alcohol (2-propanol-1)NRNRNRNRAmyl alcoholRRRRBenzyl alcoholNRRLRNRButyl alcohol 10%RRRREthyl alcohol 35%RRRREthyl alcohol 35%RLRRREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNRIsobutyl alcoholRLRRNRIsobutyl alcohol 60%RLRRRMethyl alcohol 50%RLRRRMethyl alcohol 50%RIRRRMethyl alcohol 50%RNRRRMethyl alcohol 50%RIRRRMethyl alcohol 50%RIRRRMethyl alcohol 50%RRRRAldehydesNRNRRRAldehydesNRRRRAldehydesNRRRRAldehydesRRRRAldehydesRRRRAldehydesRRRRAldehydesRRRRAldehydesRRRRSulphur dioxide <td< td=""><td>Agua regia</td><td></td><td></td><td></td><td></td></td<>	Agua regia				
Amyl alcoholRI.NRRBenzyl alcoholNRI.RNRButyl alcohol 10%RRI.REthyl alcohol 10%RI.RREthyl alcohol 35%RI.RREthyl alcohol 35%RI.RREthyl alcohol 40%RI.RREthyl alcohol 50%SRI.RNREthyl alcohol 96%NRNRREthyl alcohol 96%NRNRRFurfuryl alcoholIIIIsobutyl alcoholRI.RRIsopropyl alcoholRI.RRMethyl alcohol 50%RI.RRMethyl alcohol 50%RI.RRAldehydesNRNRRAldehydesNRI.RRAldehydesNRI.RI.RAldehydesNRI.RI.RAldehydideRI.RI.RAldehydideRI.RI.RAldehydideRI.RI.RAldehydideRI.RI.RAldehydideRI.RI.R	Air	R	R	R	R
Benzyl alcoholNRImage: style integration of the style integrat	Allyl alcohol (2-propanol-1)	NR		R	NR
Butyl alcoholLRRLREthyl alcohol 10%RIRREthyl alcohol 35%RIRREthyl alcohol 40%RLRRREthyl alcohol 50%SRLRRREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNRFurfuryl alcoholRLRRRIsobutyl alcoholRLRRRIsopropyl alcoholRLRRRMethyl alcohol 50%RNRRRMethyl alcohol 50%RIRRMethyl alcohol 50%RIRRMethyl alcohol 50%RIRRMethyl alcohol 50%RIRRMethyl alcohol 50%RIRRMethyl alcohol 60%RIRNRMethyl alcohol 50%RIRRAldehydesNRIRRAldehydesNRRIRAldehydesNRRIRAldehydeRIRRAlminiaRIIRAnilineIIIIAsphaltIIIRBenzeneNRIII <td>Amyl alcohol</td> <td>R</td> <td></td> <td>R</td> <td>R</td>	Amyl alcohol	R		R	R
Ethyl alcohol 10%RI.MREthyl alcohol 35%RI.MREthyl alcohol 40%RI.MREthyl alcohol 50%SRI.RREthyl alcohol 96%NRNRREthyl alcohol 96%NRNRREthyl alcohol 96%NRNRRStoppoyl alcoholRI.MRIsobutyl alcoholRI.RRIsopropyl alcoholRI.RRMethyl alcohol 5%RI.RRMethyl alcohol 6%RI.RRAldehydesNRI.RI.RAldehydesNRRI.RAlumRI.RI.RAlumRI.RRAcetic anhydrideRI.RAnilineI.RI.RAsphaltI.RI.RAsphaltI.RI.RSulphur dioxideNRI.RAsphalteNRI.RBenzeneNRI.RBenzaldehydeNRI.RIsophalenceI.RI.R	Benzyl alcohol	NR			NR
Ethylalcohol 35%RREthylalcohol 40%RRREthylalcohol 50%SRLRREthylalcohol 96%NRNRRNREthylalcohol 96%NRNRRNREthylalcohol, max. conc.NRNRRNRFurfurylalcoholRLRRRIsobutylalcoholRLRRRIsobutylalcohol 5%RLRRRMethylalcohol 5%RNRRRMethylalcohol 5%RNRRRMethylalcohol 5%RNRRRMethylalcohol 5%RNRRRMethylalcohol 5%RNRRRMethylalcohol 6%RNRRRMethylalcohol 5%RNRRRMethylalcohol 6%RNRRRMethylalcohol 6%RNRRRMethylalcohol 6%RNRRRMethylalcohol 6%RNRRRAldehydesNRRRRAldehydesNRRRRAldehydesNRRRRAldehydesNRRRRAldehydeRRRRAldehydesRRRRAldehydesRRRRAldehydesRRRRAldehydes	Butyl alcohol	LR	R		LR
Ethyl alcohol 40%RINREthyl alcohol 50%SRLRREthyl alcohol 96%NRNRRNREthyl alcohol 96%NRNRRNREthyl alcohol, max. conc.NRLRRSobutyl alcoholRLRRIsobutyl alcoholRLRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 6%RNRRMethyl alcohol 6%RNRNRMethyl alcohol 6%RNRNRMethyl alcohol 6%RNRNRMethyl alcohol 6%RNRNRAldehydesNRNRNRAldehydesNRNRNRAldehydesNRNRNRAldehydesNRNRNRAnilinaRRRAnilineIAIAIAAsphaltIAIAIAAsphaltIRIAIABenzeneNRNRIABenzaldehydeNRIAIA	Ethyl alcohol 10%	R		R	R
Ethyl alcohol 50%SRLRREthyl alcohol 96%NRNRRNREthyl alcohol, max. conc.NRNRRNRFurfuryl alcoholRLRRRIsobutyl alcoholRLRRRIsopropyl alcoholRLRRRMethyl alcohol 5%RNRRRMethyl alcohol 5%RNRRRMethyl alcohol 50%RNRRRMethyl alcohol 50%RNRNRNRMethyl alcohol, max. conc.IRNRAldehydesNRNRRNRAldehydesNRRRNRAldehydesNRRRRLiquid ammoniaNRNRRRCarbon dioxideRRRRSulphur dioxideRLRRAsphaltIRRBenzeneNRNRIBenzaldehydeNRNRINRNRNRNR	Ethyl alcohol 35%	R		R	R
Ethyl alcohol 96%NRNRRNREthyl alcohol, max. conc.NRNRNRNRFurfuryl alcoholRIcoRIsobutyl alcoholRLRRIsopropyl alcoholRLRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 6%RNRRMethyl alcohol 6%RNRRMethyl alcohol 6%RNRRMethyl alcohol 6%RNRNRMethyl alcohol 6%RNRNRMethyl alcohol 6%RNRNRAldehydesNRNRNRAldehydesNRNRNRAlumRRNRAlumRRNRAcetic anhydrideNRNRRCarbon dioxideRILRNRAsphaltILILRAsphaltILILRBenzeneNRNRILBenzaldehydeNRNRIL	Ethyl alcohol 40%	R		R	R
Ethyl alcohol, max. conc.NRNRRNRFurfuryl alcoholRLRRIsobutyl alcoholRLRRIsopropyl alcoholRLRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRRMethyl alcohol 5%RNRNRMethyl alcohol 5%RNRNRMethyl alcohol 5%RNRNRMethyl alcohol 6%RNRNRMethyl alcohol 5%RNRNRMethyl alcohol 5%RNRNRMethyl alcohol 6%RNRNRMethyl alcohol 6%RNRNRMethyl alcohol 5%NRNRNRAldehydesNRNRNRAldehydesNRNRNRAldehydesNRNRNRAldehydesNRNRRAldehydesNRNRRAldehydeNRRRAldehydeNRRRAldehydeRRRAldehydeRRRAldehydeRRRAldehydeRRRAldehydeRRRAldehydeRRRAnilineRRRAlgehaltNRRRBenzeneNR </td <td>Ethyl alcohol 50%</td> <td>SR</td> <td>LR</td> <td>R</td> <td>R</td>	Ethyl alcohol 50%	SR	LR	R	R
FurfurylalcoholImage: selection of the selection	Ethyl alcohol 96%	NR	NR	R	NR
IsobutylalcoholRLRRIsopropylalcoholRLRRMethylalcohol 5%RNRRRMethylalcohol 6%RNRRRMethylalcohol 50%RIRRMethylalcohol, max. conc.IRRAldehydesNRNRRRAldehydesNRRRRAlumRRNRNRAlumonia (gas)NRNRRNRAcetic anhydrideNRNRRRCarbon dioxideRRRRAnilineIIRRAsphaltIRRRSulphur dioxideNRRRSulphurNRRRBenzeneNRNRNRBenzaldehydeNRNRNR	Ethyl alcohol, max. conc.	NR	NR	R	NR
Isopropyl alcoholRLRRMethyl alcohol 5%RNRRRMethyl alcohol 50%RNRRRMethyl alcohol 50%IIRNRMethyl alcohol, max. conc.IRRAldehydesNRNRRNRAldehydesNRRRRAlumRRRRAlumonia (gas)NRRRNRLiquid ammoniaNRNRRRCarbon dioxideRRRRSulphur dioxideRLRRRAsphaltIRRRSulphurNRRRRBenzeneNRNRINRBenzaldehydeNRNRINR	Furfuryl alcohol				
Methyl alcohol 5%RRRMethyl alcohol 6%RNRRRMethyl alcohol 50%IRRIMethyl alcohol, max. conc.IRRNRAldehydesNRNRNRRRAldehydesNRRRNRIAlumRRRNRNRAlumonia (gas)NRNRRNRLiquid ammoniaIIRNRCarbon dioxideRRRRSulphur dioxideRLRRRAnilineIIRRSulphurRRRRSulphurNRNRNRNRBenzeneNRNRNRNRBenzaldehydeNRNRINR	Isobutyl alcohol	R	LR		R
Methyl alcohol 6%RNRRMethyl alcohol 50%IRRMethyl alcohol, max. conc.IRRAldehydesNRNRRNRAldehydesNRRRRAlumRRRNRLiquid ammoniaIINRAcetic anhydrideNRNRICarbon dioxideRIRSulphur dioxideRIRAnnilineIIRSulphurRRRSulphurNRRRSulphurNRNRNRBenzeneNRNRNRBenzaldehydeNRNRNR	Isopropyl alcohol	R	LR		R
Methyl alcohol 50%IIRIMethyl alcohol, max. conc.IIRRAldehydesNRNRNRNRAltAlumRRRRRAlumRRRNRIAmmonia (gas)NRRRNRLiquid ammoniaNRNRRNRAcetic anhydrideNRNRRRCarbon dioxideRRRRSulphur dioxideRLRRRAnilineIIRRSulphurRRRRSulphurNRNRNRNRBenzeneNRNRNRNR	Methyl alcohol 5%	R		R	R
Methyl alcohol, max. conc.Image: Marcial Scheme	Methyl alcohol 6%	R	NR	R	R
AldehydesNRNRNRAlumRRRAlumRRRAmmonia (gas)NRRNRLiquid ammoniaIIRAcetic anhydrideNRNRNRAcetic anhydrideRRRCarbon dioxideRRRSulphur dioxideRLRRAnilineIIRSulphurRRRSulphurRRRBenzeneNRNRNRBenzaldehydeNRNRNR	Methyl alcohol 50%			R	
AlumRRRAmmonia (gas)NRRNRLiquid ammoniaNRRNRLiquid ammoniaNRNRRAcetic anhydrideNRNRNRCarbon dioxideRRRSulphur dioxideRLRRAnilineIIRSulphurRRRSulphurRRRBenzeneNRNRNRBenzaldehydeNRNRNR	Methyl alcohol, max. conc.			R	
Ammonia (gas)NRRNRLiquid ammoniaNRRNRLiquid ammoniaNRNRRAcetic anhydrideNRNRNRCarbon dioxideRRRSulphur dioxideRLRRAnilineIRRAsphaltIRRSulphurRRRBenzeneNRNRNRBenzaldehydeNRNRNR	Aldehydes	NR	NR		NR
Liquid ammoniaImage: marger of the sector of th	Alum	R	R		R
Acetic anhydrideNRNRNRCarbon dioxideRRRSulphur dioxideRLRRAnilineIRRAsphaltIRRSulphurRRRSulphurRRRBenzeneNRNRNR	Ammonia (gas)	NR	R		NR
Carbon dioxideRRRSulphur dioxideRLRRAnilineIRRAsphaltIRRSulphurRRRBenzeneNRINRBenzaldehydeNRNRNR	Liquid ammonia			R	
Sulphur dioxideRLRRAnilineIRRAsphaltIRISulphurRRRBenzeneNRINRBenzaldehydeNRNRNR	Acetic anhydride	NR	NR		NR
AnilineIRAsphaltIISulphurRRBenzeneNRIBenzaldehydeNRNR	Carbon dioxide	R	R		R
AsphaltImage: margin blackSulphurRRBenzeneNRMRBenzaldehydeNRNR	Sulphur dioxide	R	LR		R
SulphurRRBenzeneNRNRBenzaldehydeNRNR	Aniline			R	
BenzeneNRNRBenzaldehydeNRNR	Asphalt				
Benzaldehyde NR NR NR	Sulphur	R	R		R
	Benzene	NR			NR
Sodium bicarbonate	Benzaldehyde	NR	NR		NR
	Sodium bicarbonate				

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CHEMICAL PRODUCT RESISTANCE CHART

SEPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Potassium bicarbonate				
Sodium dichromate				
Calcium bisulphate	R	NR		R
Sodium bisulphate	R	NR		R
Bisulphates and met. bisulphates	R			R
Borax 5%	R	R		R
Conc. borax	R			R
Bromine	NR	NR		NR
Alkyl bromide	NR	NR		NR
Ethylene bromide	NR			NR
Potassium bromide				
Sodium bromide				
Zinc bromide				
Butadiene				
Butane				
Butanediol 10%				
Butanediol 50%				
Butanediol 100%	NR			NR
Butanol (water)				
Butylamine		LR		
Coffee				
Caprolactone			R	
Calcium carbonate	R	R		R
Ammonium carbonate	R			R
Potassium carbonate				
Sodium carbonate	R	R		R
Zinc carbonate				
Magnesium carbonate	R	R		R
Casein	R			R
Beer	R	R		R
Ketones	NR	NR		NR
Copper cyanide				
Potassium cyanide				
Sodium cyanide	R	R		R
Cycloalkanes	NR	NR		NR
Cyclic alcohols	NR	NR		NR
Cyclic ketones	NR	NR		NR

NR: No resistance / SR: Specific resistance / LR: Low resistance /: Resistant

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Cyclohexane	NR	LR	NR	NR
Cyclohexanol		NR	R	
Cyclohexanone	NR	NR		NR
Chlorine 100%, dry gas	NR	NR		NR
Wet chlorine		NR		
Liquid chlorine				
Chlorobenzene				
Chloroform	NR			NR
Chloroparaffins c14-c17	NR		R	NR
Acetyl chloride			LR	
Aluminium chloride 25%		R		
Aluminium chloride, all conc.				
Amyl chloride				
Ammonium chloride 25%		R		
Ammonium chloride, sat. sol.				
Barium chloride				
Calcium chloride 20%	R	R	R	R
Calcium chloride 25%	R	R		R
Calcium chloride, sat. sol.	R			R
Copper chloride				
Tin(II) chloride				
Tin(IV) chloride				
Ethyl chloride			NR	
Mercury chloride	NR	R		NR
Methylene chloride		NR	NR	
Methyl chloride		NR		
Nickel chloride				
Potassium chloride		R		
Sodium chloride 20%	R		R	R
Sodium chloride 25%	R	LR		R
Conc. sodium chloride	R			R
Zinc chloride 20%	R		R	R
Conc. zinc chloride	R			R
Iron(III) chloride		R		
Iron(II) chloride				
Cresol	NR	NR		NR
Potassium chromate				

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Decalin			NR	
Concentrated detergents	R	R	R	R
Synthetic detergents				
Dextrin	R			R
Dextrose	R			R
Dibromomethane			NR	
Dibutyl ether			R	
Dichlorobenzene				
Dichloroethane		R		
Propylene dichloride (100%)				
Potassium dichromate 40%	R	R		R
Potassium dichromate, all conc.	R	R		R
Diethylamine		NR		
Diethyl ketone	NR			NR
Diethylene glycol		LR	R	
Diisobutylene			NR	
Diisopropyl ether			LR	
Dimethylformamide	NR	NR	R	NR
Dimethylamine				
Dimethylformamide			R	
Dimethyl sulfoxide				
Dioctyl sebacate		R		
Dioxane	NR			NR
Sulphur dioxide (aqueous)				
Carbon dioxide	R	R		R
Dipropylene glycol			R	
Chlorinated solvents	NR			NR
Carbon disulphide			LR	
Dodecanol	R			R
Emulsifiers	R			R
Zinc stearate				
Adipic acid esters				
Aliphatic esters	NR			NR
Ethane		LR		
Diethyl ether		NR		
Diethyl ether			R	
Ethyl ether		NR		

NR: No resistance / SR: Specific resistance / LR: Low resistance /: Resistant

CHEMICAL PRODUCT RESISTANCE CHART

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CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Isopropyl ether		R		
Ethylbenzene				
Phenylamine		R		
Phenol		NR	R	
Sodium ferrocyanide				
Fluorine (gaseous)				
Fluoride	NR			NR
Aluminium fluoride, all conc.				
Ammonium fluoride				
Copper fluoride				
Potassium fluoride				
Sodium fluoride				
Formaldehyde 20%		LR		
Formaldehyde 30%	R	LR		R
Formaldehyde 37%	R	NR		R
Formaldehyde 40%	LR	NR		LR
Formamide			R	
Disodium phosphate				
Trisodium phosphate				
Freon 11 (coolant)		NR	NR	
Freon 12 (coolant)		R	NR	
Freon 22 (coolant)		NR	NR	
Fructose	R			R
Phthalates	SR	R		R
Fuel oil	NR	LR	R	R
Furan			LR	
Furfural				
Liquefied petroleum gas (LPG)	LR			LR
Natural gas		LR		
Natural gas, technical grade				
Diesel and biodiesel	NR	R		R
Gasoline		LR		
Gelatin		R		
Glycerine	R	R		R
Glycerol	R		R	R
Butyl glycol				
Ethylene glycol	R	R	R	R

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CHEMICAL PRODUCT RESISTANCE CHART

SPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

TECHNICAL SPECIFICATIONS

Dremulars shursh				
Propylene glycol				
Glycols		LR		
Glucose		D		
Animal fats		R		
Lithium, sodium and calcium fats		R		
Silicone fats		R		
Heptane				
Hexachlorobenzene				
Hexane	NR	R		NR
Hexanol, tertiary				
Hydrazine	NR	NR		NR
Aromatic hydrocarbons	NR		NR	NR
Hydrogen		R		
Hydroquinone	R	NR		R
Aluminium hydroxide	R			R
Ammonium hydroxide 5%	R		R	R
Ammonium hydroxide 10%	R		R	R
Ammonium hydroxide 25%	R		R	R
Ammonium hydroxide 28%	R		R	R
Ammonium hydroxide 30%			R	
Conc. ammonium hydroxide			R	
Barium hydroxide				
Calcium hydroxide	R			R
Potassium hydroxide 5%	R	R	R	R
Potassium hydroxide 10%	R		R	R
Potassium hydroxide 50%	R			R
Conc. potassium hydroxide	R			R
Sodium hydroxide (soda) 5%	R	R	R	R
Sodium hydroxide (soda) 10%	R	LR		R
Sodium hydroxide (soda) 20%	R	NR	R	R
Sodium hydroxide (soda) 50%		NR		
Conc. sodium hydroxide (soda)		NR		
Calcium hypochlorite	R	LR		R
Potassium hypochlorite, sat. sol.				
Sodium hypochlorite 14% Cl2	R	NR	R	R
Sodium hypochlorite 15% Cl2	R	NR		R
Sodium hypochlorite, sat. sol.	R			R

CHEMICAL PRODUCTS

PVC PU TPV PVCOIL

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Liquid soaps	R	NR		R
Solvent-based varnishes		R		
Lanolin	R			R
Milk				
Bleach				
Bleach, alkaline sol.		R		
Yeast				
Potassium manganate	R	R		R
Mercury				
Methyl methacrylate			R	
Aluminium metaphosphate				
Methane		R		
Butanone		R	LR	
Carbon monoxide				
Naphtha		LR		
Naphthalene			NR	
Nicotine				
Ammonium nitrate 25%	R	R		R
Ammonium nitrate, sat. sol.	R			R
Calcium nitrate 50%		R		
Conc. calcium nitrate		R		
Copper nitrate				
Copper nitrate, sat. sol.				
Sodium nitrate	R	R		R
Sodium nitrite	NR	NR		NR
Nitrogen	R	R	R	R
Oleum		NR		
Urine				
Ethyl oxalate		R		
Calcium oxide				
Propylene oxide			LR	
Zinc oxide				
Sulphur oxides	R	R		R
Oxygen	R	R	R	R
Ozone	LR	R		LR
Paraffin	R	R		R
Pentane		NR		

CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OII
Sodium perborate	R	R		R
Perchloroethylene		NR	NR	
Potassium permanganate 10%	R	LR		R
Hydrogen peroxide, 30 vol	R	LR		R
Ammonium persulphate	R			R
Potassium persulphate				
Petroleum		LR		
Pyridine			R	
Tetraethyllead	R	R		R
Potassium	R	R		R
Potassium hexacyanoferrate(II)				
Potassium hexacyanoferrate(III)				
Propane				
Propionitrile			NR	
Fruit pulp				
Kerosene	NR	R		R
Epoxy resin		NR		
Resorcinol				
Diazo salts				
Dioctyl sebacate	NR	NR		NR
Cider	R	R		R
Aluminium silicate	R	R		R
Potassium silicate	R	R		R
Sodium silicate	R	R		R
Silicic acid, aqueous				
Silicone	NR	NR		NR
Soap solution (all conc.)		R		
Serum				
Aluminium sulphate		NR		
Ammonium sulphate, sat. sol.		NR		
Barium sulphate, sat. sol.				
Calcium sulphate				
Copper sulphate, sat. sol.		R		
Magnesium sulphate				
Nickel sulphate				
Potassium sulphate		R		
Sodium sulphate				

NR: No resistance / SR: Specific resistance / LR: Low resistance /: Resistant

NR: No resistance / SR: Specific resistance / LR: Low resistance /: Resistant

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CHEMICAL PRODUCTS	PVC	PU	TPV	PVC OIL
Zinc sulphate				
Iron sulphate				
Potassium sulphite (conc.)				
Ammonium sulphide	R			R
Barium sulphide	R	R		R
Barium sulphide, sat. sol.				
Calcium sulphide		R		
Hydrogen sulphide, gaseous	R			R
Potassium sulphide (conc.)				
Sodium sulphide				
Iron sulphide	R	R		R
Tannin	R	NR		R
Carbon tetrachloride			NR	
Carbon tetrachloride	NR	NR		NR
Titanium tetrachloride				
Tetrahydrofuran		NR	LR	
Dye				
Toluene		NR		
Turpentine		R	NR	
Trichloroethylene			NR	
Trichloromethane			NR	
Antimony trichloride	R			R
Triethanolamine		NR		
Triethylene glycol				
Boron trifluoride				
Trioctyl trimellitate (TOTM)	NR		R	NR
Sodium thiosulfate		R		
Urea (AD BLUE) *	NR	R		R
Urea 30%	NR	NR		R
Vinegar	R			R
Wine	R	SR		R
Whisky	SR	SR		R
White spirit	NR	LR		NR
Xylene		NR	NR	
lodine (potassium iodide sol.)				
Methyl iodide			LR	

CHEMICAL PRODUCT RESISTANCE CHART

TECHNICAL SPECIFICATIONS

SPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

European Regulations

Plastic materials in contact with food.



Here at Espiroflex, S.A., we care about the health and well-being of our customers. For this reason, we would like to present all information related to European regulations on plastic materials that come into contact with food so our customers have all possible information available to them and understand which hoses they need to use in each specific case.

Consequently, this section starts with the introduction of Regulation (EU) 10/2011, which explains the food simulants that are used in migration testing, before concluding with an explanatory table taken directly from European Regulation (EU) 10/2011, where you can see which simulant or simulants should be used for each food type.

Food simulants

For demonstration of compliance for plastic materials and articles not yet in contact with foods, the food simulants listed in Table 1 below are assigned.

Table 1 - List of food simulants

Food simulant		Abbreviation						
Ethanol 10% (v/v)		Food simulant A						
Acetic acid 3% (w/v)				Food s	imulant B			
Ethanol 20% (v/v)				Food s	imulant C			
Ethanol 50% (v/v)				Food si	mulant D1			
Vegetable oil (*)				Food si	mulant D2			
Poly(2,6-diphenyl-p-phenylene oxide), particle size 60-80 mesh, pore size 200 nm				Food s	imulant E			
(*) This may be any vegetable oil with a fatty acid d	istribution	of:						
No. of carbon atoms in fatty acid chain: no of unsaturation	6-12	14	16	18:0	18:1	18:2	18:3	
Range of fatty acid composition expressed in % (w/w) of methyl esters by gas chromatography	< 1	<1 1.5-20 <7 15-85 5-70 <						

General assignment of food simulants to foods

Food simulants A, B and C are assigned for foods that have a hydrophilic character and are able to extract hydrophilic substances. Food simulant B shall be used for those foods which have a pH below 4.5. Food simulant C shall be used for alcoholic foods with an alcohol content of up to 20% and those foods which contain a relevant amount of organic ingredients that render the food more lipophilic.

Food simulants D1 and D2 are assigned for foods that have a lipophilic character and are able to extract lipophilic substances. Food simulant D1 shall be used for alcoholic foods with an alcohol content of above 20% and for oil in water emulsions. Food simulant D2 shall be used for foods which contain free fats at the surface.

Food simulant E is assigned for testing specific migration into dry foods.

Specific assignment of food simulants to foods for migration testing of materials and articles not yet in contact with food

For testing migration from materials and articles not yet in contact with food, the food simulants that corresponds to a certain food category shall be chosen according to Table 2 below

For testing overall migration from materials and articles intended to come into contact with different food categories or a combination of food categories, the food simulant assignment in point 4 is applicable.

Table 2 contains the following information:

- Column 1 (Reference number): contains the reference number of the food category.
- Column 2 (Description of food): contains a description of the foods covered by the food category.
- Column 3 (Food simulants): contains sub-columns for each of the food simulants.

The food simulant for which a cross is contained in the respective sub-column of column 3 shall be used when testing migration of materials and articles not yet in contact with food.

For food categories where in sub-column D2 the cross is followed by an obligue stroke and a figure, the migration test result shall be divided by this figure before comparing the result with the migration limit. The figure is the correction factor referred to in point 4.2 of Annex V to this Regulation.

For food category 01.04 food simulant D2 shall be replaced by 95% ethanol.

For food categories where in sub-column B the cross is followed by (*) the testing in food simulant B can be omitted if the food has a pH of more than 4.5.

For food categories where in sub-column D2 the cross is followed by (**) the testing in food simulant D2 can be omitted if it can be demonstrated by means of an appropriate test that there is no 'fatty contact' with the plastic food contact material.

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ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Table 2 - Food category specific assignment of food simulants

(1)	(2)			(3	,		
Reference number	Description of food	A	В	Food sir C	mulants D1	D2	E
01	Beverages						
01.01	Soft drinks or alcoholic beverages of an alcoholic strength lower than or equal to 6% vol:						
	A. Clear drinks: Water, ciders, clear fruit or vegetable juices of normal strength or concentrated, fruit nectars, lemonades, syrups, bitters, infusions, coffee, tea, beers, soft drinks, energy drinks and the like, flavoured water, liquid coffee extract.		X(*)	Х			
	B. Cloudy drinks: Juices, nectars and soft drinks containing fruit pulp, musts containing fruit pulp, liquid chocolate.		X(*)		Х		
01.02	Alcoholic beverages of an alcoholic strength of between 6% and 20% vol.			Х			
01.03	Alcoholic beverages of an alcoholic strength above 20% and all cream liqueurs				Х		
01.04	Miscellaneous: undenatured ethyl alcohol		X(*)			Replace with ethanol 95%	
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares						
02.01	Starches						Х
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)						Х
02.03	Cereal flour and meal						Х
02.04	Dry pasta, for example, macaroni, spaghetti and similar products, and fresh pasta						Х
02.05	Pastry, biscuits, cakes, bread and other bakers' wares, dry:						
	A. With fatty substances on the surface					Х/З	
	B. Other						Х
02.06	Pastry, cakes, bread, dough and other bakers' wares, fresh:						
	A. With fatty substances on the surface					Х/З	
	B. Other						Х

Table 2 - Food category specific assignment of food simulants (continued)

(1)	(2)				3)			
Reference number	Description of food	А	В	Food si C	mulants D1	D2	Е	
03	Chocolate, sugar and products thereof Confectionery products							
03.01	Chocolate, chocolate-covered products, substitutes and products coated with substitutes					Х/З		
03.02	Confectionery products:						Х	
	A. In solid form:							
	I. With fatty substances on the surface					Х/З		
	II. Other						Х	28
	B. In paste format:							L.
	I. With fatty substances on the surface					X/2		
	II. Moist			Х				
03.03	Sugar and sugar products:							
	A. In solid form: crystal or powder						Х	
	B. Molasses, sugar syrups, honey and the like	Х						
04	Fruit, vegetables and products thereof							
04.01	Whole fruit, fresh or chilled, unpeeled							
04.02	Processed fruit:							
	A. Dried or dehydrated fruits, whole, sliced, flour or powder						Х	
	A. Fruit in the form of purée, preserves, pastes or in its own juice or in sugar syrup (jams, compote, and similar products)		X(*)	Х				
	C. Fruit preserved in a liquid medium:							
	I. In an oily medium					Х		
	II. In an alcoholic medium				Х			
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others):							
	A. Shelled, dried, flaked or powdered						Х	
	B. Shelled and roasted						Х	
	C. In paste or cream form	Х				Х		
04.04	Whole vegetables, fresh or chilled, unpeeled							2

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Table 2 - Food category specific assignment of food simulants (continued)

(1)	(2)		,	(3)		
Reference	Description of food			Food si	mulants		
number		А	В	С	D1	D2	E
04	Fruit, vegetables and products thereof (continued)						
04.05	Processed vegetables:						
	A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder						Х
	B. Fresh vegetables, peeled or cut	Х					
	C. Vegetables in the form of purée, preserves, pastes or in their own juice (including pickled and in brine)		X(*)	Х			
	D. Preserved vegetables:						
	I. In an oily medium	Х				Х	
	II. In an alcoholic medium				Х		
05	Fats and oils						
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)					Х	
05.02	Margarine, butter and other fats and oils made from water emulsions in oil					X/2	
06	Animal products and eggs						
06.01	Fish:						
	A. Fresh, chilled, processed, salted or smoked including fish eggs	Х				X/3(**)	
	B. Preserved fish						
	I. In an oily medium	Х				х	
	II. In an aqueous medium		X(*)	Х			
06.02	Crustaceans and molluscs (including oysters, mussels and snails)						
	A. Fresh within the shell						
	B. Shell removed, processed, preserved or cooked with the shell:						
	I. In an oily medium	Х				Х	
	II. In an aqueous medium		X(*)	Х			

Table 2 - Food category specific assignment of food simulants (continued) (1) (2)

(1)	(2)			(3	,		
Reference number	Description of food	А	В	Food sim C	nulants D1	D2	Е
06	Animal products and eggs (continued)	7.			DI	DL	L
06.03	Meat of all zoological species (including poultry and game):						
	A. Fresh, chilled, salted, smoked	Х				X/4(**)	
	B. Processed meat products (such as ham, salami, bacon, sausages and other) or in the form of paste or creams	Х				X/4(**)	
	C. Marinated meat products in an oily medium	Х				Х	
06.04	Preserved meat:						
	A. In a fatty or oily medium	Х				Х/З	
	B. In an aqueous medium		X(*)		Х		
06.05	Whole eggs, egg yolk, egg white						
	A. Powdered, dried or frozen						Х
	B. Liquid or cooked				Х		
07	Milk products						
07.01	Milk						
	A. Milk and milk-based drinks whole, partly dried and skimmed or partly skimmed				Х		
	B. Milk powder including infant formula (based on whole milk powder)						Х
07.02	Fermented milk such as yoghurt, buttermilk and similar products		X(*)		Х		
07.03	Cream and sour cream		X(*)		Х		
07.04	Cheeses:						
	A. Whole with inedible rind						Х
	B. Natural cheese without rind or with edible rind (gouda, camembert and the like) and melting cheese					X/3(**)	
	C. Processed cheese (soft cheese, cottage cheese and similar)		X(*)		Х		
	D. Preserved cheese:						
	I. In an oily medium	Х				Х	
	II. In an aqueous medium (feta, mozzarella and similar)		X(*)		Х		

Table 2 - Food category specific assignment of food simulants (continued)

(1)	(2)	(3) Food simulants						
Reference number	Description of food	А	В	C	D1	D2	E	
08	Miscellaneous products							
08.01	Vinegar		Х					
08.02	Fried or roasted foods:							
	A. Fried potatoes, fritters and the like	Х				X/5		
	B. Of animal origin	Х				X/4		
	Preparations for soups, broths, sauces, in liquid, solid or powder form (extracts, concentrates); homogenised composite food preparations, prepared dishes including yeast and raising agents							
	A. Powdered or dried:							
	I. With fatty character					X/5		
	ll. Other						>	
	B. Any other form than powdered or dried:							
	I. With fatty character	Х	X(*)			Х/З		
	II. Other		X(*)	Х				
	Sauces:							
	A. With aqueous character		X(*)	Х				
	B. With fatty character, e.g. mayonnaise, sauces derived from mayonnaise, salad creams and other oil/water mixtures, e.g. coconut-based sauces	Х	X(*)			Х		
08.05	Mustard (except powdered mustard under heading 08.14)	Х	X(*)			X3(**)		
08.06	Sandwiches, toasted bread, pizza and the like containing any kind of foodstuff							
	A. With fatty substances on the surface	Х				X/5		
	B. Other						Х	
08.07	Ice creams			Х				
08.08	Dried foods:							
	A. With fatty substances on the surface					X/5		
	B. Other						Х	

Table 2 - Food category specific assignment of food simulants (continued)

(1)	(2)	(Ξ)							
Reference	Description of food	Food simulants							
number		А	В	С	D1	D2	E		
80	Miscellaneous products (continued)								
08.09	Frozen or deep-frozen foods						Х		
08.10	Concentrated extracts of an alcoholic strength equal to or exceeding 6% vol		X(*)		Х				
08.11	Сосоа:								
	A. Cocoa powder, including fat-reduced and highly fat- reduced						Х		
	B. Cocoa paste					X/3			
08.12	Coffee, whether roasted or not, decaffeinated or soluble, coffee substitutes, granulated or powdered						Х		
08.13	Aromatic herbs and other herbs such as camomile, mallow, mint, tea, lime blossom and others						Х		
08.14	Spices and seasoning in the natural state such as cinnamon, cloves, powdered mustard, pepper, vanilla, saffron, salt and other						Х		
08.15	Spices and seasoning in oily medium such as pesto and curry paste					Х			

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ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES **TECHNICAL SPECIFICATIONS**

Recommendations

Offering customers the best service possible is a priority for Espiroflex. Not only is our aim to deliver a high-quality product, but we also seek to advise customers as to how to use and handle the product to ensure a better experience.

If you have any questions, consult Espiroflex's technical team.

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RECOMMENDATIONS

TECHNICAL SPECIFICATIONS

Warnings for the user

- Avoid tensions and mechanical forces that may **deform and/or damage** the structure.
- Use fittings and connectors suitable
- Always use at the working pressure indicated in specifications.
- Use the **temperature ranges** specified according to material.
- **Respect the bending radius** (specification).
- Use the correct product based on the needs to be fulfilled.

Storage

A PORT A PROPERTY

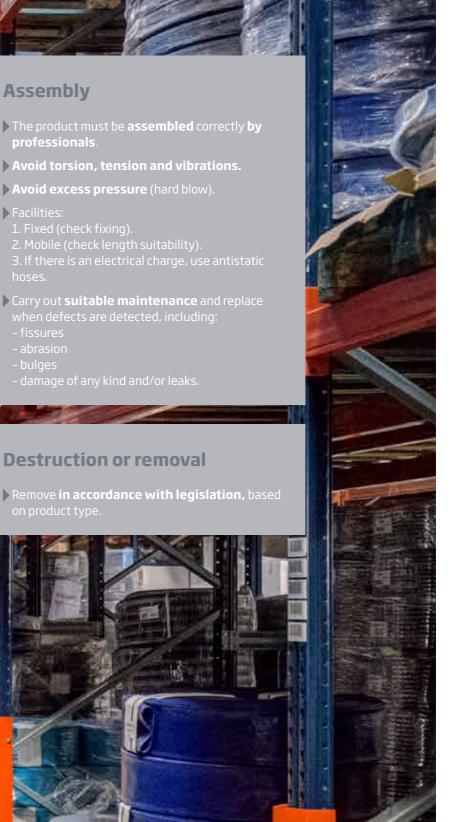
- Store for the **shortest time possible**
- Avoid contact with other, unsuitable
- Store away from sunlight and high temperatures.
- Control the existence of rodents and/or
- **Labelling** must be correct.
- Handle correctly.
- **Open** the packaging **carefully**.
- Store on suitable surfaces.
- Stack based on the height detailed



Facilities: Carry out **suitable maintenance** and replace

Assembly

Destruction or removal



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RECOMMENDATIONS

TECHNICAL SPECIFICATIONS

ESPIROFLEX. MANUFACTURE OF FLEXIBLE HOSES

Certificates



Quality management certificates ISO 9001-2019





Certified products

Nº 001/259

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(only Ø 43 and Ø 55)

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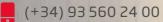
TECHNICAL SPECIFICATIONS

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